

LIEBHERR

CONSTRUCTION EQUIPMENT



LIEBHERR LH40 ML13 - Swing Drive

Sample No: LH0244829

Oil Type: GEAR OIL SAE 80W90



Sample Information

Sample Number	LH0244829	LHMC122781	LHMC103210	---
Sample Date	23 Apr 2024	04 Aug 2023	11 May 2023	---
Machine Hours	13598	12105	11583	---
Oil Hours	1500	0	0	---
Oil Changed	Not Changd	Not Changd	Not Changd	---
Sample Status	SEVERE	SEVERE	ABNORMAL	---

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Oil Condition

Visc @ 40°C	cSt	148	224	199	---
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Contamination

Water	%	NEG	0.598	0.364	---
Silicon	ppm	5	4	3	---
Sodium	ppm	0	4	1	---
Potassium	ppm	2	1	<1	---



Wear Metals

Iron	ppm	729	1458	779	---
Copper	ppm	414	539	314	---
Lead	ppm	1	5	0	---
Tin	ppm	8	10	6	---
Aluminum	ppm	2	2	0	---
Chromium	ppm	9	16	9	---
Molybdenum	ppm	2	2	2	---
Nickel	ppm	2	2	1	---
Titanium	ppm	<1	0	0	---
Silver	ppm	<1	0	0	---
Manganese	ppm	6	12	7	---
Vanadium	ppm	<1	<1	0	---



Additives

Calcium	ppm	26	37	35	---
Magnesium	ppm	5	21	15	---
Zinc	ppm	30	82	83	---
Phosphorus	ppm	749	2150	1846	---
Barium	ppm	0	0	0	---
Boron	ppm	<1	<1	3	---

Diagnosis

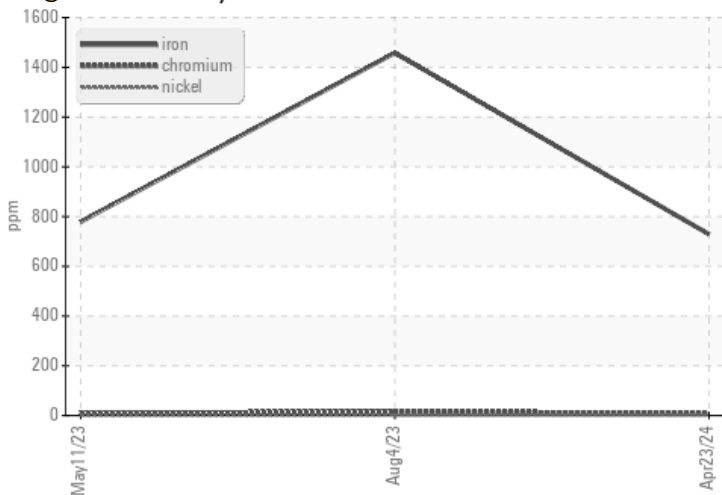
We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Bearing and/or gear wear is indicated. There is no indication of any contamination in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot: OSCLAF
 Unique No: 10995344
 Signed: Sean Felton
 Report Date: 26 Apr 2024

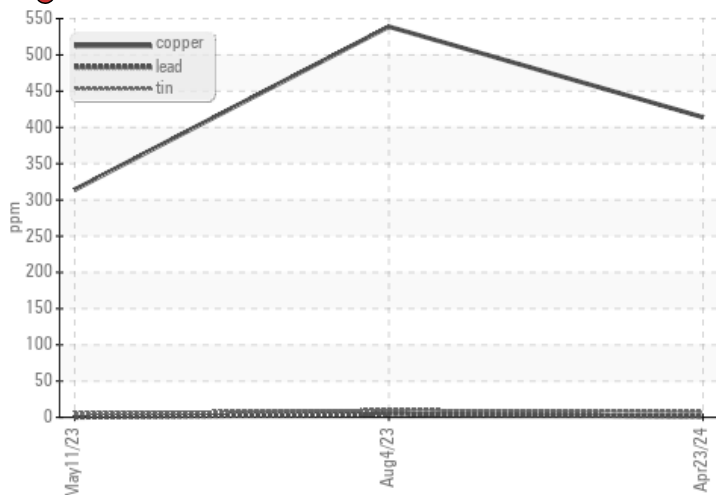


Graphs

● Ferrous Alloys



● Non-ferrous Metals



Viscosity @ 40°C

