## **CONSTRUCTION EQUIPMENT**

### LIEBHERR A904 030904-710 - Diesel Engine

Sample No: LH0267729

Oil Type: SAE 15W40

#### **Sample Information**

Sample Number	LH0267729	LHMC003911	LHMC007778					
Sample Date	17 Mar 2024	15 Aug 2007	31 Oct 2006					
Machine Hours	8958	642	172					
Oil Hours	0	142	172					
Oil Changed	Changed	Not Changd	Not Changd					
Sample Status	NORMAL	NORMAL	NORMAL					
🖤 Oil Condition								

	namon				
Visc @ 100°C	cSt	0 14.3	13.3	13.4	
Base Number (BN)	mg KOH/g	<b>6.7</b>			
Oxidation (PA)	%	72	38	0 40	

Contamination					
Water	%	NEG	NEG	NEG	
Soot %	%	0 1.7	0.3	0.1	
Nitration (PA)	%	97	55	25	
Sulfation (PA)	%	64	0 44	0	
Glycol	%	NEG	NEG	NEG	
Fuel	%	<1.0	<1.0	<1.0	
Silicon	ppm	07	8	0 12	
Sodium	ppm	04	○ 3	0 14	
Potassium	ppm	0 2	0	2	

Wear Metals						
Iron	ppm	22	0 13	29		
Copper	ppm	02	03	8		
Lead	ppm	0 2	0	2		
Tin	ppm	<mark></mark> <1	0	0		
Aluminum	ppm	04	2	2		
Chromium	ppm	01	01	02		
Molybdenum	ppm	0 90	0	0		
Nickel	ppm	<mark></mark> <1	0	0		
Titanium	ppm	<mark></mark> <1	<1	<1		
Silver	ppm	0 🔘	0	0		
Manganese	ppm	<mark></mark> <1	<1	<1		
Vanadium	ppm	<1	0	0		

Additives						
Calcium	ppm	0 2431	2726	3894		
Magnesium	ppm	<b>120</b>	291	38		
Zinc	ppm	0 1374	0 1364	0 1045		
Phosphorus	ppm	0 1264	0 1230	924		
Barium	ppm	0	◯ <1	3		
Boron	ppm	66	23	221		







FLORENCE, KY US 41042 Contact: TRACEY EDGERTON tedgerton@recoequip.com T: F: (859)727-7974

#### Diagnosis

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

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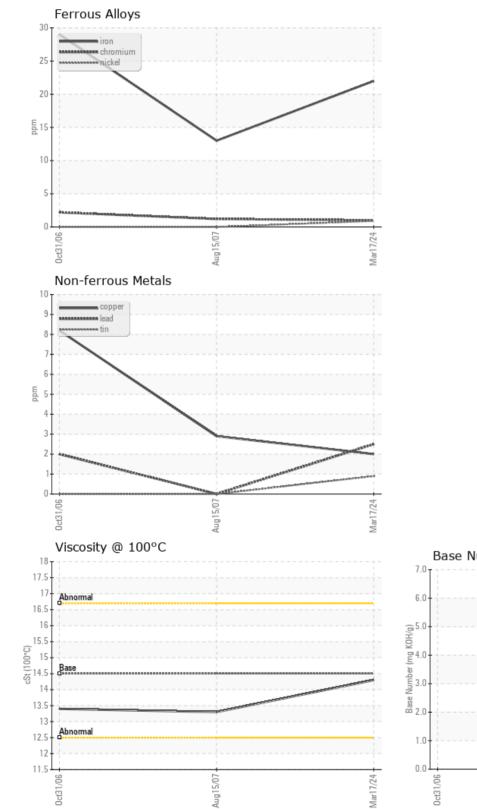
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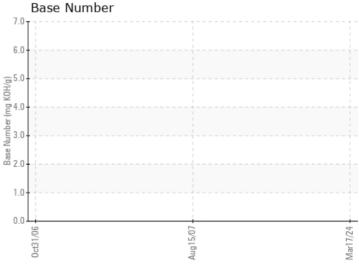
# CONSTRUCTION EQUIPMENT





Graphs





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