

# LIEBHERR

## CONSTRUCTION EQUIPMENT



### LIEBHERR R936 048753-1780 - Left Final Drive

Sample No: LH0220968

Oil Type: LIEBHERR GEAR BASIC 90 LS



#### Sample Information

Sample Number	LH0220968	LH0173881	---	---
Sample Date	18 Apr 2024	01 Jul 2021	---	---
Machine Hours	7977	844	---	---
Oil Hours	0	844	---	---
Oil Changed	Changed	Changed	---	---
Sample Status	SEVERE	SEVERE	---	---

#### LIEBHERR EQUIPMENT SOURCE

4100 CHESTNUT AVENUE  
NEWPORT NEWS, VA  
US 23607

Contact: MICHAEL SAULSBERRY  
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T:

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#### Oil Condition

Visc @ 40°C	cSt	● 178	● 212	---	---
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#### Contamination

Water	%	NEG	NEG	---	---
Silicon	ppm	● 477	● 911	---	---
Sodium	ppm	● 8	● 20	---	---
Potassium	ppm	● 28	● 41	---	---



#### Wear Metals

Iron	ppm	● 735	● 769	---	---
Copper	ppm	● 0	● <1	---	---
Lead	ppm	● 0	● <1	---	---
Tin	ppm	● 0	● 0	---	---
Aluminum	ppm	● 108	● 95	---	---
Chromium	ppm	● 14	● 30	---	---
Molybdenum	ppm	● 0	● 3	---	---
Nickel	ppm	● <1	● 3	---	---
Titanium	ppm	● 11	● 17	---	---
Silver	ppm	● 0	● 0	---	---
Manganese	ppm	● 7	● 10	---	---
Vanadium	ppm	● <1	● <1	---	---



#### Additives

Calcium	ppm	● 73	● 177	---	---
Magnesium	ppm	● 6	● 14	---	---
Zinc	ppm	● 0	● 11	---	---
Phosphorus	ppm	● 2374	● 2062	---	---
Barium	ppm	● 0	● 4	---	---
Boron	ppm	● 0	● 17	---	---

#### Diagnosis

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The condition of the oil is acceptable for the time in service.

Depot: LIEBHERRUS  
Unique No: 11004481  
Signed: Don Baldrige  
Report Date: 01 May 2024



### Graphs

