

LIEBHERR

CONSTRUCTION EQUIPMENT



LIEBHERR LH50 1216-121548 - Swing Drive

Sample No: LH0267185

Oil Type: GEAR OIL SAE 80W90



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Sample Information

Sample Number	LH0267185	LH0243399	LH0263850	---
Sample Date	25 Apr 2024	05 Oct 2023	18 Jul 2023	---
Machine Hours	4279	2969	2422	---
Oil Hours	0	0	0	---
Oil Changed	Changed	Changed	Changed	---
Sample Status	NORMAL	NORMAL	NORMAL	---



Oil Condition

Visc @ 40°C	cSt	● 118	● 121	● 123	---
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Contamination

Water	%	NEG	NEG	NEG	---
Silicon	ppm	● 2	● <1	● <1	---
Sodium	ppm	● 0	● <1	● 1	---
Potassium	ppm	● 2	● <1	● 0	---



Wear Metals

Iron	ppm	● 117	● 65	● 100	---
Copper	ppm	● 136	● 67	● 107	---
Lead	ppm	● 1	● <1	● 0	---
Tin	ppm	● 6	● 2	● 2	---
Aluminum	ppm	● <1	● 0	● 0	---
Chromium	ppm	● 1	● <1	● <1	---
Molybdenum	ppm	● 2	● 0	● <1	---
Nickel	ppm	● 1	● 0	● 0	---
Titanium	ppm	<1	<1	<1	---
Silver	ppm	<1	0	0	---
Manganese	ppm	● 2	● <1	● 1	---
Vanadium	ppm	<1	0	0	---



Additives

Calcium	ppm	● 64	● 52	● 46	---
Magnesium	ppm	● 8	● 4	● 9	---
Zinc	ppm	● 51	● 31	● 42	---
Phosphorus	ppm	● 1272	● 805	● 904	---
Barium	ppm	● 0	● 0	● 0	---
Boron	ppm	● 36	● 2	● 12	---

Diagnosis

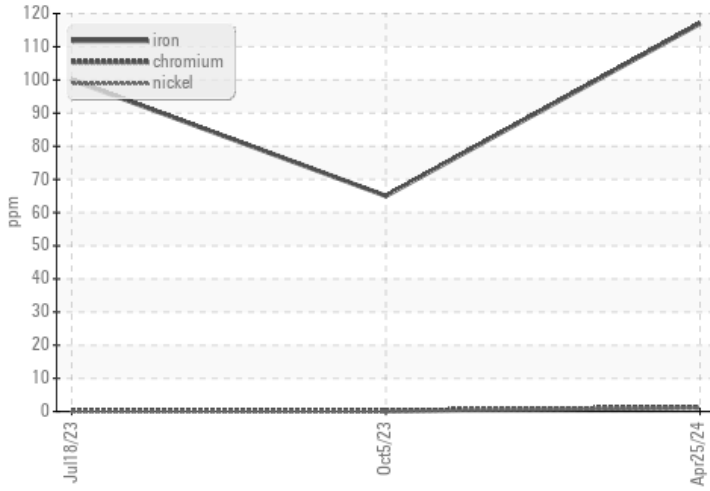
Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: LEC0008
 Unique No: 11019238
 Signed: Sean Felton
 Report Date: 10 May 2024

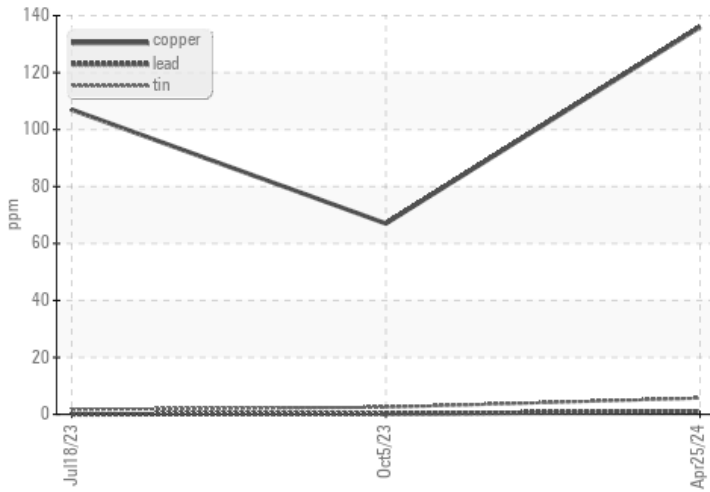


Graphs

Ferrous Alloys



Non-ferrous Metals



Viscosity @ 40°C

