

# LIEBHERR

## CONSTRUCTION EQUIPMENT



### LIEBHERR PR766 027906-1681 - Hydraulic System

Sample No: LH0254473

Oil Type: AW HYDRAULIC OIL ISO 68



#### Sample Information

Sample Number	LH0254473	LH0254551	LH0254256	---
Sample Date	01 May 2024	03 Apr 2024	07 Mar 2024	---
Machine Hours	2148	1518	882	---
Oil Hours	2148	1518	882	---
Oil Changed	Not Changd	Not Changd	Not Changd	---
Sample Status	ATTENTION	ATTENTION	ATTENTION	---

#### HEAVY MACHINES INC.

3930 EAST RAINES RD  
MEMPHIS, TN  
US 38118  
Contact: J. DAVIS  
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#### Oil Condition

Visc @ 40°C	cSt	44.2	44.9	45.8	---
Acid Number (AN)	mg KOH/g	1.72	1.42	1.39	---



#### Contamination

Water	%	NEG	NEG	NEG	---
Particles >4µm		11207	7895	6750	---
Particles >6µm		2464	1524	1770	---
Particles >14µm		111	59	108	---
ISO 4406:1999 (c)		21/18/14	20/18/13	20/18/14	---
Silicon	ppm	6	6	5	---
Sodium	ppm	1	1	2	---
Potassium	ppm	4	4	1	---



#### Wear Metals

Iron	ppm	4	4	2	---
Copper	ppm	7	7	4	---
Lead	ppm	1	2	<1	---
Tin	ppm	<1	1	<1	---
Aluminum	ppm	2	1	<1	---
Chromium	ppm	<1	<1	0	---
Molybdenum	ppm	0	<1	0	---
Nickel	ppm	0	<1	0	---
Titanium	ppm	<1	<1	0	---
Silver	ppm	0	0	0	---
Manganese	ppm	0	1	<1	---
Vanadium	ppm	<1	<1	0	---



#### Additives

Calcium	ppm	1328	1326	1311	---
Magnesium	ppm	7	8	8	---
Zinc	ppm	707	685	707	---
Phosphorus	ppm	661	684	629	---
Barium	ppm	0	0	0	---
Boron	ppm	0	0	0	---

#### Diagnosis

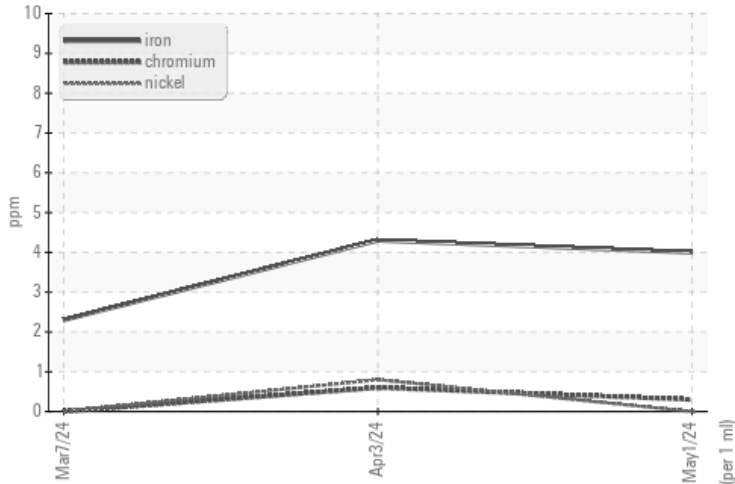
No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

Depot: LEC0051  
Unique No: 11021442  
Signed: Don Baldrige  
Report Date: 14 May 2024

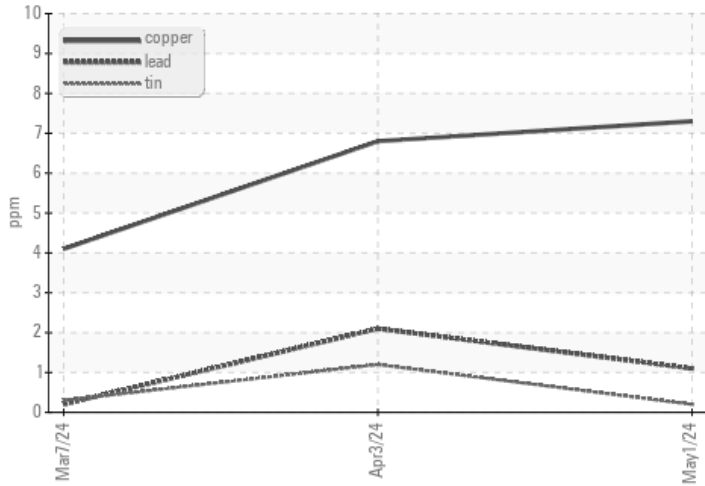


### Graphs

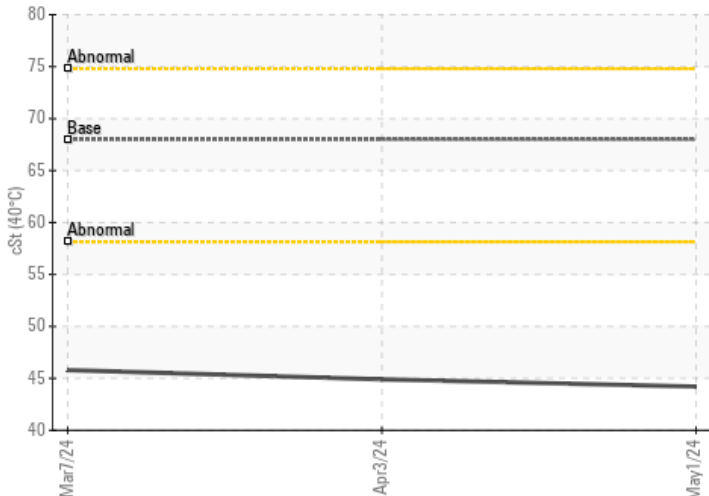
#### Ferrous Alloys



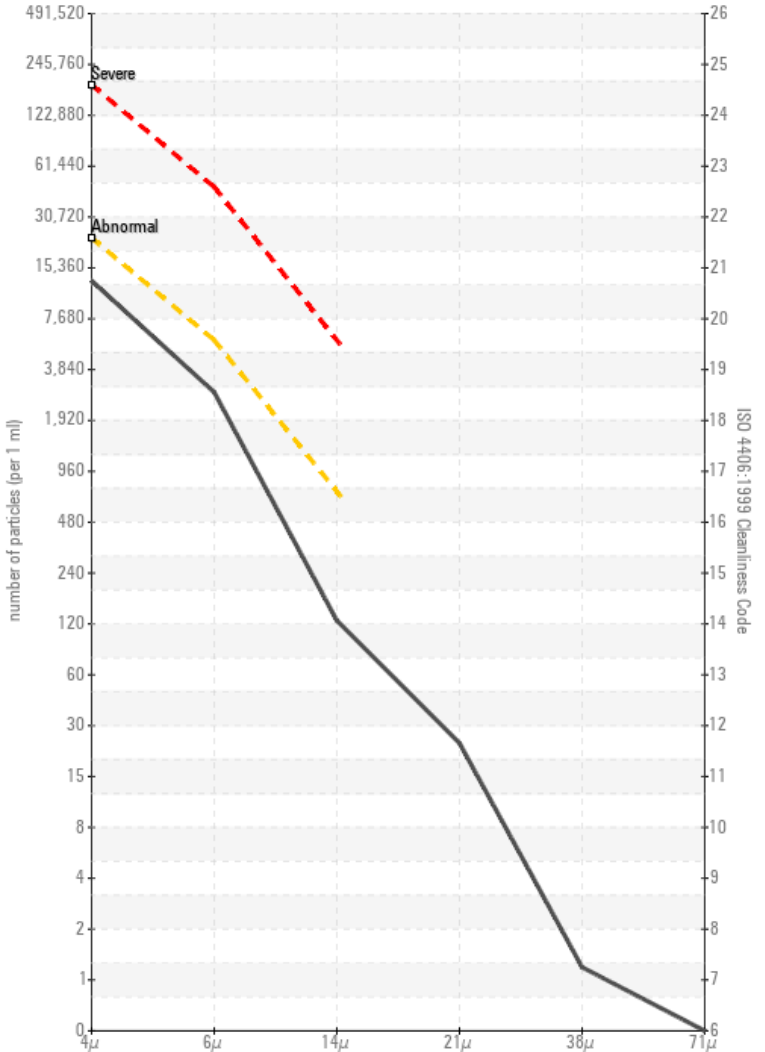
#### Non-ferrous Metals



#### Viscosity @ 40°C



#### Particle Count



#### Acid Number

