

LIEBHERR

CONSTRUCTION EQUIPMENT



LIEBHERR R920 045422-1705 - Right Final Drive

Sample No: LHMC124341

Oil Type: LIEBHERR HYPOID 85W-140 EP



Sample Information

| | | | | |
|---------------|-------------|-------------|-------------|-------------|
| Sample Number | LHMC124341 | LHMC116817 | LH0229835 | LH0217229 |
| Sample Date | 16 Apr 2024 | 11 Jul 2023 | 29 Nov 2022 | 15 Apr 2022 |
| Machine Hours | 9921 | 9805 | 8143 | 7593 |
| Oil Hours | 1000 | 1000 | 500 | 500 |
| Oil Changed | Changed | Changed | Changed | Changed |
| Sample Status | NORMAL | NORMAL | NORMAL | NORMAL |

POTOMAC METALS

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Oil Condition

| | | | | | |
|-------------|-----|-----|-----|-----|-----|
| Visc @ 40°C | cSt | 194 | 213 | 366 | 366 |
|-------------|-----|-----|-----|-----|-----|



Contamination

| Water | % | NEG | NEG | NEG | NEG |
|-----------|-----|-----|-----|-----|-----|
| Silicon | ppm | 13 | 5 | 15 | 52 |
| Sodium | ppm | 6 | 2 | 6 | 6 |
| Potassium | ppm | 4 | 0 | 4 | 4 |



Wear Metals

| | | | | | |
|------------|-----|-----|----|----|-----|
| Iron | ppm | 218 | 45 | 80 | 138 |
| Copper | ppm | <1 | 0 | <1 | <1 |
| Lead | ppm | 0 | 0 | 0 | <1 |
| Tin | ppm | 0 | 0 | 0 | 0 |
| Aluminum | ppm | 3 | 0 | 5 | 18 |
| Chromium | ppm | 1 | 0 | <1 | 2 |
| Molybdenum | ppm | 0 | 0 | 0 | <1 |
| Nickel | ppm | 0 | 0 | 0 | 0 |
| Titanium | ppm | <1 | 0 | <1 | 1 |
| Silver | ppm | <1 | 0 | 0 | <1 |
| Manganese | ppm | 2 | <1 | <1 | 1 |
| Vanadium | ppm | <1 | 0 | 0 | 0 |



Additives

| | | | | | |
|------------|-----|------|------|------|------|
| Calcium | ppm | 4 | 6 | 6 | 41 |
| Magnesium | ppm | 0 | 5 | 2 | 9 |
| Zinc | ppm | 0 | 11 | 6 | 12 |
| Phosphorus | ppm | 2459 | 2091 | 1079 | 1135 |
| Barium | ppm | 0 | 6 | 0 | 0 |
| Boron | ppm | 2 | 0 | 1 | 2 |

Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: POTSTE
Unique No: 11033416
Signed: Sean Felton
Report Date: 20 May 2024



Graphs

