LIEBHERR

CONSTRUCTION EQUIPMENT

[[SEAGATE TERMINALS]] - Diesel Engine

Sample No: LH0273459

Chromium

Nickel

Silver

Titanium

Manganese

Molybdenum

Oil Type: LIEBHERR MOTOROIL 5W30

Samp	le Inform	ation		
Sample Number		LH0273459	LH0200583	
Sample Date		10 May 2024	02 Mar 2022	
Machine Hours		1901	415	
Oil Hours		0	415	
Oil Changed		Changed	Not Changd	
Sample Status		ABNORMAL	ABNORMAL	
Oil Co	ndition			
Visc @ 100°C	cSt	11.8	O 12.0	
Base Number (BN)	mg KOH/g	7.0	O 5.6	
Oxidation (PA)	%	85	183	
-4				
Comba	mination			
Water	%	NEG	NEG	
Soot %	%	0.3	0.1	
Nitration (PA)	%	78	94	
Sulfation (PA)	%	61	104	
Glycol	%	NEG	NEG	
Fuel	%	<1.0	<1.0	
Silicon	ppm	13	9	
Sodium	ppm	4	3	
Potassium	ppm	12	4	
Wear	Metals			
Iron	ppm	35	O 12	
Copper	ppm	166	176	
Lead	ppm	8	4	
Tin	ppm	3	O 1	
Aluminum	ppm	3	O <1	



LIEBHERR EQUIPMENT SOURCE

10119 RESIDENCY ROAD MANASSAS, VA US 20110

Contact: TOM HEINEY tom.heiney@liebherr.com

T: (703)392-0111 F: (703)331-5604

Diagnosis

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Vanadium	ppm	<1	0						
Additives									
Calcium	ppm	1372	O 1385						
Magnesium	ppm	857	901						
Zinc	ppm	881	○ 854						
Phosphorus	ppm	723	O 705						
Barium	ppm	15	O 0						
Boron	ppm	39	84						

Depot:LIEBHERRVAUnique No:11044145Signed:Don BaldridgeReport Date:24 May 2024

2

33

<1</p>

1

2

1

ppm

ppm

ppm

ppm

ppm

ppm

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CONSTRUCTION EQUIPMENT





Graphs







