## LIEBHERR

**CONSTRUCTION EQUIPMENT** 

### **LIEBHERR R924 049837-1487 - Diesel Engine**

Sample No: LH0268530

Oil Type: LIEBHERR MOTOROIL 5W-30 LOW ASH

_ samp	le Inform	ation		
Sample Number		LH0268530	LH0257467	 
Sample Date		24 May 2024	20 Jun 2023	 
Machine Hours		1516	780	 
Oil Hours		800	780	 
Oil Changed		Changed	Changed	 
Sample Status		NORMAL	ABNORMAL	 
Oil Co	ndition			
/isc @ 100°C	cSt	<b>11.8</b>	O 12.0	 
Base Number (BN)	mg KOH/g	<b>6.3</b>	<b>5.8</b>	 
Oxidation (PA)	%	73	164	 
	mination		NEO	
Vater	%	NEG	NEG	 
Soot %	%	0.1	0.2	 
Nitration (PA)	%	84	108	 
Sulfation (PA)	%	60	95	 
Glycol	%	NEG	NEG	 
Fuel	%	<1.0	<1.0	 
Silicon	ppm	<b>12</b>	<u>63</u>	 
Sodium	ppm	<b>4</b>	0 8	 
Potassium	ppm	<b>2</b>	<b>3</b>	 



## LIEBHERR EQUIPMENT SOURCE

8200 FAYETTEVILLE ROAD RALEIGH, NC

US 27603

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#### Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

<b>(</b> )				
Wea	r Metals			
Iron	ppm	<b>28</b>	○ 56	 
Copper	ppm	<b>12</b>	O 52	 
Lead	ppm	<b>()</b> <1	<b>3</b>	 
Tin	ppm	<b>0</b>	O 1	 
Aluminum	ppm	<b>2</b>	<b>3</b>	 
Chromium	ppm	<b>0</b> <1	O 2	 
Molybdenum	ppm	<b>36</b>	○ 38	 
Nickel	ppm	<b>0</b>	O <1	 
Titanium	ppm	<1	<1	 
Silver	ppm	<b>0</b>	O <1	 
Manganese	ppm	<b>()</b> <1	<b>4</b>	 
Vanadium	ppm	<1	0	 

	le le					
Additives						
Calcium		<b>1484</b>	O 2253			
	ppm	_	· ·			
Magnesium	ppm	<b>735</b>	<b>750</b>			
Zinc	ppm	<b>921</b>	O 1111			
Phosphorus	ppm	<b>771</b>	<b>870</b>			
Barium	ppm	<b>1</b>	<b>17</b>			
Boron	ppm	46	<b>9</b> 6			

Depot:LIEBHERRNCUnique No:11062001Signed:Wes DavisReport Date:06 Jun 2024

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### **Graphs**







