

# LIEBHERR

## CONSTRUCTION EQUIPMENT



### LIEBHERR LH60M 117 281-1217 - Swing Drive

Sample No: LH0273567

Oil Type: LIEBHERR GEAR BASIC 90 LS



**SIMS METAL MANAGEMENT**  
 3220 DEEPWATER TERMINAL RD  
 RICHMOND, VA  
 US 23234  
 Contact: Service Manager

T: (703)392-0111  
 F:



#### Sample Information

Sample Number	LH0273567	LH0254358	---	---
Sample Date	10 May 2024	03 Mar 2023	---	---
Machine Hours	9824	7467	---	---
Oil Hours	0	1000	---	---
Oil Changed	Not Chngd	Changed	---	---
Sample Status	SEVERE	SEVERE	---	---



#### Oil Condition

Visc @ 40°C	cSt	● 236	● 239	---	---
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#### Contamination

Water	%	● 0.301	● 0.404	---	---
Silicon	ppm	● 12	● 6	---	---
Sodium	ppm	● 3	● 2	---	---
Potassium	ppm	● 3	● 0	---	---



#### Wear Metals

Iron	ppm	● 4478	● 2304	---	---
Copper	ppm	● 1481	● 742	---	---
Lead	ppm	● 0	● 0	---	---
Tin	ppm	● 45	● 15	---	---
Aluminum	ppm	● 1	● 4	---	---
Chromium	ppm	● 46	● 26	---	---
Molybdenum	ppm	● 2	● 1	---	---
Nickel	ppm	● 10	● 4	---	---
Titanium	ppm	0	0	---	---
Silver	ppm	<1	<1	---	---
Manganese	ppm	● 35	● 20	---	---
Vanadium	ppm	<1	<1	---	---



#### Additives

Calcium	ppm	● 32	● 20	---	---
Magnesium	ppm	● 5	● 2	---	---
Zinc	ppm	● 53	● 24	---	---
Phosphorus	ppm	● 2576	● 2334	---	---
Barium	ppm	● 0	● 0	---	---
Boron	ppm	● 2	● 0	---	---

#### Diagnosis

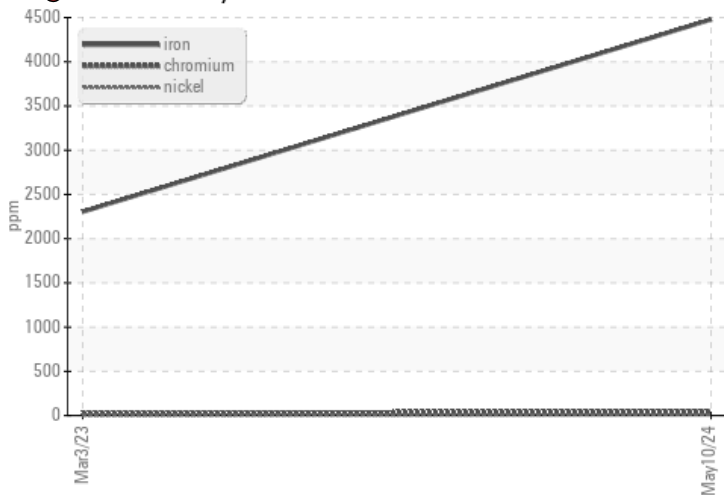
We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. Bearing and/or bushing wear is indicated. There is a moderate concentration of water present in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot: SIMRCLH  
 Unique No: 11085547  
 Signed: Angela Borella  
 Report Date: 19 Jun 2024

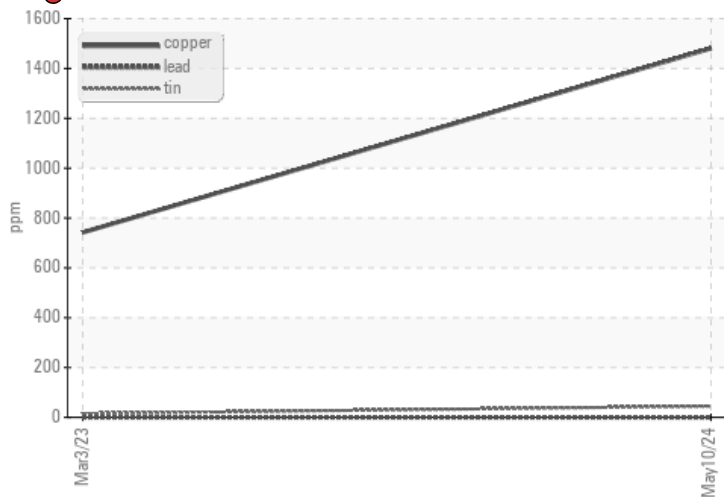


### Graphs

#### Ferrous Alloys



#### Non-ferrous Metals



#### Viscosity @ 40°C

