CONSTRUCTION EQUIPMENT

[(365443)] LIEBHERR R966 054115-1783 - Left Final Drive

Sample No: LH0284951

ppm

37

Potassium

Oil Type: LIEBHERR GEAR BASIC 90 LS

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UINFOI	RMATION	SUR L'ÉCHA	NTILLON	
Numéro d'échant.		LH0284951	LH0281439	
Date d'échant.		29 Jan 2024	28 Nov 2023	
Heures de la Machine		2854	2884	
Heures de l'huile		0	0	
Huile changée		Not Changd	Not Changd	
Statut de l'echant.		SEVERE	SEVERE	
ÉTAT	D'HUILE			
Visc 40°C	cSt	117	219	
CONT	AMINAT	ON		
Eau	%	NEG	0.245	
Silicium	ppm	450	2637	
Sodium	ppm	25	139	

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O	UX D'USL	IDE		
me i A	ION D OSC)RE		
PQ		290	2093	
Fer	ppm	746	4 037	
Cuivre	ppm	O <1	6	
Plomb	ppm	○ <1	O 2	
Étain	ppm	0	O 0	
Aluminium	ppm	101	597	
Chrome	ppm	8	4 9	
Molybdène	ppm	0	3	
Nickel	ppm	3	1 7	
Titane	ppm	5	3 6	
Argent	ppm	0	<1	
Manganèse	ppm	0 7	44	
Vanadium	ppm	0	<1	

ADD	ITIFS				
Calcium	ppm	289	1605	 	
Magnésium	ppm	30	162	 	
Zinc	ppm	12	22	 	
Phosphore	ppm	1204	1123	 	
Baryum	ppm	 <1	3	 	
Bore	ppm	247	5	 	



CON-DRAIN LTD. 30 FLORAL PARKWAY CONCORD, ON CA L4K 4R1 Contact: B BAXTER **B.BAXTER@CONDRAIN.COM**

T: F:

Diagnostic

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend an early resample to monitor this condition.PQ levels are abnormal. Iron ppm levels are abnormal. Aluminum ppm levels are noted. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. Viscosity of sample indicates oil is within SAE 90 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot: CON30CON Unique No: 5721677 Signed: Bill Quesnel **Report Date:** 01 Feb 2024

LIEBHERR

CONSTRUCTION EQUIPMENT





GRAPHS

