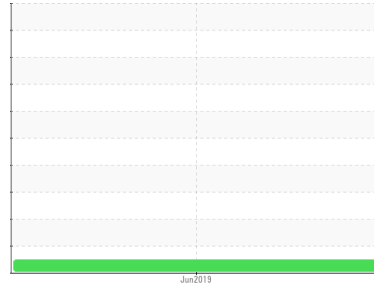


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
SM-CYCLO COMP 542-92Y-WF-423 SP-01-0230-WF - WAVE FEEDER INTERIEUR (S/N 2624)

Component
Reduction Gear
Fluid

PETRO CANADA ENDURATEX EP 220 (16 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PC412464	---	---
Sample Date	Client Info			18 Jun 2019	---	---
Machine Age	hrs	Client Info		19000	---	---
Oil Age	hrs	Client Info		2000	---	---
Oil Changed	Client Info			Not Chngd	---	---
Sample Status				NORMAL	---	---

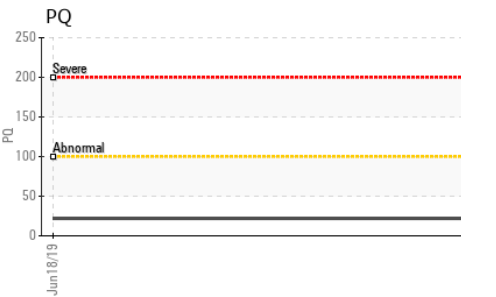
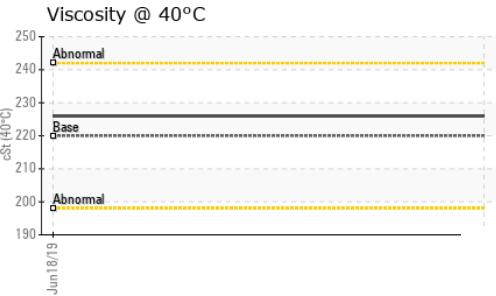
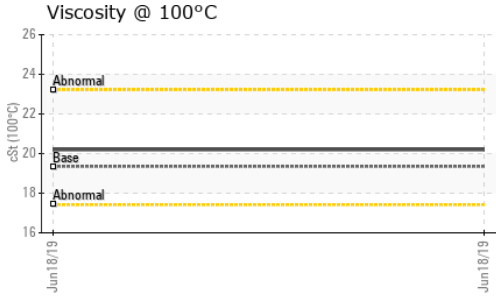
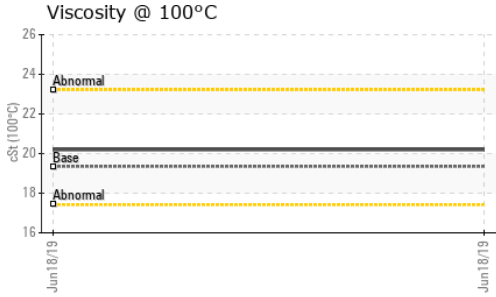
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		22	---	---
Iron	ppm	ASTM D5185(m)	>150	38	---	---
Chromium	ppm	ASTM D5185(m)	>10	0	---	---
Nickel	ppm	ASTM D5185(m)	>10	0	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		0	---	---
Aluminum	ppm	ASTM D5185(m)	>25	<1	---	---
Lead	ppm	ASTM D5185(m)	>100	<1	---	---
Copper	ppm	ASTM D5185(m)	>50	<1	---	---
Tin	ppm	ASTM D5185(m)	>10	0	---	---
Antimony	ppm	ASTM D5185(m)		0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
Beryllium	ppm	ASTM D5185(m)		0	---	---
Cadmium	ppm	ASTM D5185(m)		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	60	58	---	---
Barium	ppm	ASTM D5185(m)	0	<1	---	---
Molybdenum	ppm	ASTM D5185(m)	0	0	---	---
Manganese	ppm	ASTM D5185(m)	0	<1	---	---
Magnesium	ppm	ASTM D5185(m)	0	<1	---	---
Calcium	ppm	ASTM D5185(m)	0	3	---	---
Phosphorus	ppm	ASTM D5185(m)	270	234	---	---
Zinc	ppm	ASTM D5185(m)	0	2	---	---
Sulfur	ppm	ASTM D5185(m)	11200	11627	---	---
Lithium	ppm	ASTM D5185(m)		0	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	3	---	---
Sodium	ppm	ASTM D5185(m)		0	---	---
Potassium	ppm	ASTM D5185(m)	>20	<1	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.40	0.360	---	---

OIL ANALYSIS REPORT



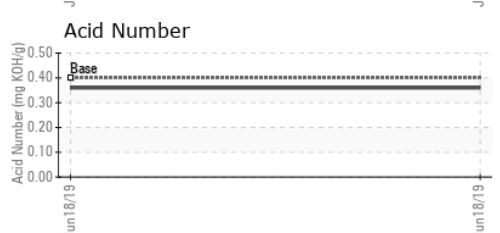
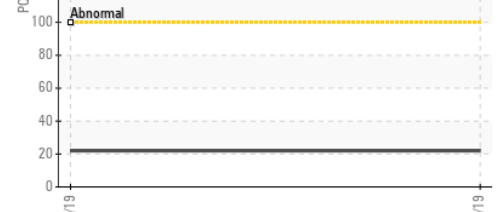
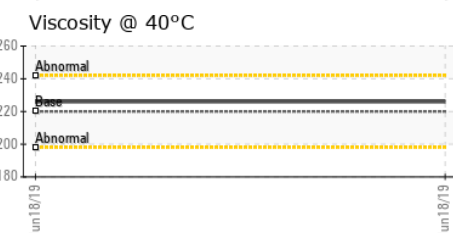
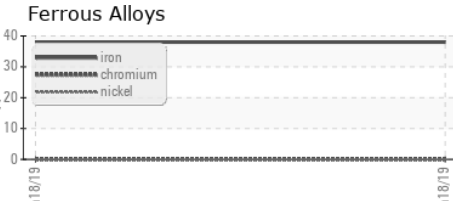
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	VLITE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	VLITE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.1	NEG	---
Free Water	scalar	Visual*		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	226	---
Visc @ 100°C	cSt	ASTM D7279(m)	19.35	20.2	---
Viscosity Index (VI)	Scale	ASTM D2270*	99	103	---

SAMPLE IMAGES

	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC412464 **Received** : 24 Jun 2019
Lab Number : 02293348 **Diagnosed** : 26 Jun 2019
Unique Number : 4888614 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: KV100, TAN Man, VI)

DAAQUAM
 43 RANG 6
 ST-PAMPHILE, QC
 CA 60R 3X0
 Contact: Pierre-Olivier Leblanc
 pierre-olivier.leblanc@daaquam.com
 T: (418)356-7693
 F: x:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.