

PROBLEM SUMMARY

Sample Rating Trend



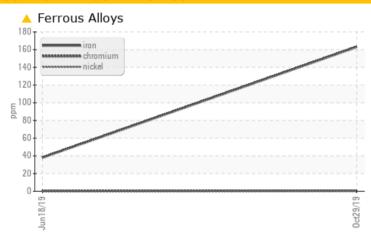
 $\stackrel{\mathsf{Machine}}{\mathsf{SM}}$ -CYCLO COMP 542-92Y-WF-423 SP-01-0230-WF - WAVE FEEDER INTERIEUR (S/N 2624)

Component

Reduction Gear

PETRO CANADA ENDURATEX EP 220 (16 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

PROBLEMATION	PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL	NORMAL			
Iron	ppm	ASTM D5185(m)	>150	163	38			

Customer Id: DAASTP Sample No.: PC412465 Lab Number: 02318933 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

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RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Fluid	MISSED	Jun 17 2020	?	We recommend that you drain the oil from the component if this has not already been done.			
Resample	MISSED	Jun 17 2020	?	We recommend an early resample to monitor this condition.			

HISTORICAL DIAGNOSIS

18 Jun 2019 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Machine Id

SM-CYCLO COMP 542-92Y-WF-423 SP-01-0230-WF - WAVE FEEDER INTERIEUR (S/N 2624)

Component

Reduction Gear

PETRO CANADA ENDURATEX EP 220 (16 LTR)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

Contamination

There is no indication of any contamination in the oil.

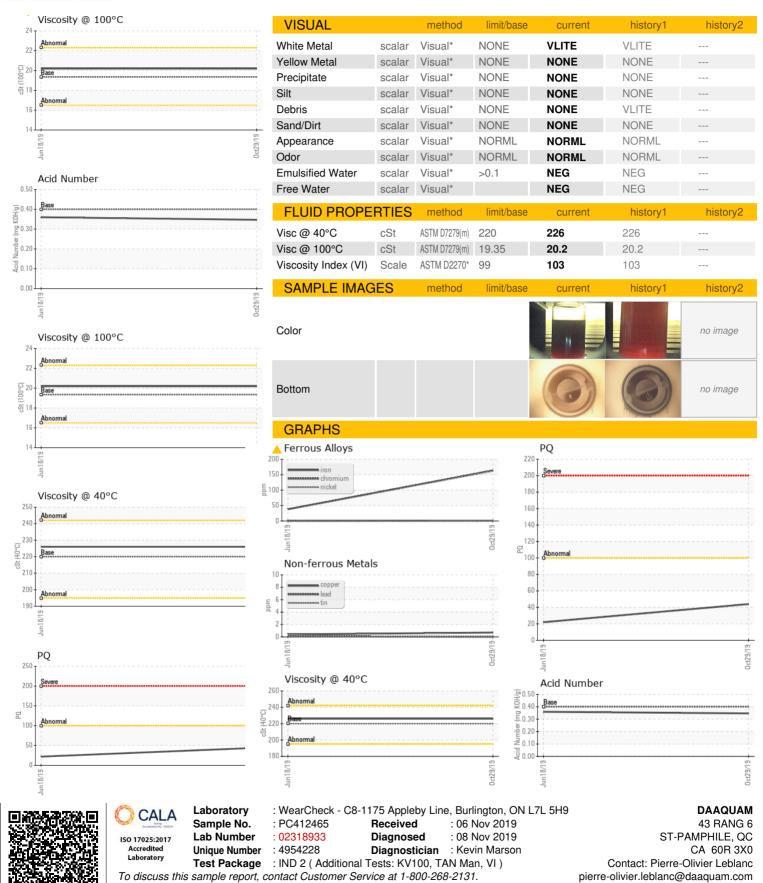
Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear. NOTE: The color of the oil is darker then previous samples.

LTR)			Jun2019	Oct2019		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC412465	PC412464	
Sample Date		Client Info		29 Oct 2019	18 Jun 2019	
Machine Age	hrs	Client Info		20000	19000	
Oil Age	hrs	Client Info		3500	2000	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				ABNORMAL	NORMAL	
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		44	22	
Iron	ppm	ASTM D5185(m)	>150	163	38	
Chromium	ppm	ASTM D5185(m)	>10	<1	0	
Nickel	ppm	ASTM D5185(m)	>10	<1	0	
Titanium	ppm	ASTM D5185(m)		<1	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>25	0	<1	
Lead	ppm	ASTM D5185(m)	>100	0	<1	
Copper	ppm	ASTM D5185(m)	>50	<1	<1	
Tin	ppm	ASTM D5185(m)	>10	0	0	
Antimony	ppm	ASTM D5185(m)		<1	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	60	55	58	
Barium	ppm	ASTM D5185(m)	0	<1	<1	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Manganese	ppm	ASTM D5185(m)	0	1	<1	
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	
Calcium	ppm	ASTM D5185(m)	0	5	3	
Phosphorus	ppm	ASTM D5185(m)	270	230	234	
Zinc	ppm	ASTM D5185(m)	0	3	2	
Sulfur	ppm	ASTM D5185(m)	11200	11101	11627	
Lithium	ppm	ASTM D5185(m)		<1	0	
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	3	3	
Sodium	ppm	ASTM D5185(m)		0	0	
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.40	0.347	0.360	



OIL ANALYSIS REPORT



Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: x:

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