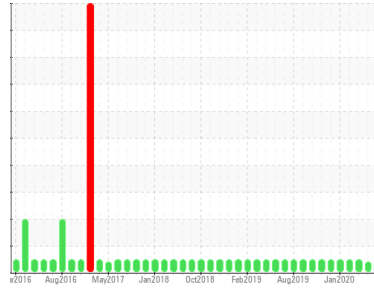


# OIL ANALYSIS REPORT

Sample Rating Trend



**INSOLUBLES**



Area  
**Main Power Generation [71134276]**  
Machine Id  
**Generator - MPG (Port) Lube Oil System (S/N Sample Tag XX-80201-S1)**  
Component  
**Turbine**  
Fluid  
**PETRO CANADA TURBOFLO 32 (8300 LTR)**

**DIAGNOSIS**

**Recommendation**

We recommend an early resample to monitor this condition. No other corrective action is recommended at this time.

**Wear**

All component wear rates are normal.

**Contamination**

MPC (Membrane Patch Colorimetry) test indicates a light concentration of varnish present. The water content is negligible.

**Fluid Condition**

Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION**

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PC</b>	PC	PC
Sample Date	Client Info	<b>06 Aug 2020</b>	09 Jun 2020	15 Apr 2020
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>MARGINAL</b>	ATTENTION	NORMAL

**WEAR METALS**

method	limit/base	current	history1	history2
PQ	ASTM D8184*	<b>0</b>	0	5
Iron	ppm ASTM D5185(m) >15	<b>&lt;1</b>	<1	<1
Chromium	ppm ASTM D5185(m) >4	<b>0</b>	0	0
Nickel	ppm ASTM D5185(m) >2	<b>0</b>	0	0
Titanium	ppm ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm ASTM D5185(m)	<b>0</b>	0	0
Aluminum	ppm ASTM D5185(m) >10	<b>0</b>	0	0
Lead	ppm ASTM D5185(m)	<b>&lt;1</b>	0	0
Copper	ppm ASTM D5185(m) >5	<b>&lt;1</b>	<1	<1
Tin	ppm ASTM D5185(m) >5	<b>&lt;1</b>	<1	<1
Antimony	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Vanadium	ppm ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm ASTM D5185(m)	<b>0</b>	0	0

**ADDITIVES**

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m) 0	<b>&lt;1</b>	<1	0
Barium	ppm ASTM D5185(m) 0	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185(m) 0	<b>0</b>	0	0
Manganese	ppm ASTM D5185(m)	<b>0</b>	0	0
Magnesium	ppm ASTM D5185(m) 0	<b>&lt;1</b>	0	<1
Calcium	ppm ASTM D5185(m) 0	<b>&lt;1</b>	<1	<1
Phosphorus	ppm ASTM D5185(m) 120	<b>262</b>	260	254
Zinc	ppm ASTM D5185(m) 0.0	<b>&lt;1</b>	<1	<1
Sulfur	ppm ASTM D5185(m) 0	<b>504</b>	493	502
Lithium	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	<1

**CONTAMINANTS**

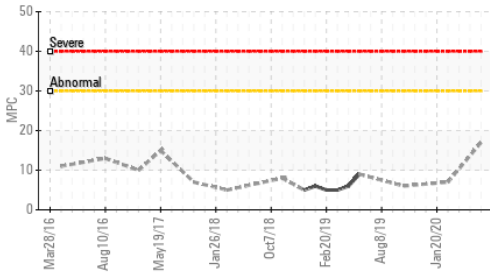
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >15	<b>&lt;1</b>	<1	<1
Sodium	ppm ASTM D5185(m)	<b>&lt;1</b>	0	0
Potassium	ppm ASTM D5185(m) >20	<b>&lt;1</b>	<1	<1
Water	% ASTM D6304* >0.03	<b>0.001</b>	---	---
ppm Water	ppm ASTM D6304* >300	<b>12.2</b>	---	---

**INFRA-RED**

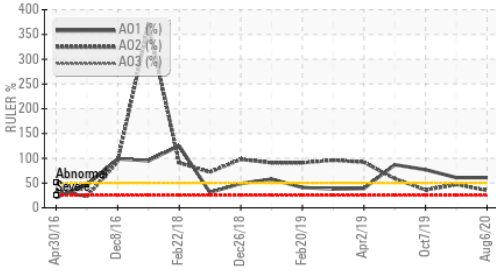
method	limit/base	current	history1	history2
Soot %	% ASTM D7844*	<b>0</b>	---	---
Nitration	Abs/cm ASTM D7624*	<b>1.7</b>	---	---
Sulfation	Abs/.1mm ASTM D7415*	<b>12.5</b>	---	---

# OIL ANALYSIS REPORT

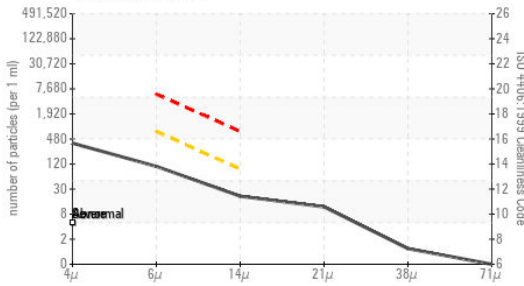
## ▲ Varnish Potential



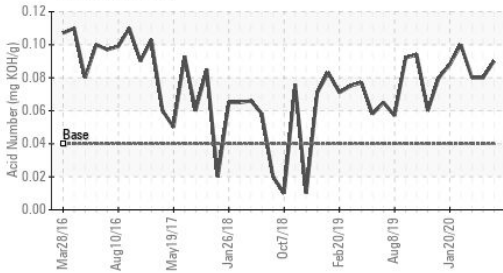
## Remaining Life (RULER)



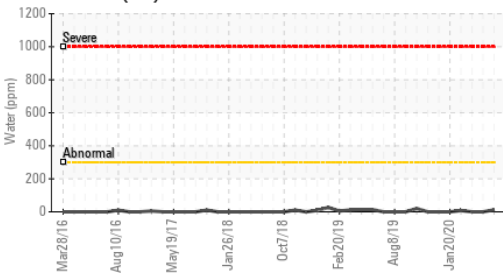
## Particle Count



## Acid Number



## Water (KF)



## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>335</b>	6536	516
Particles >6µm	ASTM D7647 >640	<b>93</b>	▲ 819	122
Particles >14µm	ASTM D7647 >80	<b>18</b>	12	14
Particles >21µm	ASTM D7647 >20	<b>10</b>	4	4
Particles >38µm	ASTM D7647 >4	<b>1</b>	0	0
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >--/16/13	<b>16/14/11</b>	▲ 20/17/11	16/14/11

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Oxidation Abs./1mm	ASTM D7414*	<b>3.7</b>	---	---
Acid Number (AN) mg KOH/g	ASTM D974*	<b>0.09</b>	0.08	0.08
Anti-Oxidant 1 %	ASTM D6971*	<b>61</b>	---	---
Anti-Oxidant 2 %	ASTM D6971*	<b>35</b>	---	---
MPC Varnish Potential	Scale ASTM D7843(m)*	▲ <b>17</b>	---	---

## VISUAL

method	limit/base	current	history1	history2
White Metal	Visual* NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	Visual* NONE	<b>NONE</b>	NONE	NONE
Precipitate	Visual* NONE	<b>NONE</b>	NONE	NONE
Silt	Visual* NONE	<b>NONE</b>	NONE	NONE
Debris	Visual* NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	Visual* NONE	<b>NONE</b>	NONE	NONE
Appearance	Visual* NORML	<b>NORML</b>	NORML	NORML
Odor	Visual* NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	Visual* >0.03	<b>NEG</b>	NEG	NEG
Free Water	Visual*	<b>NEG</b>	NEG	NEG

## FLUID PROPERTIES

method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D7279(m)	<b>33.6</b>	33.6	33.5
Visc @ 100°C	cSt ASTM D7279(m)	<b>5.6</b>	5.6	5.6
Viscosity Index (VI)	Scale ASTM D2270*	<b>103</b>	103	104

## SAMPLE IMAGES

method	limit/base	current	history1	history2
Color				
Bottom				
MPC			no image	no image



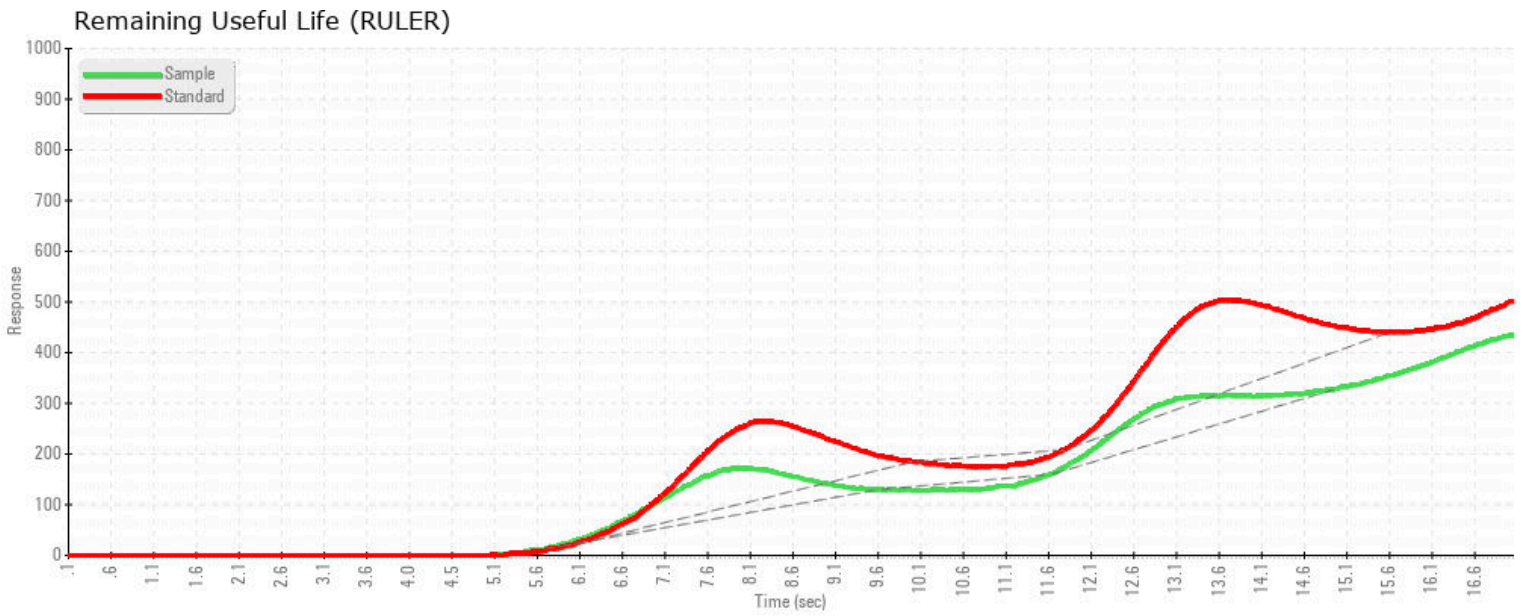
ISO 17025:2017  
Accredited  
Laboratory

**Laboratory Sample No.** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Lab Number** : PC  
**Unique Number** : **02369828**  
**Test Package** : 5085275 : AOM 1

**Received** : 11 Aug 2020  
**Diagnosed** : 18 Aug 2020  
**Diagnostician** : Bill Quesnel

**Suncor - Terra Nova Projects**  
Scotia Centre, 235 Water Street  
St. John's, NL  
CA A1C 1B6  
Contact: Josh Hynes  
joshhynes@suncor.com  
T: (709)778-3575  
F: (709)724-2835

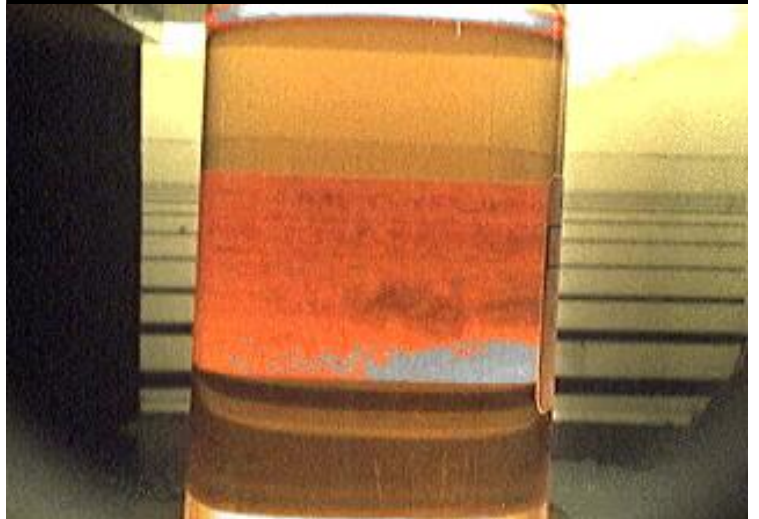
To discuss this sample report, contact Customer Service at 1-800-268-2131.  
Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
Validity of results and interpretation are based on the sample and information as supplied.



MPC (Varnish Test)



Sample Color & Clarity



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