

## **OIL ANALYSIS REPORT**

Sample Rating Trend



# YORK 12428

Component Compressor Fluid

### PETRO CANADA REFLO 68A AMMONIA OIL (69 LTR)

## DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

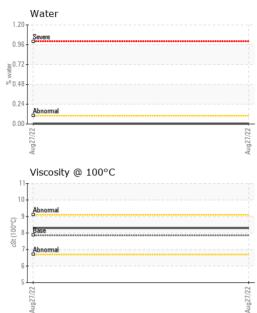
#### Fluid Condition

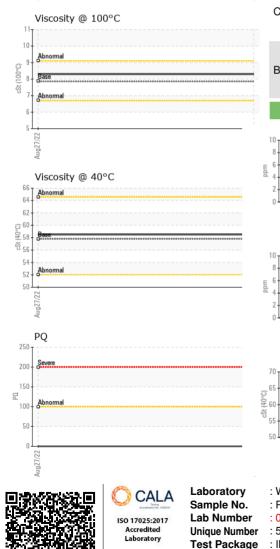
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0058047		
Sample Date		Client Info		27 Aug 2022		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>50	3		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)		<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	<1		
Lead	ppm	ASTM D5185(m)	>25	0		
Copper	ppm	ASTM D5185(m)	>50	<1		
Tin	ppm	ASTM D5185(m)	>15	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	0		
Barium	ppm	ASTM D5185(m)	0	0		
Molybdenum	ppm	ASTM D5185(m)	0	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	0	0		
Calcium	ppm	ASTM D5185(m)	0	0		
Phosphorus	ppm	ASTM D5185(m)	0	0		
Zinc	ppm	ASTM D5185(m)	0	<1		
Sulfur	ppm	ASTM D5185(m)	0	11		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	<1		
Sodium	ppm	ASTM D5185(m)		0		
Potassium	ppm	ASTM D5185(m)	>20	0		
Water	%	ASTM D6304*	>0.1	0.001		
ppm Water	ppm	ASTM D6304*	>1000	6.0		
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.05	0.00		



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		VISUAL		method	limit/bas	e current	history1	history2
		White Metal	scalar	Visual*	NONE	NONE		
		Yellow Metal	scalar	Visual*	NONE	NONE		
		Precipitate	scalar	Visual*	NONE	NONE		
		Silt	scalar	Visual*	NONE	NONE		
		Debris	scalar	Visual*	NONE	NONE		
		Sand/Dirt	scalar	Visual*	NONE	NONE		
	22/1	Appearance	scalar	Visual*	NORML	NORML		
	Aug27/22	Odor	scalar	Visual*	NORML	NORML		
		Emulsified Water	scalar	Visual*	>0.1	NEG		
		Free Water	scalar	Visual*		NEG		
		FLUID PROP		method	limit/bas	e current	history1	history
		Visc @ 40°C	cSt	ASTM D7279(m)	57.8	58.5		
			cSt			8.3		
		Visc @ 100°C		ASTM D7279(m)	7.86			
		Viscosity Index (VI)		ASTM D2270*	101	111		
	22	SAMPLE IMA	GES	method	limit/bas	e current	history1	history
	Aug27/22	Color					no image	no image
		Bottom					no image	no image
		GRAPHS			•			
		Ferrous Alloys				PQ		
		10 8 iron				220		
		chromium				200 - Severe		
		E 4				180-		
		2				160 -		
		22 22			122	140		
		4ug27/22			Aug27/22 P0	120-		
	000000000	Non-ferrous Meta	als		4	100 - Abnormal		
		<sup>10</sup> T				80 -		
		8 - copper				60 -		
		E 6 minute tin				40 -		
		2				20 -		
		0						
		Aug27/22			Aug27/22	. 22/L		
		Aug			Bng	Aug27/22		
		Viscosity @ 40°C	2			Acid Number		
		70			(B/H	1.50 Severe		
		es - Abnormal			Id KO	1.00 Abnormal		
		() 00 - Base			per (n			
		355 - Abnormal			Num	1.50 Severe 450normal 0.50 Base		
		50			2 + Acid	0.00 Base		
		Aug27/22			Aug27/22	Aug27/22		
		Aug			Aug	Aug		
o 17025:2017 La Accredited U	aboratory ample No. ab Number nique Number		Receive Diagnos Diagnos	d : 28 3 ed : 29 3 tician : We	lington, ON Sep 2022 Sep 2022 s Davis		RIAS del PETRO ANAL, frente a la Aut	
aboratory T	est Package	: IND 2 ( Additional )	Tests: KF	KV100. VI )			Contact:	Erick Bogan

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

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