

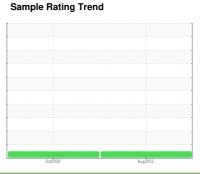
OIL ANALYSIS REPORT

PINA FRUT S.A. **COMPRESSOR 4**

Component

Compressor Fluid

PETRO CANADA REFLO 68A AMMONIA OIL (--- LTR)





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

IL (LIK)			0ct2020	Aug2022		
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0058045	PC0036198	
Sample Date		Client Info		27 Aug 2022	14 Oct 2020	
Machine Age	hrs	Client Info		0	1351	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	
Iron	ppm	ASTM D5185(m)	>50	<1	<1	
Chromium	ppm	ASTM D5185(m)	>10	0	0	
Nickel	ppm	ASTM D5185(m)		0	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	<1	
Aluminum	ppm	ASTM D5185(m)	>25	0	<1	
Lead	ppm	ASTM D5185(m)	>25	0	<1	
Copper	ppm	ASTM D5185(m)	>50	0	<1	
Tin	ppm	ASTM D5185(m)	>15	0	0	
Antimony	ppm	ASTM D5185(m)		0	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	0	<1	
Barium	ppm	ASTM D5185(m)	0	0	<1	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Manganese	ppm	ASTM D5185(m)		0	0	
Magnesium	ppm	ASTM D5185(m)	0	0	0	
Calcium	ppm	ASTM D5185(m)	0	0	<1	
Phosphorus	ppm	ASTM D5185(m)	0	0	<1	
Zinc	ppm	ASTM D5185(m)	0	1	<1	
Sulfur	ppm	ASTM D5185(m)	0	31	179	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	2	2	
Sodium	ppm	ASTM D5185(m)		0	<1	
Potassium	ppm	ASTM D5185(m)	>20	<1	0	
Water	%	ASTM D6304*	>0.1	0.001	0.001	
ppm Water	ppm	ASTM D6304*	>1000	0.6	13.6	
FLUID DEGRA	OATION	method	limit/base	current	history1	history2

Acid Number (AN)

mg KOH/g ASTM D974* 0.05

0.00

0.01



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