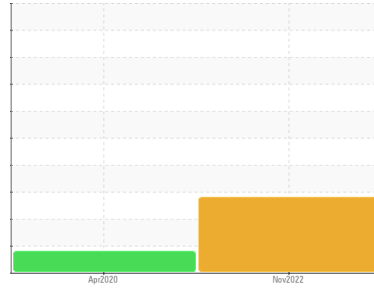


PROBLEM SUMMARY

Sample Rating Trend



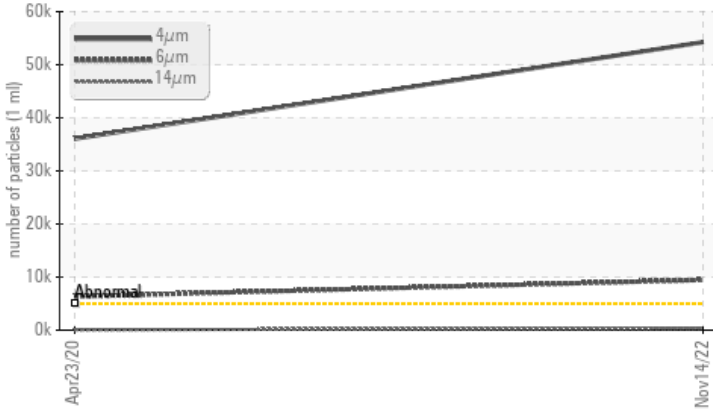
Machine Id
TB103

Component
Hydraulic System

Fluid
PETRO CANADA HYDREX MV 46 (--- GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

| Sample Status | ASTM D7647 | SEVERE | ABNORMAL | --- |
|-----------------|------------------------|----------|----------|-----|
| Particles >4µm | >5000 | 54248 | 36065 | --- |
| Particles >6µm | >1300 | 9457 | 6351 | --- |
| Particles >14µm | >160 | 364 | 52 | --- |
| Particles >21µm | >40 | 126 | 5 | --- |
| Oil Cleanliness | ISO 4406 (c) >19/17/14 | 23/20/16 | 22/20/13 | --- |

Customer Id: GFL286
Sample No.: PC0043710
Lab Number: 02524165
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|----------------------|--------|------|---------|--|
| Change Filter | --- | --- | ? | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |
| Resample | --- | --- | ? | Resample in 30-45 days to monitor this situation. |
| Information Required | --- | --- | ? | NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. |
| Check Breathers | --- | --- | ? | The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. |
| Check Dirt Access | --- | --- | ? | We advise that you check all areas where contaminants can enter the system. |
| Filter Fluid | --- | --- | ? | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |

HISTORICAL DIAGNOSIS

23 Apr 2020 Diag: Kevin Marson

ISO



The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm are abnormally high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

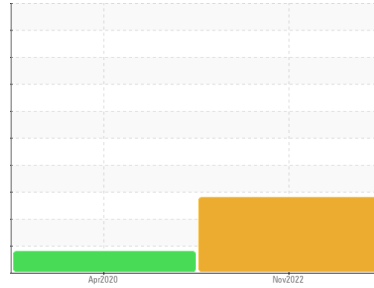




Machine Id
TB103

Component
Hydraulic System

Fluid
PETRO CANADA HYDREX MV 46 (--- GAL)



DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

Oil Cleanliness are severely high. Particles >4µm are severely high. Particles >6µm are abnormally high. Particles >14µm are abnormally high. Particles >21µm are abnormally high.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|----------|
| Sample Number | Client Info | | PC0043710 | PC0022633 | --- |
| Sample Date | Client Info | | 14 Nov 2022 | 23 Apr 2020 | --- |
| Machine Age | hrs | Client Info | 7211 | 5600 | --- |
| Oil Age | hrs | Client Info | 0 | 0 | --- |
| Oil Changed | Client Info | | Not Changed | Changed | --- |
| Sample Status | | | SEVERE | ABNORMAL | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-------------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185(m) >20 | 2 | 2 | --- |
| Chromium | ppm | ASTM D5185(m) >10 | 0 | <1 | --- |
| Nickel | ppm | ASTM D5185(m) >10 | 0 | 0 | --- |
| Titanium | ppm | ASTM D5185(m) | 0 | <1 | --- |
| Silver | ppm | ASTM D5185(m) | 0 | <1 | --- |
| Aluminum | ppm | ASTM D5185(m) >10 | <1 | <1 | --- |
| Lead | ppm | ASTM D5185(m) >10 | <1 | <1 | --- |
| Copper | ppm | ASTM D5185(m) >75 | <1 | 1 | --- |
| Tin | ppm | ASTM D5185(m) >10 | 0 | 0 | --- |
| Antimony | ppm | ASTM D5185(m) | 0 | <1 | --- |
| Vanadium | ppm | ASTM D5185(m) | 0 | 0 | --- |
| Beryllium | ppm | ASTM D5185(m) | 0 | 0 | --- |
| Cadmium | ppm | ASTM D5185(m) | 0 | 0 | --- |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) 0 | <1 | <1 | --- |
| Barium | ppm | ASTM D5185(m) 0 | 0 | <1 | --- |
| Molybdenum | ppm | ASTM D5185(m) 0 | 0 | 0 | --- |
| Manganese | ppm | ASTM D5185(m) 1 | 0 | <1 | --- |
| Magnesium | ppm | ASTM D5185(m) 0 | <1 | 1 | --- |
| Calcium | ppm | ASTM D5185(m) 50 | 7 | 52 | --- |
| Phosphorus | ppm | ASTM D5185(m) 330 | 575 | 319 | --- |
| Zinc | ppm | ASTM D5185(m) 430 | 58 | 405 | --- |
| Sulfur | ppm | ASTM D5185(m) 760 | 1267 | 815 | --- |
| Lithium | ppm | ASTM D5185(m) | <1 | <1 | --- |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185(m) >20 | 3 | 7 | --- |
| Sodium | ppm | ASTM D5185(m) | <1 | 0 | --- |
| Potassium | ppm | ASTM D5185(m) >20 | <1 | <1 | --- |

FLUID CLEANLINESS

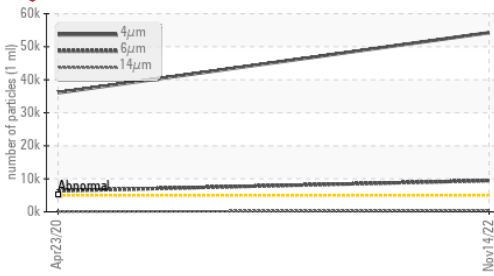
| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm | ASTM D7647 | >5000 | 54248 | 36065 | --- |
| Particles >6µm | ASTM D7647 | >1300 | 9457 | 6351 | --- |
| Particles >14µm | ASTM D7647 | >160 | 364 | 52 | --- |
| Particles >21µm | ASTM D7647 | >40 | 126 | 5 | --- |
| Particles >38µm | ASTM D7647 | >10 | 8 | 0 | --- |
| Particles >71µm | ASTM D7647 | >3 | 1 | 0 | --- |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | 23/20/16 | 22/20/13 | --- |

FLUID DEGRADATION

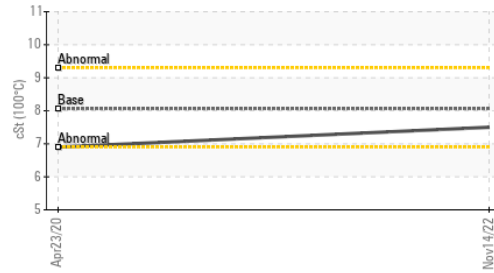
| | method | limit/base | current | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* 0.70 | 0.11 | 0.33 | --- |

OIL ANALYSIS REPORT

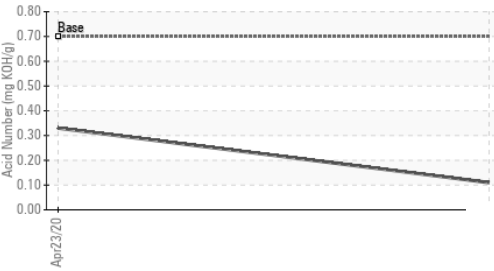
Particle Trend



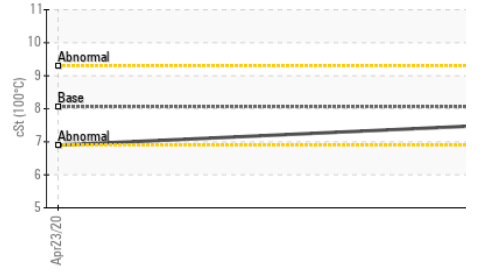
Viscosity @ 100°C



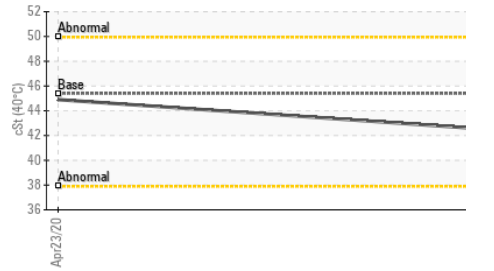
Acid Number



Viscosity @ 100°C



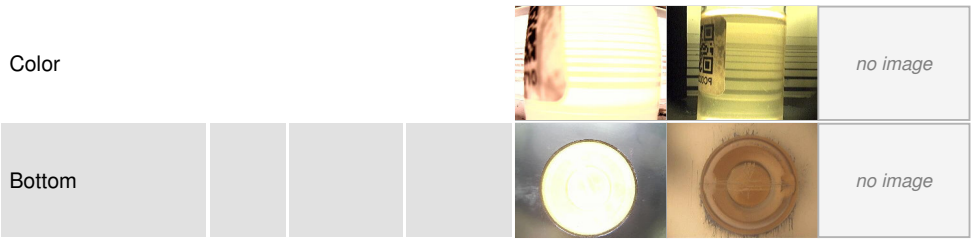
Viscosity @ 40°C



| PARAMETER | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | --- |
| Yellow Metal | scalar | Visual* | NONE | NONE | --- |
| Precipitate | scalar | Visual* | NONE | NONE | --- |
| Silt | scalar | Visual* | NONE | NONE | --- |
| Debris | scalar | Visual* | NONE | NONE | VLITE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | --- |
| Appearance | scalar | Visual* | NORML | NORML | --- |
| Odor | scalar | Visual* | NORML | NORML | --- |
| Emulsified Water | scalar | Visual* | >0.1 | NEG | --- |
| Free Water | scalar | Visual* | | NEG | --- |

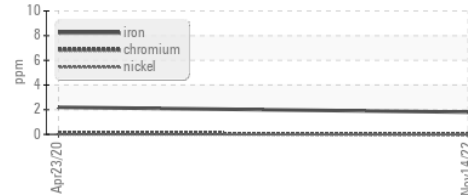
| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|----------------------|--------|---------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 45.4 | 42.5 | 44.9 |
| Visc @ 100°C | cSt | ASTM D7279(m) | 8.06 | 7.5 | 6.9 |
| Viscosity Index (VI) | Scale | ASTM D2270* | 151 | 143 | 109 |

SAMPLE IMAGES

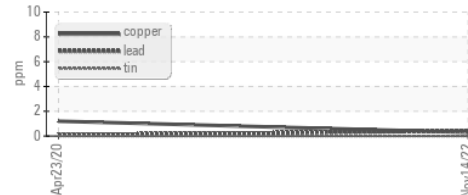


GRAPHS

Ferrous Alloys



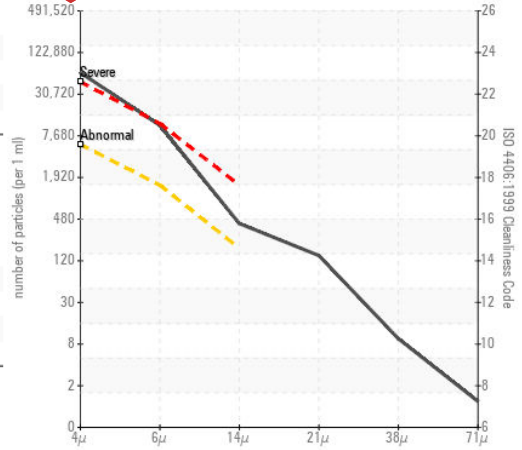
Non-ferrous Metals



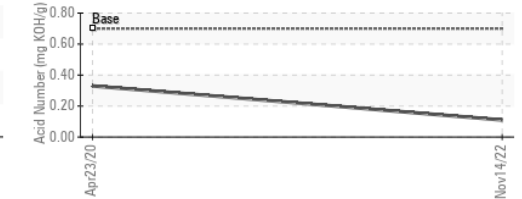
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Green Infrastructure and Partners Inc (GIPI) - 286 - Shoring & Foundations
Sample No. : PC0043710 **Received** : 22 Nov 2022
Lab Number : 02524165 **Diagnosed** : 23 Nov 2022
Unique Number : 5489146 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: KV100, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

151 Ram Forest Rd,
 Stouffville, ON
 CA L4A 2G8
 Contact: Bill Acton
 bacton@gipi.com

T:
 F: