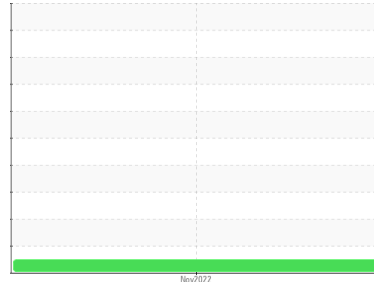


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
XAC012
Component
Compressor
Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PC0037972	---	---
Sample Date	Client Info			21 Nov 2022	---	---
Machine Age	hrs	Client Info		21000	---	---
Oil Age	hrs	Client Info		900	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				NORMAL	---	---

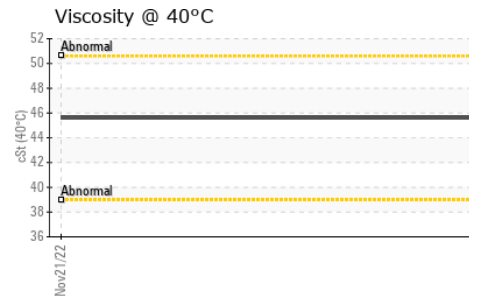
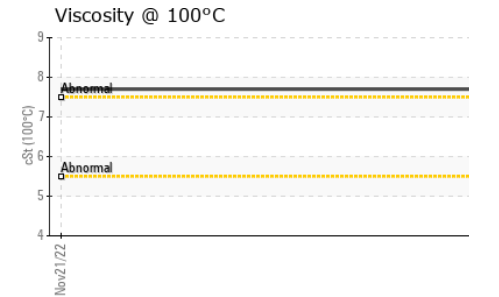
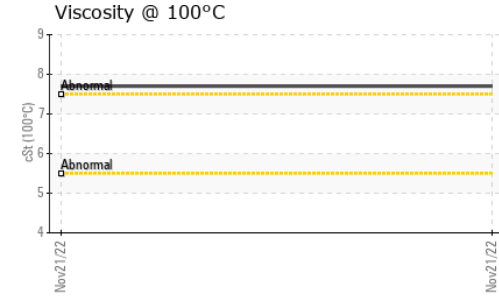
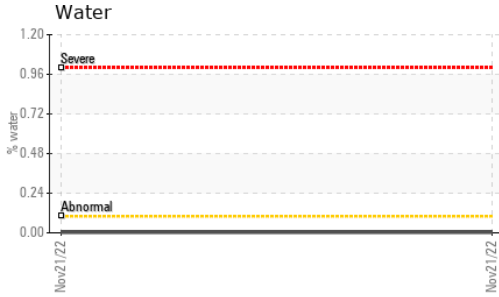
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	---	---
Iron	ppm	ASTM D5185(m)	>50	<1	---	---
Chromium	ppm	ASTM D5185(m)	>10	0	---	---
Nickel	ppm	ASTM D5185(m)		0	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		0	---	---
Aluminum	ppm	ASTM D5185(m)	>25	<1	---	---
Lead	ppm	ASTM D5185(m)	>25	0	---	---
Copper	ppm	ASTM D5185(m)	>50	<1	---	---
Tin	ppm	ASTM D5185(m)	>15	0	---	---
Antimony	ppm	ASTM D5185(m)		0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
Beryllium	ppm	ASTM D5185(m)		0	---	---
Cadmium	ppm	ASTM D5185(m)		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	---	---
Barium	ppm	ASTM D5185(m)		0	---	---
Molybdenum	ppm	ASTM D5185(m)		0	---	---
Manganese	ppm	ASTM D5185(m)		0	---	---
Magnesium	ppm	ASTM D5185(m)		<1	---	---
Calcium	ppm	ASTM D5185(m)		0	---	---
Phosphorus	ppm	ASTM D5185(m)		424	---	---
Zinc	ppm	ASTM D5185(m)		4	---	---
Sulfur	ppm	ASTM D5185(m)		31	---	---
Lithium	ppm	ASTM D5185(m)		<1	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	<1	---	---
Sodium	ppm	ASTM D5185(m)		<1	---	---
Potassium	ppm	ASTM D5185(m)	>20	0	---	---
Water	%	ASTM D6304*	>0.1	0.003	---	---
ppm Water	ppm	ASTM D6304*	>1000	33.8	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.21	---	---

OIL ANALYSIS REPORT



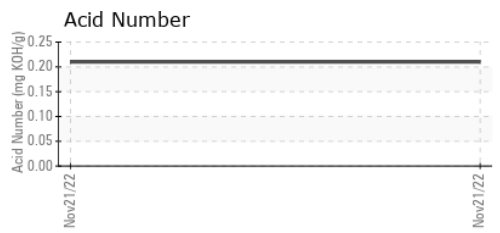
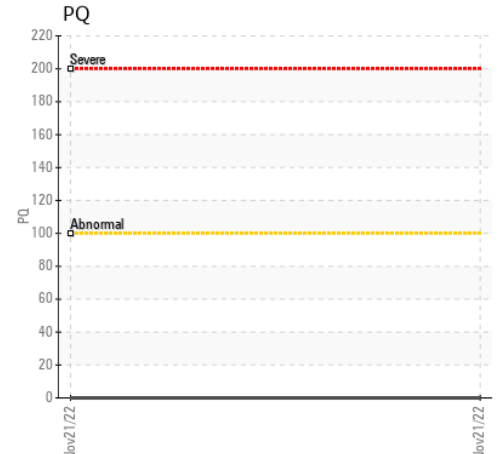
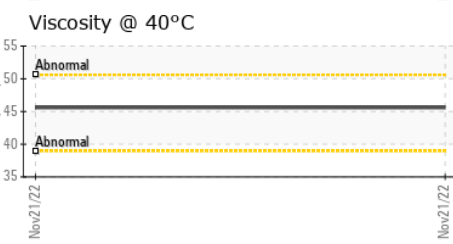
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	VLITE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.1	NEG	---
Free Water	scalar	Visual*		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	45.6	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	7.7	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	137	---	---

SAMPLE IMAGES

	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0037972
Lab Number : 02524200
Unique Number : 5489181
Test Package : IND 2 (Additional Tests: KF, KV100, VI)

ROCTEL MANUFACTURING LTD.
 415 ELMIRA RD. NORTH
 GUELPH, ON
 CA N1K 1H3
 Contact: Dennis Kwok
 dennis.kwok@linamar.com
 T: (519)763-5369
 F: (519)763-5302

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.