

### **OIL ANALYSIS REPORT**

Sample Rating Trend



# VILTER VMC 450 XL

Reciprocating Compressor Fluid CIMCO TYPE A (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

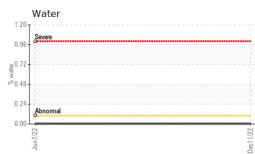
#### Fluid Condition

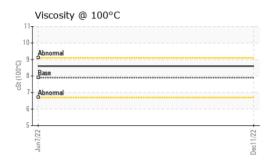
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

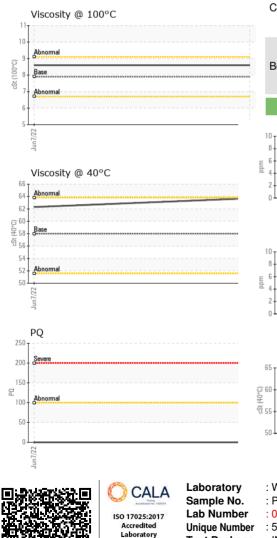
SAMPLE INFORM		method	limit/base	current	history1	history2
Sample Number		Client Info	innivodoc	PC0052631	PC0052843	motoryz
Sample Date		Client Info		11 Dec 2022	07 Jun 2022	
Machine Age	hrs	Client Info		0	55018	
Oil Age	hrs	Client Info		0	600	
Oil Changed		Client Info		N/A	Changed	
Sample Status				NORMAL	NORMAL	
WEAR METALS	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	
Iron	ppm	ASTM D5185(m)	>50	2	2	
Chromium	ppm	ASTM D5185(m)	>10	0	0	
Nickel	ppm	ASTM D5185(m)		<1	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1	
Lead	ppm	ASTM D5185(m)	>25	0	0	
Copper	ppm	ASTM D5185(m)	>50	0	<1	
Tin	ppm	ASTM D5185(m)	>15	0	0	
Antimony	ppm	ASTM D5185(m)		<1	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	
Barium	ppm	ASTM D5185(m)		0	0	
Molybdenum	ppm	ASTM D5185(m)		0	0	
Manganese	ppm	ASTM D5185(m)		0	0	
Magnesium	ppm	ASTM D5185(m)		0	0	
Calcium	ppm	ASTM D5185(m)		0	<1	
Phosphorus	ppm	ASTM D5185(m)		0	<1	
Zinc	ppm	ASTM D5185(m)		<1	<1	
Sulfur	ppm	ASTM D5185(m)		5	2	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	0	0	
Sodium	ppm	ASTM D5185(m)		0	0	
Potassium	ppm	ASTM D5185(m)	>20	0	<1	
Water	%	ASTM D6304*		0.001	0.001	
ppm Water	ppm	ASTM D6304*	>1000	9.9	7.2	
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.05	0.00	0.03	



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To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	Visual*	NONE	NONE	NONE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
	Precipitate	scalar	Visual*	NONE	NONE	NONE	
	Silt	scalar	Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	NONE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
Dec11/22	Appearance	scalar	Visual*	NORML	NORML	NORML	
Dec	Odor	scalar	Visual*	NORML	NORML	NORML	
	Emulsified Water	scalar	Visual*	>0.1	.2%	NEG	
	Free Water	scalar	Visual*		NEG	NEG	
	FLUID PROPE	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D7279(m)	58	63.7	62.3	
	Visc @ 100°C	cSt	ASTM D7279(m)	7.9	8.6	8.6	
	Viscosity Index (VI)	Scale	ASTM D2270*	104	106	110	
	SAMPLE IMAG	ES	method	limit/base	current	history1	history2
	Color						no image
	Bottom						no image
1	GRAPHS						
	Ferrous Alloys				PQ		
	10 8 6 6 10 10 10 10 10 10 10 10 10 10			220	Severe		
	4			16			
				14	) <b>-</b>		
	Jun7/22			141 121 121 121			
				a 2 10	Abnormal		
	Non-ferrous Metals	5		81			
	8 - copper			60			
	6 - encourse lead			4			
c	2			2			
	0 L				,		
	Jun7/22			Dec11/22	Jun7/22 -		Dec11/22
				Dec	hun		Deci
	Viscosity @ 40°C				Acid Number		
	65 Abnormal			PHO:0	Base		
0.0	5 60 <b>Base</b> 5 5 -			Ê 0.04	•		
eSt [6	55-			0.00(0) 0.00(0) 0.00 Acid Number (mg KOH/g) 0.00 Acid Number (mg KOH/g)	2		
	Abnormal			N Pictor			
					1/22		22
	Jun7/22			Dec11/22	Jun7/22		Dec11/2
aboratory ample No. ab Number nique Number est Package	: 02530619	Received Diagnos Diagnost	d : 28   ed : 29   tician : We	Dec 2022 Dec 2022 s Davis	.7L 5H9		ohn`s Brewery 60 Leslie Stree St John`s, NL CA A1E 2V8 ct: Rod Penney

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