

OIL ANALYSIS REPORT

Sample Rating Trend





Component

Compressor Fluid

PETRO CANADA REFLO 68A AMMONIA OIL (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

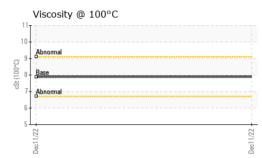
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

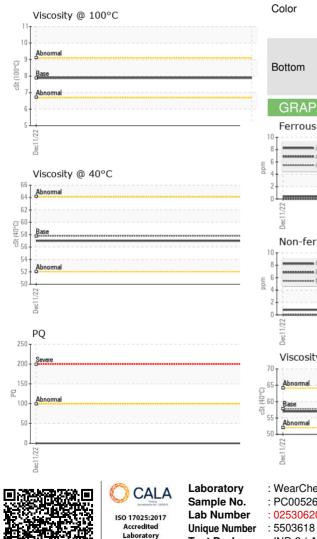
SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0052627		
Sample Date		Client Info		11 Dec 2022		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>50	<1		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)		<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	<1		
Lead	ppm	ASTM D5185(m)	>25	0		
Copper	ppm	ASTM D5185(m)	>50	<1		
Tin	ppm	ASTM D5185(m)	>15	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1		
Barium	ppm	ASTM D5185(m)	0	0		
Molybdenum	ppm	ASTM D5185(m)	0	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	0	0		
Calcium	ppm	ASTM D5185(m)	0	0		
Phosphorus	ppm	ASTM D5185(m)	0	<1		
Zinc	ppm	ASTM D5185(m)	0	<1		
Sulfur	ppm	ASTM D5185(m)	0	23		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	4		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>0.1	0.001		
ppm Water	ppm	ASTM D6304*	>1000	11.7		
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.05	0.01		



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VISUAL		method	limit/base	e current	history1	history2
Vhite Metal	scalar	Visual*	NONE	NONE		
ellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	VLITE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Ddor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.1	.2%		
Free Water	scalar	Visual*		NEG		
FLUID PROPE	RTIES	method	limit/base	e current	history1	history2
/isc @ 40°C	cSt	ASTM D7279(m)	57.8	57.0		
/isc @ 100°C	cSt	ASTM D7279(m)	7.86	7.9		
/iscosity Index (VI)	Scale	ASTM D2270*	101	103		
SAMPLE IMAG		method	limit/base		history1	history2
	ES	methou	IIIIII/Dase	e current	Thistory I	TIIStoryz
Color					no image	no image
				- the state		
Bottom					no imago	no imogo
bollom					no image	no image
GRAPHS						
Ferrous Alloys			2	PQ		
iron				200 - Severe		
nickel				80-		
· · · · · · · · · · · · · · · · · · ·				60 -		
Ļ				40-		
Dec11/22			1/2	20		
				00 - Abnormal		
Non-ferrous Metals	5			80		
copper				60 -		
second lead				40		
				20 -		
	*******	*******		0		
Dec11/22			Dec11/22			. 601
			Dec	Dec11/22		C01120
Viscosity @ 40°C			_	Acid Number		
Abnormal			(^D /HO)	.50 Severe		
9			E 1	.00 - Abnormal		
Base			o a	.50		
Abnormal			Acid Number (mg KOH/g)	Base		
1/22			1/22	1/22 - 00.		6
Dec11			Dec11/22	Dec11/22		Dari11.01
02530620	75 Apple Received Diagnos Diagnos	d : 28 ed : 29	lington, ON Dec 2022 Dec 2022 s Davis	L7L 5H9		ohn`s Brewer 60 Leslie Stree St John`s, Nl

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Test Package : IND 2 (Additional Tests: KF, KV100, VI)

Contact: Rod Penney

T: (709)570-7152

F: (709)570-7160

rod.penney@labatt.com