

## **OIL ANALYSIS REPORT**

Sample Rating Trend





## Component

Compressor Fluid

### PETRO CANADA REFLO 68A AMMONIA OIL (--- GAL)

## DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

#### Fluid Condition

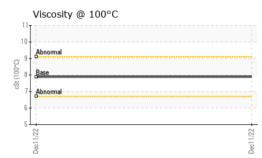
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

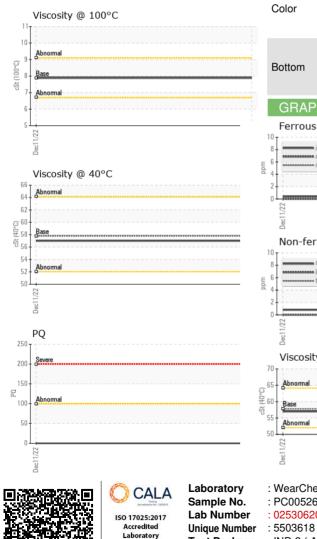
SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0052627		
Sample Date		Client Info		11 Dec 2022		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>50	<1		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)		<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	<1		
Lead	ppm	ASTM D5185(m)	>25	0		
Copper	ppm	ASTM D5185(m)	>50	<1		
Tin	ppm	ASTM D5185(m)	>15	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1		
Barium	ppm	ASTM D5185(m)	0	0		
Molybdenum	ppm	ASTM D5185(m)	0	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	0	0		
Calcium	ppm	ASTM D5185(m)	0	0		
Phosphorus	ppm	ASTM D5185(m)	0	<1		
Zinc	ppm	ASTM D5185(m)	0	<1		
Sulfur	ppm	ASTM D5185(m)	0	23		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	4		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>0.1	0.001		
ppm Water	ppm	ASTM D6304*	>1000	11.7		
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.05	0.01		



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VISUAL		method	limit/base	e current	history1	history2
Vhite Metal	scalar	Visual*	NONE	NONE		
ellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	VLITE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Ddor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.1	.2%		
Free Water	scalar	Visual*		NEG		
FLUID PROPE	RTIES	method	limit/base	e current	history1	history2
/isc @ 40°C	cSt	ASTM D7279(m)	57.8	57.0		
/isc @ 100°C	cSt	ASTM D7279(m)	7.86	7.9		
/iscosity Index (VI)	Scale	ASTM D2270*	101	103		
SAMPLE IMAG		method	limit/base		history1	history2
	ES	methou	IIIIII/Dase	e current	Thistory I	TIIStoryz
Color					no image	no image
				- the state		
Bottom					no imago	no imogo
bollom					no image	no image
GRAPHS						
Ferrous Alloys			2	PQ		
iron				200 - Severe		
nickel				80-		
· · · · · · · · · · · · · · · · · · ·				60 -		
Ļ				40-		
Dec11/22			1/2	20		
				00 - Abnormal		
Non-ferrous Metals	5			80		
copper				60 -		
second lead				40		
				20 -		
	*******	*******		0		
Dec11/22			Dec11/22			. 601
			Dec	Dec11/22		C01120
Viscosity @ 40°C			_	Acid Number		
Abnormal			( <sup>D</sup> /HO)	.50 Severe		
<b>9</b>			E 1	.00 - Abnormal		
Base			o a	.50		
Abnormal			Acid Number (mg KOH/g)	Base		
1/22			1/22	1/22 - 00.		6
Dec11			Dec11/22	Dec11/22		Dari11.01
02530620	75 Apple Received Diagnos Diagnos	d : 28   ed : 29	lington, ON Dec 2022 Dec 2022 s Davis	L7L 5H9		<b>ohn`s Brewer</b> 60 Leslie Stree St John`s, Nl

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Test Package : IND 2 (Additional Tests: KF, KV100, VI)

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