

# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**[300137603]**  
Machine Id  
**TA-58620 WHPU**  
Component  
**Hydraulic System**  
Fluid  
**CASTROL TRANSAQUA HT (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.  
NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PC</b>	PC	---
Sample Date	Client Info			<b>23 Mar 2023</b>	25 Apr 2022	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	N/A	---
Sample Status				<b>NORMAL</b>	SEVERE	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		<b>0</b>	0	---
Iron	ppm	ASTM D5185(m)	>20	<b>31</b>	▲ 118	---
Chromium	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	1	---
Nickel	ppm	ASTM D5185(m)	>10	<b>0</b>	0	---
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Silver	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	---
Aluminum	ppm	ASTM D5185(m)	>10	<b>1</b>	<1	---
Lead	ppm	ASTM D5185(m)	>20	<b>1</b>	1	---
Copper	ppm	ASTM D5185(m)	>20	<b>2</b>	2	---
Tin	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	2	---
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	---
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	<1	---
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	<1	---

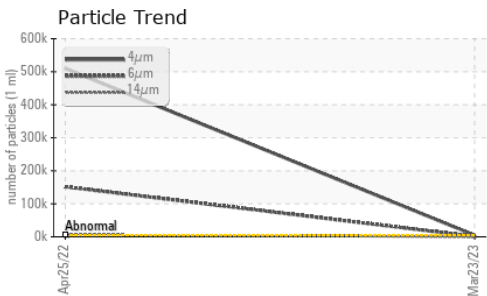
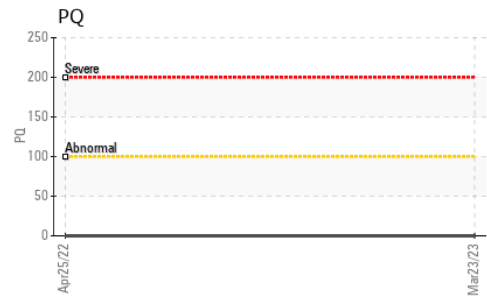
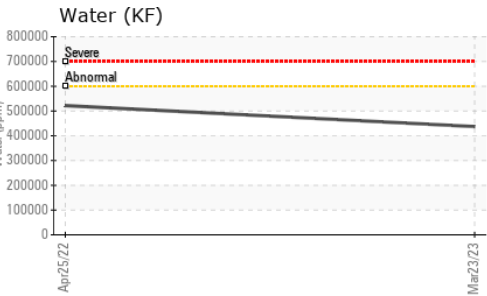
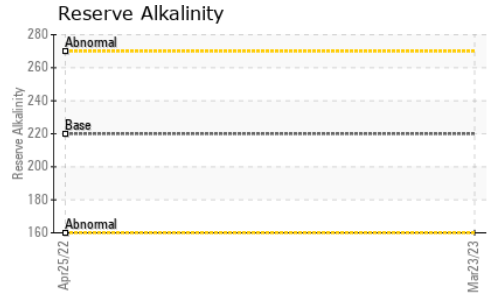
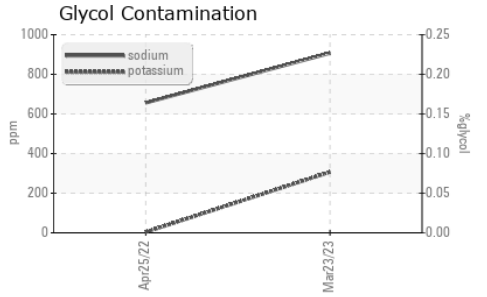
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<b>179</b>	194	---
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185(m)		<b>16</b>	2	---
Manganese	ppm	ASTM D5185(m)		<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185(m)		<b>3</b>	2	---
Calcium	ppm	ASTM D5185(m)		<b>19</b>	15	---
Phosphorus	ppm	ASTM D5185(m)	145	<b>182</b>	175	---
Zinc	ppm	ASTM D5185(m)		<b>24</b>	13	---
Sulfur	ppm	ASTM D5185(m)		<b>191</b>	28	---
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>6</b>	5	---
Sodium	ppm	ASTM D5185(m)	>650	<b>907</b>	656	---
Potassium	ppm	ASTM D5185(m)	>20	<b>307</b>	4	---
Water	%	ASTM D6304*	>60	<b>43.7</b>	52.18	---
ppm Water	ppm	ASTM D6304*	>600000	<b>437000</b>	521810.0	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>4705</b>	509982	---
Particles >6µm		ASTM D7647	>1300	<b>975</b>	▲ 151512	---
Particles >14µm		ASTM D7647	>160	<b>102</b>	▲ 6171	---
Particles >21µm		ASTM D7647	>40	<b>38</b>	▲ 488	---
Particles >38µm		ASTM D7647	>10	<b>6</b>	0	---
Particles >71µm		ASTM D7647	>3	<b>3</b>	0	---

Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>19/17/14</b>	▲ 26/24/20	---
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# OIL ANALYSIS REPORT



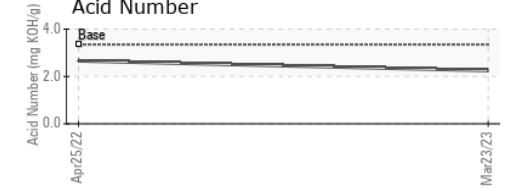
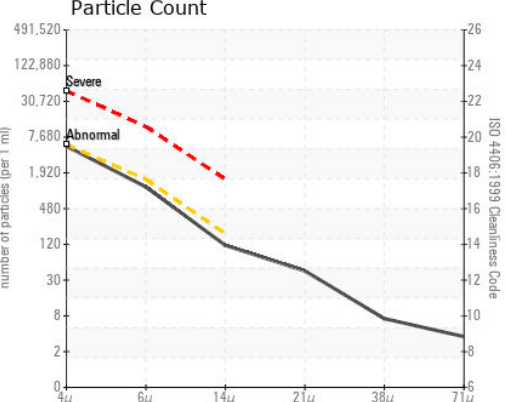
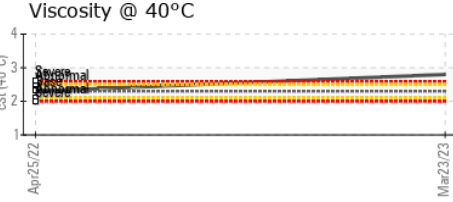
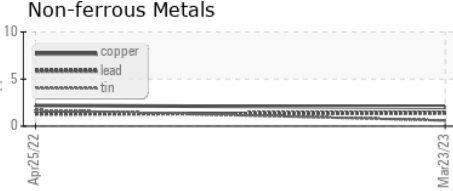
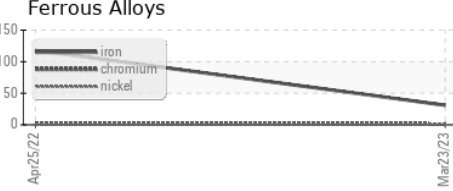
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	3.35	<b>2.25</b>	2.66	---
Alkiline Reserve (Oils)	ml KOH/g	ASTM D1121*	220	<b>220</b>	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	Visual*	NORML	<b>FRGLY</b>	FRGLY	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	Visual*	>60	<b>&gt;10%</b>	>10%	---
Free Water	scalar	Visual*		<b>NEG</b>	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287*		<b>8.77</b>	---	---
Visc @ 40°C	cSt	ASTM D7279(m)	2.3	<b>2.8</b>	2.3	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						no image
Bottom						no image

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PC  
**Lab Number** : 02551531  
**Unique Number** : 5564546  
**Test Package** : MAR 2 ( Additional Tests: KF, KV100, pH, PQ, ReserveAlk, TAN Man )  
**Received** : 14 Apr 2023  
**Tested** : 18 Apr 2023  
**Diagnosed** : 25 Apr 2023 - Kevin Marson

**Suncor - Terra Nova Projects**  
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To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.