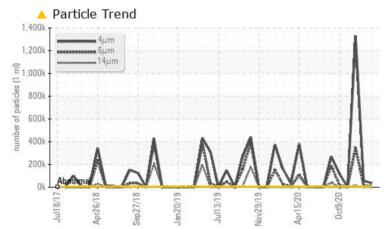


# **PROBLEM SUMMARY**

#### Area Aft Machinery Space [450122752] Machine Id Thruster Aft Port - Seal Oil System (S/N Sample Tag CL-06002-S3) Component Sealing System Eluid

PETRO CANADA ENERGOL GR-XP ISO 150 (65 LTR)

### COMPONENT CONDITION SUMMARY



### RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

| PROBLEMATIC     | C TEST | RESULT        | S         |                   |                |                 |
|-----------------|--------|---------------|-----------|-------------------|----------------|-----------------|
| Sample Status   |        |               |           | ABNORMAL          | SEVERE         | SEVERE          |
| Boron           | ppm    | ASTM D5185(m) |           | <u> </u>          | 2              | 2               |
| Sulfur          | ppm    | ASTM D5185(m) |           | 🔺 16085           | 7798           | 8300            |
| Particles >4µm  |        | ASTM D7647    | >5000     | <u> </u>          | <b>b</b> 55972 | 1329299         |
| Particles >6µm  |        | ASTM D7647    | >1300     | <u> </u>          | <b>1</b> 5555  | <b>a</b> 348720 |
| Particles >14µm |        | ASTM D7647    | >160      | <u> </u>          | <b>A</b> 780   | 14425           |
| Particles >21µm |        | ASTM D7647    | >40       | <u> </u>          | <b>1</b> 60    | 93450           |
| Particles >38µm |        | ASTM D7647    | >10       | <u> </u>          | 4              | • 118           |
| Oil Cleanliness |        | ISO 4406 (c)  | >19/17/14 | <b>A</b> 22/20/17 | 23/21/17       | 28/26/21        |

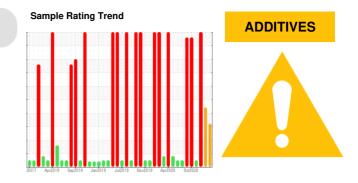
Customer Id: TERHAM Sample No.: PC Lab Number: 02552181 Test Package: MAR 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



| RECOMMENDED ACTIONS | RECOM | MENDED | ACTIO | NS |
|---------------------|-------|--------|-------|----|
|---------------------|-------|--------|-------|----|

| Action             | Status | Date | Done By | Description  |
|--------------------|--------|------|---------|--|
| Change Filter      |        |      | ?       | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |
| Resample           |        |      | ?       | We recommend an early resample to monitor this condition.  |
| Check Fluid Source |        |      | ?       | Confirm the source of the lubricant being utilized for top-up/fill.  |
| Filter Fluid       |        |      | ?       | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |

### HISTORICAL DIAGNOSIS



### 05 Feb 2023 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. Particles >6 $\mu$ m are severely high. Particles >4 $\mu$ m are severely high. Oil Cleanliness are severely high. Particles >14 $\mu$ m are abnormally high. Particles >21 $\mu$ m are abnormally high. The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



#### 22 Nov 2020 Diag: Kevin Marson

WATER

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you drain the fluid from the component if this has not already been done. Resample in 30-45 days to monitor this situation.All component wear rates are normal. ppm Water contamination levels are severely high. Water contamination levels are severely high. Particles >38µm are severely high. Particles >6µm are severely high. Particles >14µm are severely high. Particles >21µm are severely high. Particles >4µm are severely high. There is a high concentration of water present in the fluid. Free water present. The white residue present in the sample is fluid additive precipitate. The AN level is acceptable for this fluid.



## 03 Nov 2020 Diag: Kevin Marson



NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.





## **OIL ANALYSIS REPORT**

## Aft Machinery Space [450122752] Thruster Aft Port - Seal Oil System (S/N Sample Tag CL-06002-S3) Component

Sealing System Fluid

PETRO CANADA ENERGOL GR-XP ISO 150 (65 LTR)

### DIAGNOSIS

### Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

### Wear

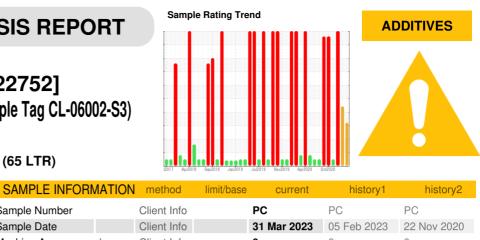
All component wear rates are normal.

### Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the fluid.

#### Fluid Condition

Additive levels indicate the addition of a different brand, or type of fluid. The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



| Sample Number           |        | Client Info   |                 | PC             | PC            | PC           |
|-------------------------|--------|---------------|-----------------|----------------|---------------|--------------|
| Sample Date             |        | Client Info   |                 | 31 Mar 2023    | 05 Feb 2023   | 22 Nov 2020  |
| Machine Age             | hrs    | Client Info   |                 | 0              | 0             | 0            |
| Oil Age                 | hrs    | Client Info   |                 | 0              | 0             | 0            |
| Oil Changed             |        | Client Info   |                 | N/A            | N/A           | N/A          |
| Sample Status           |        |               |                 | ABNORMAL       | SEVERE        | SEVERE       |
| WEAR METAL              | S      | method        | limit/base      | current        | history1      | history2     |
| PQ                      | -      | ASTM D8184*   |                 | 0              | 0             | 0            |
| Iron                    | ppm    | ASTM D5185(m) | >100            | 2              | 48            | 16           |
| Chromium                | ppm    | ASTM D5185(m) | >3              | 0              | 0             | <1           |
| Nickel                  | ppm    | ASTM D5185(m) |                 | <1             | <1            | <1           |
| Titanium                | ppm    | ASTM D5185(m) | 20              | 0              | 0             | 0            |
| Silver                  | ppm    | ASTM D5185(m) |                 | 0              | <1            | <1           |
| Aluminum                | ppm    | ASTM D5185(m) | >3              | 0              | <1            | <1           |
| Lead                    | ppm    | ASTM D5185(m) | 20              | 0              | <1            | 0            |
| Copper                  | ppm    | ASTM D5185(m) | >3              | <1             | <1            | <1           |
| Tin                     | ppm    | ASTM D5185(m) | 20              | 0              | 0             | 0            |
| Antimony                | ppm    | ASTM D5185(m) |                 | 0              | <1            | <1           |
| Vanadium                | ppm    | ASTM D5185(m) |                 | 0              | 0             | 0            |
| Beryllium               | ppm    | ASTM D5185(m) |                 | 0              | 0             | 0            |
| Cadmium                 | ppm    | ASTM D5185(m) |                 | 0              | 0             | 0            |
|                         | ppin   | ( )           |                 | -              | -             | -            |
| ADDITIVES               |        | method        | limit/base      | current        | history1      | history2     |
| Boron                   | ppm    | ASTM D5185(m) |                 | <u> </u>       | 2             | 2            |
| Barium                  | ppm    | ASTM D5185(m) |                 | 0              | 0             | 0            |
| Molybdenum              | ppm    | ASTM D5185(m) |                 | 0              | 0             | <1           |
| Manganese               | ppm    | ASTM D5185(m) |                 | 0              | <1            | <1           |
| Magnesium               | ppm    | ASTM D5185(m) |                 | 0              | 2             | 16           |
| Calcium                 | ppm    | ASTM D5185(m) |                 | 0              | 2             | 6            |
| Phosphorus              | ppm    | ASTM D5185(m) |                 | 215            | 317           | 274          |
| Zinc                    | ppm    | ASTM D5185(m) |                 | 2              | 6             | 6            |
| Sulfur                  | ppm    | ASTM D5185(m) |                 | <u> </u>       | 7798          | 8300         |
| Lithium                 | ppm    | ASTM D5185(m) |                 | <1             | <1            | <1           |
| CONTAMINAN              | ITS    | method        | limit/base      | current        | history1      | history2     |
| Silicon                 | ppm    | ASTM D5185(m) | >25             | 1              | 9             | 5            |
| Sodium                  | ppm    | ASTM D5185(m) |                 | 0              | 4             | 110          |
| Potassium               | ppm    | ASTM D5185(m) | >20             | 0              | <1            | 5            |
| FLUID CLEAN             | LINESS | method        | limit/base      | current        | history1      | history2     |
| Particles >4µm          |        | ASTM D7647    | >5000           | <b>A</b> 36153 | <b>5</b> 5972 | 1329299      |
| Particles >6µm          |        | ASTM D7647    | >1300           | <u> </u>       | 15555         | • 348720     |
| Particles >14µm         |        | ASTM D7647    | >160            | <u> </u>       | <b>A</b> 780  | 14425        |
| Particles >21µm         |        | ASTM D7647    | >40             | <u> </u>       | <b>1</b> 60   | <b>3</b> 450 |
| Particles >38µm         |        | ASTM D7647    | >10             | <u> </u>       | 4             | 118          |
| Particles >71µm         |        | ASTM D7647    | >3              |                | 0             | 2            |
| Particles $> 7 \ \mu m$ |        | ASTIVI D7047  | >0              | 4              | 0             | 2            |
| Oil Cleanliness         |        | ISO 4406 (c)  | >3<br>>19/17/14 | 4              | 0 23/21/17    | 28/26/21     |



🔺 Particle Count

🔺 Particle Trend

Acid Number

kpr26/1

an20/1

144

38/

nr15/20

214

491,520 122,880

(m 30,720 7,680 1,920 380 1,920 480 120 30 30 30 8

1,400

(1,200) (m 1) 1,000) 800) 600) 400) 2001

200k 0k

1.00 Bas

8.08/KOH/

₽°0.60

Pio 0.2

0.00

Jul18

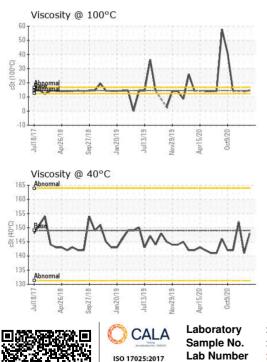
# **OIL ANALYSIS REPORT**

| FLUID DEGRA          | DATION   | method        | limit/base | current | history1 | history2      |
|----------------------|----------|---------------|------------|---------|----------|---------------|
| Acid Number (AN)     | mg KOH/g | ASTM D974*    | 0.9        | 0.57    | 0.47     | 0.57          |
| VISUAL               |          | method        | limit/base | current | history1 | history2      |
| White Metal          | scalar   | Visual*       | NONE       | NONE    | NONE     | NONE          |
| Yellow Metal         | scalar   | Visual*       | NONE       | NONE    | NONE     | NONE          |
| Precipitate          | scalar   | Visual*       | NONE       | NONE    | NONE     | 🔺 LTMOD       |
| Silt                 | scalar   | Visual*       | NONE       | NONE    | NONE     | NONE          |
| Debris               | scalar   | Visual*       | NONE       | VLITE   | VLITE    | NONE          |
| Sand/Dirt            | scalar   | Visual*       | NONE       | NONE    | NONE     | NONE          |
| Appearance           | scalar   | Visual*       | NORML      | NORML   | NORML    | NORML         |
| Odor                 | scalar   | Visual*       | NORML      | NORML   | NORML    | NORML         |
| Emulsified Water     | scalar   | Visual*       |            | NEG     | NEG      | <u> </u>      |
| Free Water           | scalar   | Visual*       |            | NEG     | NEG      | <b>1</b> %    |
| FLUID PROPE          | RTIES    | method        | limit/base | current | history1 | history2      |
| Visc @ 40°C          | cSt      | ASTM D7279(m) | 149        | 148     | 141      | 152           |
| Visc @ 100°C         | cSt      | ASTM D7279(m) | 14.5       | 14.6    | 13.9     |               |
| Viscosity Index (VI) | Scale    | ASTM D2270*   |            | 97      | 94       |               |
| SAMPLE IMAG          | ES       | method        | limit/base | current | history1 | history2      |
|                      |          |               |            |         |          | England State |



Bottom





: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : PC Received : 18 Apr 2023 : 02552181 Diagnosed : 19 Apr 2023 ISO 17025:2017 Accredited Laboratory Unique Number : 5565196 Diagnostician : Kevin Marson Test Package : MAR 2 (Additional Tests: KV100, PrtCount, TAN Man, VI) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Suncor - Terra Nova Projects Scotia Centre, 235 Water Strret St. John`s, NL CA A1C 1B6 Contact: Josh Hynes joshynes@suncor.com T: (709)778-3575 F: (709)724-2835