

Machine Id  
**COMPRESSOR #1, PACKAGING NH3 (S/N G0597)**

Component  
**Compressor**

Fluid  
**PETRO CANADA REFLO 68A AMMONIA OIL (35 GAL)**

**DIAGNOSIS**

**Recommendation**

Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

The water content is negligible. There is no indication of any contamination in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PC0076111</b>	PC0062600	PC0058448
Sample Date	Client Info			<b>05 May 2023</b>	17 Oct 2022	04 May 2022
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

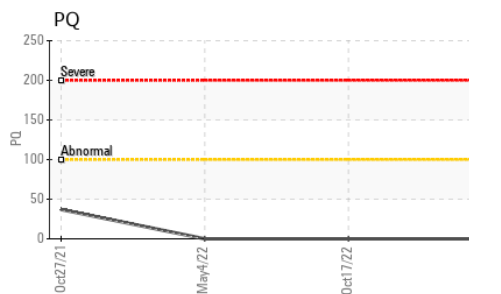
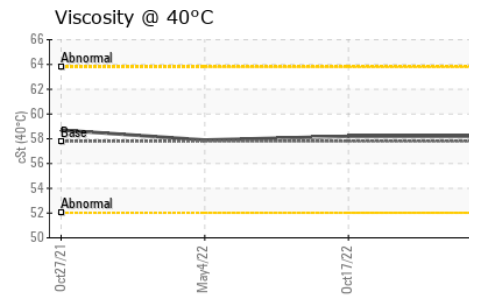
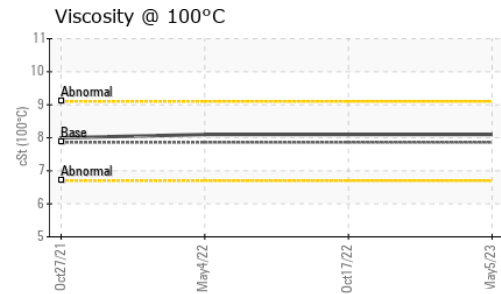
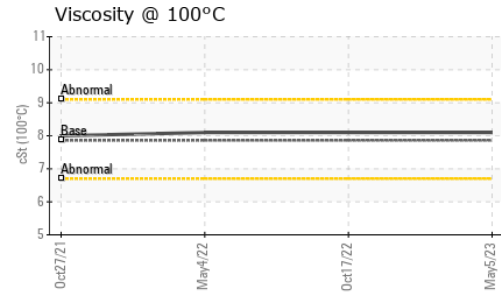
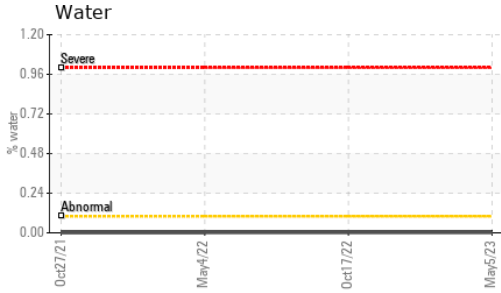
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		<b>0</b>	0	0
Iron	ppm	ASTM D5185(m)	>50	<b>&lt;1</b>	<1	<1
Chromium	ppm	ASTM D5185(m)	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185(m)	>25	<b>0</b>	0	0
Copper	ppm	ASTM D5185(m)	>50	<b>&lt;1</b>	2	<1
Tin	ppm	ASTM D5185(m)	>15	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<b>0</b>	<1	<1
Barium	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	0	<b>0</b>	<1	0
Calcium	ppm	ASTM D5185(m)	0	<b>7</b>	2	3
Phosphorus	ppm	ASTM D5185(m)	0	<b>0</b>	0	<1
Zinc	ppm	ASTM D5185(m)	0	<b>1</b>	2	<1
Sulfur	ppm	ASTM D5185(m)	0	<b>228</b>	317	360
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1
Water	%	ASTM D6304*	>0.1	<b>0.001</b>	0.001	0.001
ppm Water	ppm	ASTM D6304*	>1000	<b>7.0</b>	11.0	13.5

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.05	<b>0.02</b>	0.02	0.03

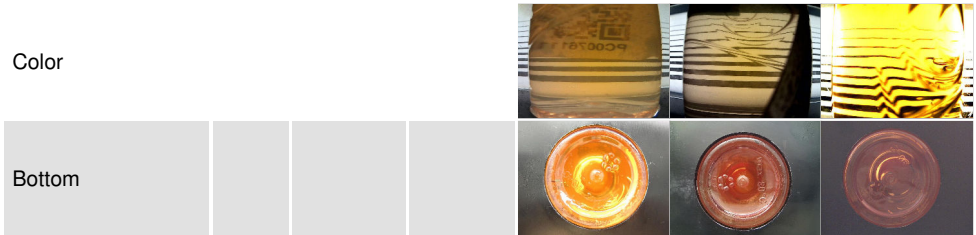
# OIL ANALYSIS REPORT



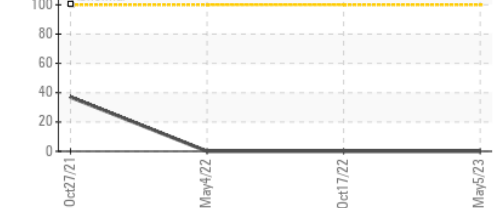
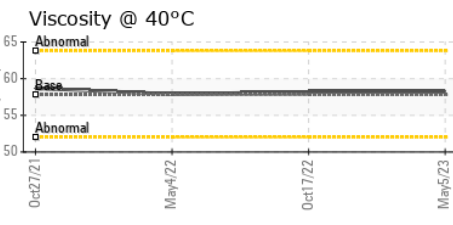
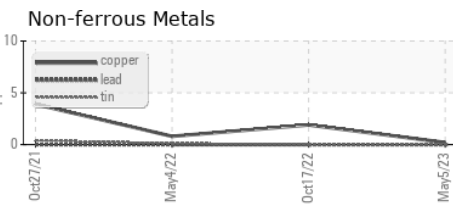
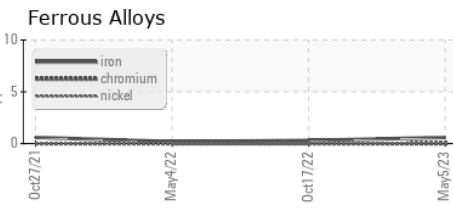
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	AMMON	AMMON
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	57.8	58.2	57.9
Visc @ 100°C	cSt	ASTM D7279(m)	7.86	8.1	8.1
Viscosity Index (VI)	Scale	ASTM D2270*	101	106	107

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PC0076111 **Received** : 09 May 2023  
**Lab Number** : 02556207 **Diagnosed** : 10 May 2023  
**Unique Number** : 5577247 **Diagnostician** : Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, VI )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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