

## **OIL ANALYSIS REPORT**

Sample Rating Trend

DEGRADATION



Component Natural Gas Engine Fluid

PETRO CANADA DURON GEO LD 15W40 (24 LTR)

### DIAGNOSIS

#### Recommendation

We advise that you check for faulty combustion and a possible overheat condition. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Machine Id 9237

### 🔺 Wear

Chromium and iron ppm levels are abnormal. Cylinder, crank, or cam shaft wear is indicated. Ring wear is indicated.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

A small degree of oil oxidation was indicated. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		GFL0081590	GFL0064281	GFL0044204
Sample Date		Client Info		29 May 2023	14 Dec 2022	10 May 2022
Machine Age	hrs	Client Info		15315	14363	13084
Oil Age	hrs	Client Info		1200	1200	0
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	NORMAL	ABNORMAL
WEAR METALS	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		3		
Iron	ppm	ASTM D5185(m)	>50	<u> </u>	90	<b>1</b> 22
Chromium	ppm	ASTM D5185(m)	>4	<u> </u>	9	11
Nickel	ppm	ASTM D5185(m)	>2	1	1	2
Titanium	ppm	ASTM D5185(m)		<1	<1	0
Silver	ppm	ASTM D5185(m)	>3	0	0	0
Aluminum	ppm	ASTM D5185(m)	>9	3	3	5
Lead	ppm	ASTM D5185(m)	>30	4	4	14
Copper	ppm	ASTM D5185(m)	>35	21	26	34
Tin	ppm	ASTM D5185(m)	>4	<1	<1	1
Antimony	ppm	ASTM D5185(m)		0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	limit/base	current 6	history1 14	8
	ppm ppm		50			
Boron Barium		ASTM D5185(m)	50	6	14	8
Boron Barium Molybdenum	ppm	ASTM D5185(m) ASTM D5185(m)	50 5 50	6 0	14 0	8
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 5 50	6 0 68	14 0 62	8 0 90
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 5 50 0	6 0 68 2	14 0 62 2	8 0 90 2
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 5 50 0 560	6 0 68 2 757	14 0 62 2 695	8 0 90 2 827
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 5 50 0 560 1510	6 0 68 2 757 1945	14 0 62 2 695 1843	8 0 90 2 827 1896
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 5 50 0 560 1510 780	6 0 68 2 757 1945 957	14 0 62 2 695 1843 945	8 0 90 2 827 1896 954
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 5 50 0 560 1510 780 870	6 0 68 2 757 1945 957 1128	14 0 62 2 695 1843 945 1087	8 0 90 2 827 1896 954 1145
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 5 50 0 560 1510 780 870	6 0 68 2 757 1945 957 1128 2126	14 0 62 2 695 1843 945 1087 2068	8 0 90 2 827 1896 954 1145 2149
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 5 50 0 560 1510 780 870 2040 Jimit/base	6 0 68 2 757 1945 957 1128 2126 <1	14 0 62 2 695 1843 945 1087 2068 <1	8 0 90 2 827 1896 954 1145 2149 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 5 50 0 560 1510 780 870 2040 Jimit/base	6 0 68 2 757 1945 957 1128 2126 <1 current	14 0 62 2 695 1843 945 1087 2068 <1 history1	8 0 90 2 827 1896 954 1145 2149 <1 kistory2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon	ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 5 50 0 560 1510 780 870 2040 Jimit/base	6 0 68 2 757 1945 957 1128 2126 <1 current 9	14 0 62 2 695 1843 945 1087 2068 <1 history1 10	8 0 90 2 827 1896 954 1145 2149 <1 <1 history2 12
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium	ppm	ASTM D5185(m) ASTM D5185(m)	50 5 50 0 560 1510 780 870 2040 iimit/base >+100	6 0 68 2 757 1945 957 1128 2126 <1 current 9 15	14 0 62 2 695 1843 945 1087 2068 <1 history1 10 10	8 0 90 2 827 1896 954 1145 2149 <1 2149 <1 history2 12 13
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN <sup>T</sup> Silicon Sodium Potassium	ppm	ASTM D5185(m) ASTM D5185(m)	50 5 50 0 560 1510 780 870 2040 2040 Iimit/base >+100	6 0 68 2 757 1945 957 1128 2126 <1 current 9 15 2 2 current	14 0 62 2 695 1843 945 1087 2068 <1 history1 10 10 10 <1	8 0 90 2 827 1896 954 1145 2149 <1 <b>kistory2</b> 12 13 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN <sup>T</sup> Silicon Sodium Potassium INFRA-RED Soot %	ppm   ppm   ppm	ASTM D5185(m) ASTM D5185(m)	50 5 50 0 560 1510 780 870 2040 imit/base >+100 	6 0 68 2 757 1945 957 1128 2126 <1 current 9 15 2 2 current 0	14 0 62 2 695 1843 945 1087 2068 <1 history1 10 10 <1 history1 0	8 0 90 2 827 1896 954 1145 2149 <1 149 <1 history2 12 13 1 1 history2 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium	ppm	ASTM D5185(m) ASTM D5185(m)	50 5 50 0 560 1510 780 870 2040 2040 Iimit/base >+100	6 0 68 2 757 1945 957 1128 2126 <1 current 9 15 2 2 current	14 0 62 2 695 1843 945 1087 2068 <1 history1 10 10 <1 history1	8 0 90 2 827 1896 954 1145 2149 <1 2149 <1 12 13 1 1 1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN <sup>T</sup> Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7844* ASTM D7624*	50 5 50 0 560 1510 780 870 2040 imit/base >+100 >20 imit/base	6 0 68 2 757 1945 957 1128 2126 <1 current 9 15 2 2 current 0 14.7 29.8	14 0 62 2 695 1843 945 1087 2068 <1 history1 10 10 <1 history1 0 6.7 17.7	8 0 90 2 827 1896 954 1145 2149 <1 * 12 13 1 1 * history2 0 0 15.3 30.4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Solicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7844* ASTM D7624*	50 5 50 0 560 1510 780 870 2040 imit/base >+100 imit/base >20 imit/base	6 0 68 2 757 1945 957 1128 2126 <1 current 9 15 2 2 current 0 14.7	14 0 62 2 695 1843 945 1087 2068 <1 history1 10 10 10 <1 history1 0 6.7	8 0 90 2 827 1896 954 1145 2149 <1 <b>history2</b> 12 13 1 1 <b>history2</b> 0 15.3



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