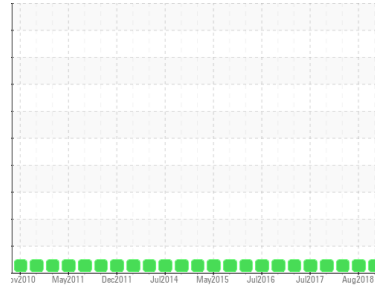


Area
CHIQUITA TROPICAL INGREDIENTS SA (MUNDIMAR)
Machine Id
VILTER VILTER 301-2
Component
Compressor
Fluid
PETRO CANADA REFLO SYNTHETIC 68A LOW TEMP FLUID (38 GAL)



DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION method limit/base current history1 history2

Sample Number	Client Info	PC0077171	PC410515	PC409180
Sample Date	Client Info	25 May 2023	29 Aug 2018	03 May 2018
Machine Age	yrs	Client Info	1	37770
Oil Age	yrs	Client Info	0	36180
Oil Changed	Client Info	N/A	Not Changd	Not Changd
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS method limit/base current history1 history2

PQ	ASTM D8184*		0	11	0
Iron	ppm	ASTM D5185(m)	>50	<1	<1
Chromium	ppm	ASTM D5185(m)	>10	0	0
Nickel	ppm	ASTM D5185(m)		0	0
Titanium	ppm	ASTM D5185(m)		0	0
Silver	ppm	ASTM D5185(m)		0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	0
Lead	ppm	ASTM D5185(m)	>25	0	0
Copper	ppm	ASTM D5185(m)	>50	0	0
Tin	ppm	ASTM D5185(m)	>15	0	<1
Antimony	ppm	ASTM D5185(m)		0	0
Vanadium	ppm	ASTM D5185(m)		0	0
Beryllium	ppm	ASTM D5185(m)		0	0
Cadmium	ppm	ASTM D5185(m)		0	0

ADDITIVES method limit/base current history1 history2

Boron	ppm	ASTM D5185(m)	0	<1	0
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	<1
Calcium	ppm	ASTM D5185(m)	0	0	2
Phosphorus	ppm	ASTM D5185(m)	0	0	<1
Zinc	ppm	ASTM D5185(m)	0	<1	1
Sulfur	ppm	ASTM D5185(m)	0	3	3
Lithium	ppm	ASTM D5185(m)		<1	<1

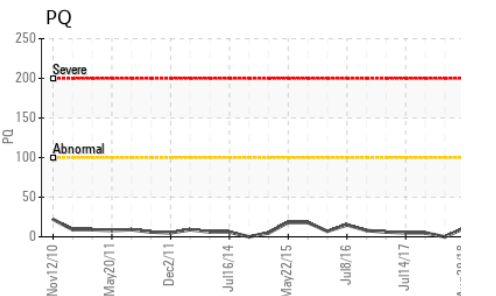
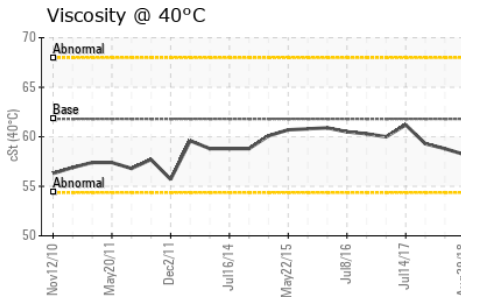
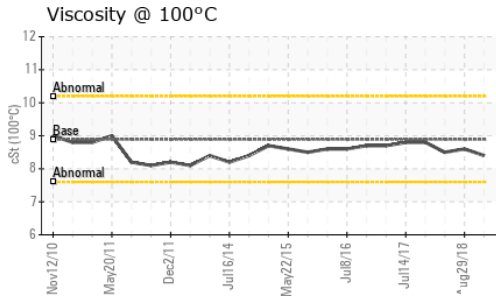
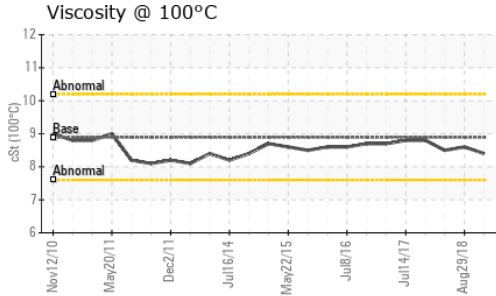
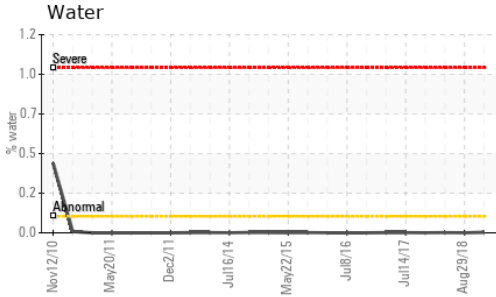
CONTAMINANTS method limit/base current history1 history2

Silicon	ppm	ASTM D5185(m)	>25	<1	<1
Sodium	ppm	ASTM D5185(m)		<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	0
Water	%	ASTM D6304*	>0.1	0.003	0.001
ppm Water	ppm	ASTM D6304*	>1000	25.9	17.8

FLUID DEGRADATION method limit/base current history1 history2

Acid Number (AN)	mg KOH/g	ASTM D974*	0.1	0.00	0.020
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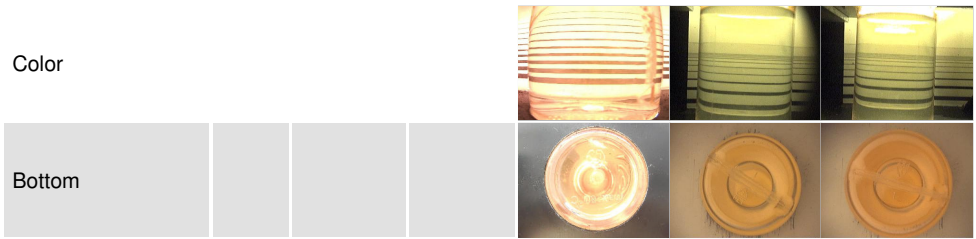
OIL ANALYSIS REPORT



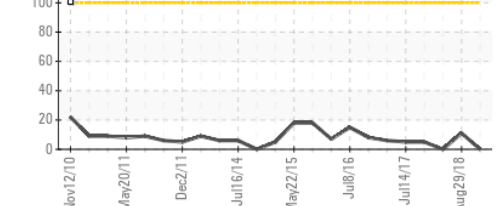
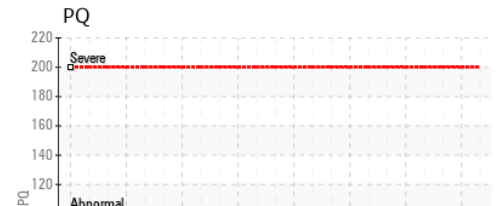
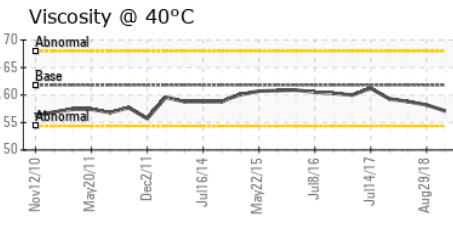
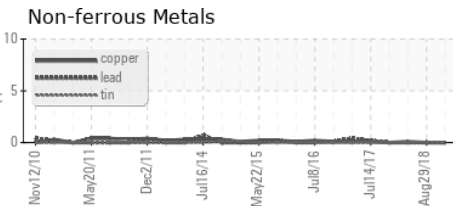
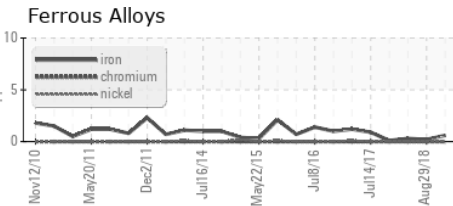
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	AMMON	AMMON
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	61.8	57.1	58.2
Visc @ 100°C	cSt	ASTM D7279(m)	8.89	8.4	8.6
Viscosity Index (VI)	Scale	ASTM D2270*	119	118	121

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



ISO 17025:2017 Accredited Laboratory
 To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

Laboratory Sample No. : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **INDUSTRIAS del PETROLEO CANAD. SA**
Lab Number : PC0077171 **Received :** 06 Jun 2023
Unique Number : 02562232 **Diagnosed :** 07 Jun 2023
Test Package : 5591273 **Diagnostician :** Wes Davis
 Contiguo FANAL, frente a la Autopista Bernardo Soto
 Grecia, A
 CR

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