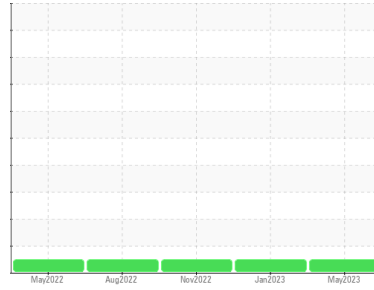


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
GARDNER DENVER COMPRESSOR #1 (S/N 5508899)

Component
1 Compressor

Fluid
PETRO CANADA SYNDURO SHB ISO 68 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PC0070468	PC0070467	PC0062473
Sample Date	Client Info		21 May 2023	19 Jan 2023	12 Nov 2022
Machine Age	hrs	Client Info	38889	37787	36743
Oil Age	hrs	Client Info	4626	5737	1578
Oil Changed	Client Info		N/A	N/A	Not Chngd
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m) >50	<1	<1	<1
Chromium	ppm	ASTM D5185(m) >10	0	0	0
Nickel	ppm	ASTM D5185(m)	<1	0	0
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >25	<1	<1	0
Lead	ppm	ASTM D5185(m) >25	0	<1	0
Copper	ppm	ASTM D5185(m) >50	<1	<1	<1
Tin	ppm	ASTM D5185(m) >15	0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	<1	<1	<1
Barium	ppm	ASTM D5185(m) 5.0	0	0	0
Molybdenum	ppm	ASTM D5185(m) 0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0
Magnesium	ppm	ASTM D5185(m) 5.0	<1	<1	0
Calcium	ppm	ASTM D5185(m) 5.0	<1	0	0
Phosphorus	ppm	ASTM D5185(m) 100	58	66	76
Zinc	ppm	ASTM D5185(m) 5.0	2	1	<1
Sulfur	ppm	ASTM D5185(m) 1900	1236	1380	1282
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

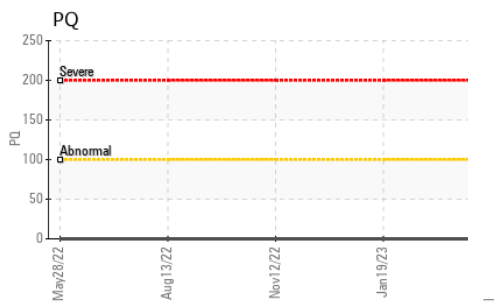
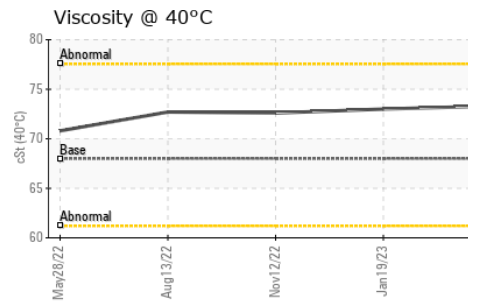
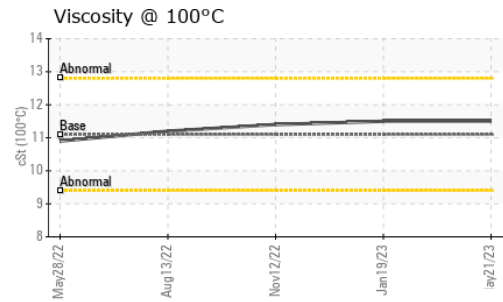
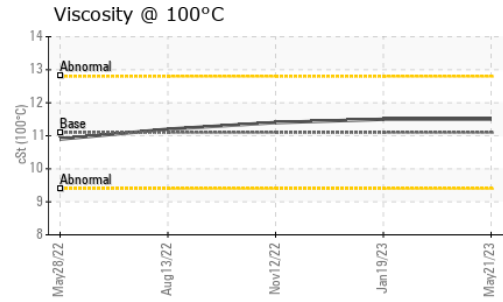
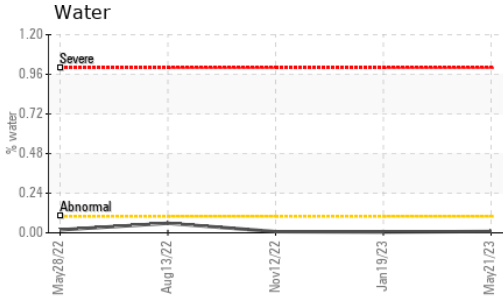
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >25	<1	0	0
Sodium	ppm	ASTM D5185(m)	<1	<1	<1
Potassium	ppm	ASTM D5185(m) >20	0	0	<1
Water	%	ASTM D6304* >0.1	0.008	0.005	0.007
ppm Water	ppm	ASTM D6304* >1000	81.1	51.2	78.2

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* 0.3	0.40	0.29	0.28

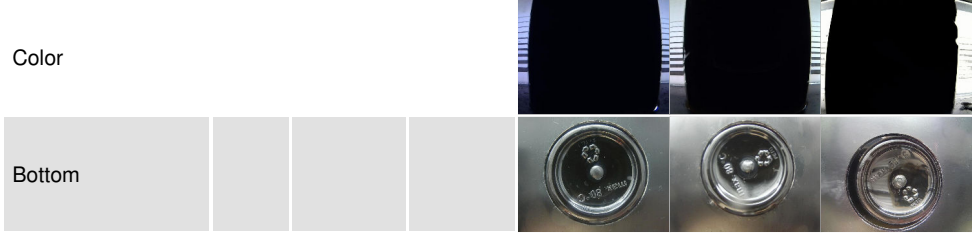
OIL ANALYSIS REPORT



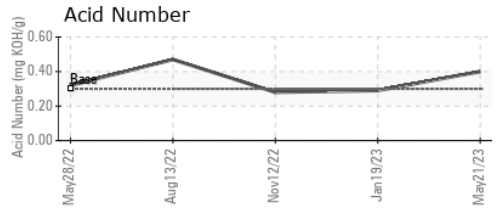
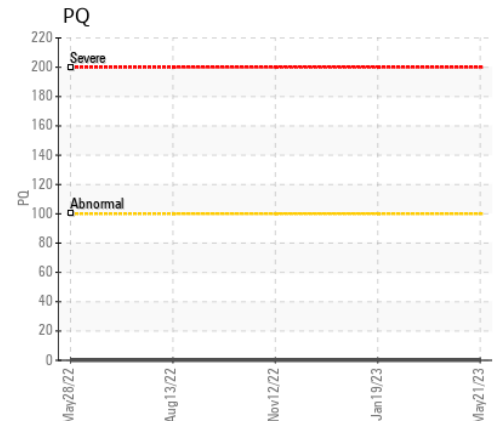
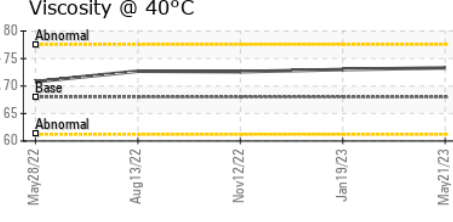
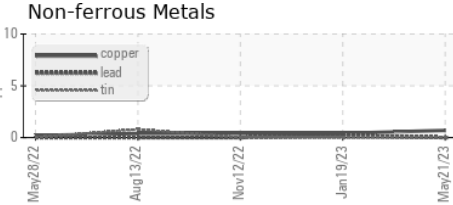
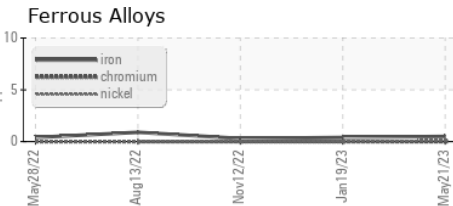
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.0	73.0	72.6
Visc @ 100°C	cSt	ASTM D7279(m)	11.1	11.5	11.4
Viscosity Index (VI)	Scale	ASTM D2270*	155	151	149

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0070468
Lab Number : 02565922
Unique Number : 5602968
Test Package : IND 2 (Additional Tests: KF, KV100, TAN Man, VI)

Powercor Manufacturing - Linamar
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 Guelph, ON
 CA N1K 1C2
 Contact: Gina Yin
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 T: (226)326-0125
 F: (226)326-0124

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.