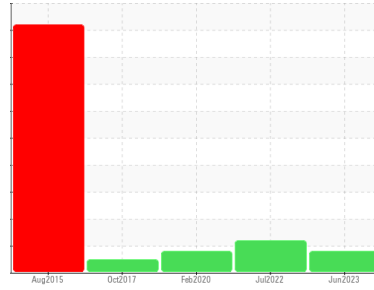


PROBLEM SUMMARY

Sample Rating Trend



ISO



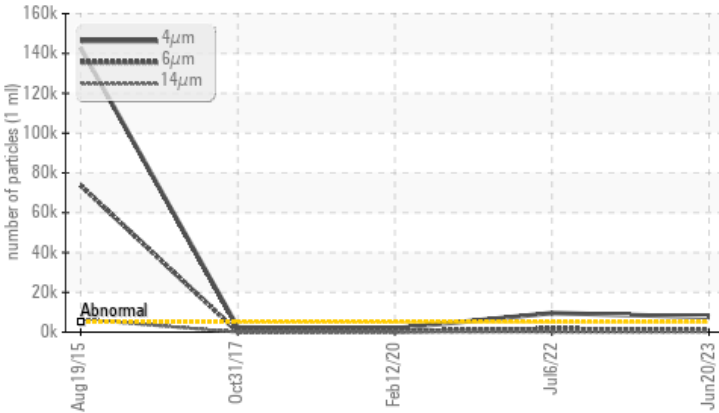
Machine Id
PRESS 5 BOLSTER PRESS 5 BOLSTER

Component
Hydraulic System

Fluid
PETRO CANADA HYDREX AW 32 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	ATTENTION	ABNORMAL
Particles >4µm	ASTM D7647 >5000	▲ 7625	▲ 9583	1846
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/17/13	▲ 20/18/14	18/16/12

Customer Id: VENSTC
Sample No.: PC0061356
Lab Number: 02566156
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

06 Jul 2022 Diag: Kevin Marson

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



12 Feb 2020 Diag: Kevin Marson

VISCOSITY



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 22 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



31 Oct 2017 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)

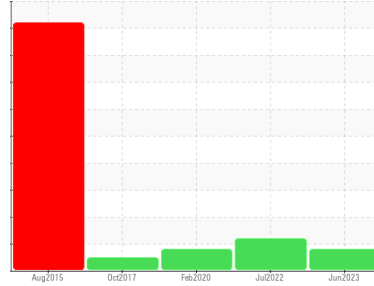




Machine Id
PRESS 5 BOLSTER PRESS 5 BOLSTER

Component
Hydraulic System

Fluid
PETRO CANADA HYDREX AW 32 (--- GAL)



DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear
All component wear rates are normal.

Contamination
There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PC0061356	PC0010462	PC0010494
Sample Date	Client Info	20 Jun 2023	06 Jul 2022	12 Feb 2020
Machine Age	days	0	0	0
Oil Age	days	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	ATTENTION	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m) >20	6	5	0
Chromium	ppm	ASTM D5185(m) >20	<1	<1	0
Nickel	ppm	ASTM D5185(m) >20	0	0	<1
Titanium	ppm	ASTM D5185(m)	0	<1	0
Silver	ppm	ASTM D5185(m)	0	0	<1
Aluminum	ppm	ASTM D5185(m) >20	0	0	<1
Lead	ppm	ASTM D5185(m) >20	1	2	0
Copper	ppm	ASTM D5185(m) >20	9	9	<1
Tin	ppm	ASTM D5185(m) >20	<1	<1	0
Antimony	ppm	ASTM D5185(m)	0	0	<1
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m) 0	<1	<1	<1
Barium	ppm	ASTM D5185(m) 0	1	<1	0
Molybdenum	ppm	ASTM D5185(m) 0	0	0	<1
Manganese	ppm	ASTM D5185(m) 0	0	0	0
Magnesium	ppm	ASTM D5185(m) 0	<1	<1	2
Calcium	ppm	ASTM D5185(m) 50	32	36	52
Phosphorus	ppm	ASTM D5185(m) 330	360	329	337
Zinc	ppm	ASTM D5185(m) 430	413	407	415
Sulfur	ppm	ASTM D5185(m) 760	984	1003	767
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >15	1	1	<1
Sodium	ppm	ASTM D5185(m)	<1	<1	0
Potassium	ppm	ASTM D5185(m) >20	<1	0	<1

FLUID CLEANLINESS

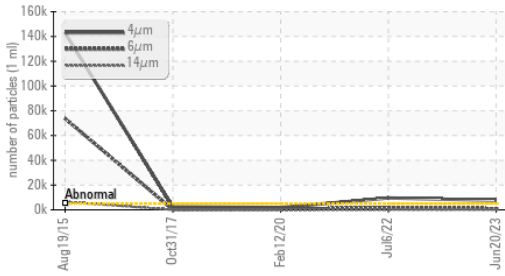
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 7625	▲ 9583	1846
Particles >6µm	ASTM D7647 >1300	873	▲ 1667	387
Particles >14µm	ASTM D7647 >160	50	89	21
Particles >21µm	ASTM D7647 >40	18	17	6
Particles >38µm	ASTM D7647 >10	2	1	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/17/13	▲ 20/18/14	18/16/12

FLUID DEGRADATION

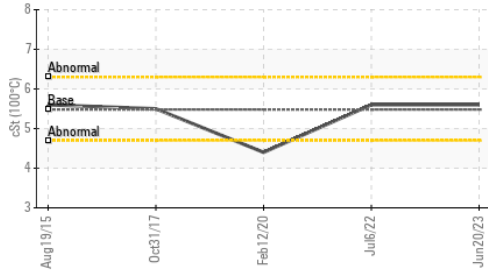
method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974* 0.50	0.57	0.43	0.436

OIL ANALYSIS REPORT

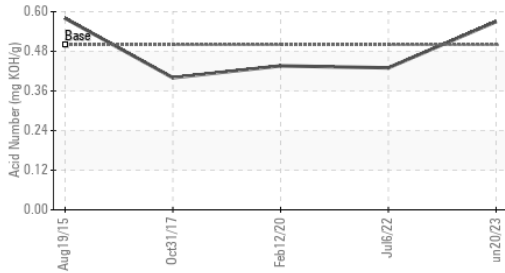
▲ Particle Trend



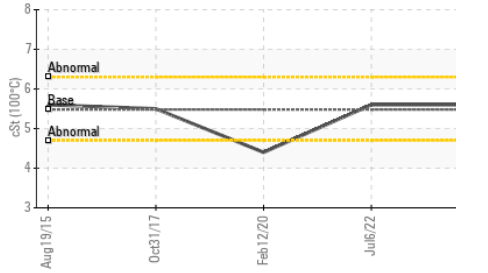
Viscosity @ 100°C



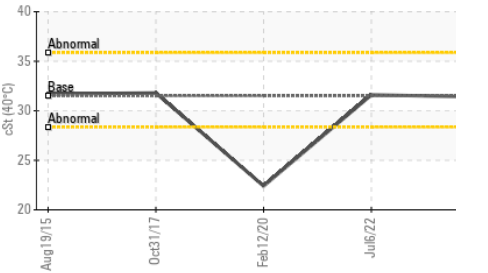
Acid Number



Viscosity @ 100°C



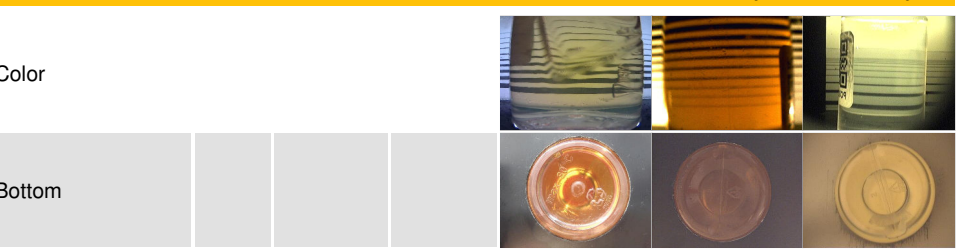
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

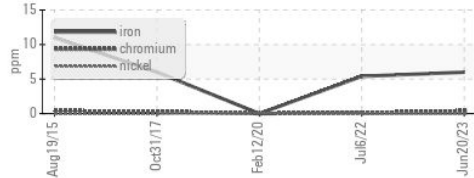
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D2729(m)	31.5	31.4	31.6 ▲ 22.4
Visc @ 100°C	cSt	ASTM D2729(m)	5.48	5.6	5.6 ▲ 4.4
Viscosity Index (VI)	Scale	ASTM D2270*	110	117	116 105

SAMPLE IMAGES

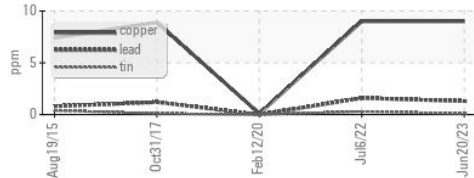


GRAPHS

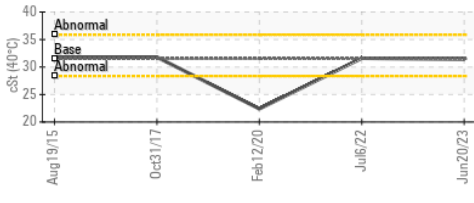
Ferrous Alloys



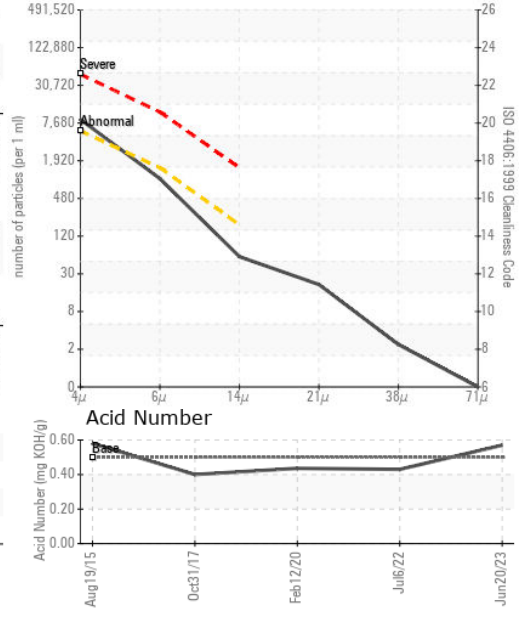
Non-ferrous Metals



Viscosity @ 40°C



▲ Particle Count



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0061356 **Received** : 23 Jun 2023
Lab Number : 02566156 **Diagnosed** : 26 Jun 2023
Unique Number : 5603202 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: KV100, TAN Man, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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