

# **PROBLEM SUMMARY**

#### Sample Rating Trend

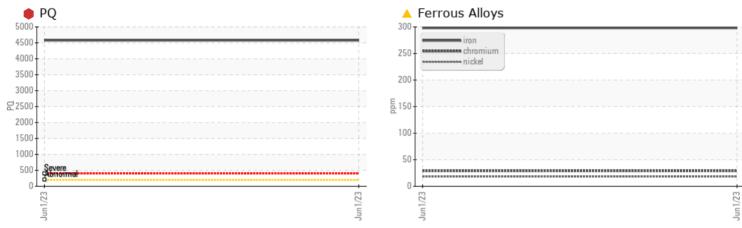
WEAR

#### Area [450162574] Machine Id EXTRUDED GREASE Component

Grease

PETRO CANADA PRECISION SYNTHETIC (--- GAL)

## COMPONENT CONDITION SUMMARY



### RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We recommend that you re-grease the component if this has not already been done. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is PETRO CANADA PRECISION SYNTHETIC. Please confirm. We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. DISCLAIMER: Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified.

## PROBLEMATIC TEST RESULTS

THOBELINATIO TEOT HEODETO								
Sample Status				SEVERE				
PQ		ASTM D8184*	>200	<b>•</b> 4580				
Iron	ppm	ASTM D5185(m)	>250	<u> </u>				
Chromium	ppm	ASTM D5185(m)	>10	<u> </u>				
Nickel	ppm	ASTM D5185(m)	>5	<b>4</b> 18				
NLGI Consistency	NLGI Scale	SKF Method*	1	• 4				
				a second and a second as				

no image

no image

PrtFilter

Customer Id: TERHAM Sample No.: PC Lab Number: 02567155 Test Package: GRS 1



To manage this report scan the QR code

To discuss the diagnosis or test data: Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1 (289)291-4641 x4641 Bill.Quesnel@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		
Resample			?	We recommend an early resample to monitor this condition.		
Alert			?	We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique.		
Information Required			?	The fluid was not specified, however, a fluid match indicates that this fluid is PETRO CANADA PRECISION SYNTHETIC. Please confirm.		
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.		
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		

## HISTORICAL DIAGNOSIS



## **GREASE ANALYSIS**

Sample Rating Trend

WEAR

#### Area [450162574] Machine Id EXTRUDED GREASE Component

Grease

PETRO CANADA PRECISION SYNTHETIC (--- GAL)

## DIAGNOSIS

## Recommendation

We advise that you check all areas where contaminants can enter the system. We recommend that you re-grease the component if this has not already been done. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is PETRO CANADA PRECISION SYNTHETIC. Please confirm. We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. DISCLAIMER: Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified.

#### 🛑 Wear

PQ levels are severe. Chromium, iron and nickel ppm levels are abnormal. The very high ferrous density (PQ) index indicates that severe wear is occurring.

#### Grease Condition

Grease consistency has changed by 3 NLGI grades from NLGI 1 to 4. The grease is no longer serviceable as a result of the abnormal and/or severe wear.

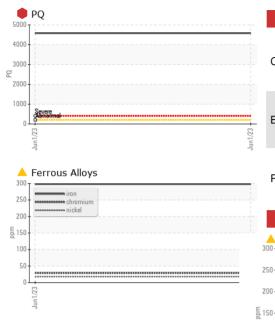
#### Contaminants

High concentration of visible dirt/debris present in the grease.

( GAL)				Jun2023		
SAMPLE INFORI	MATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		PC		
Sample Date		Client Info		01 Jun 2023		
Machine Age	hrs	Client Info		0		
Grease Age	hrs	Client Info		0		
Grease Serviced		Client Info		N/A		
Sample Status				SEVERE		
WEAR METAL	S	method	limit/base	current	history 1	history 2
PQ		ASTM D8184*	>200	• 4580		
Iron	ppm	ASTM D5185(m)	>250	<u> </u>		
Chromium	ppm	ASTM D5185(m)	>10	<u> </u>		
Nickel	ppm	ASTM D5185(m)	>5	<u> </u>		
Cadmium	ppm	ASTM D5185(m)		0		
Titanium	ppm	ASTM D5185(m)		2		
Vanadium	ppm	ASTM D5185(m)		<1		
Lead	ppm	ASTM D5185(m)	>25	<1		
Copper	ppm	ASTM D5185(m)	>75	12		
Tin	ppm	ASTM D5185(m)	>5	<1		
Silver	ppm	ASTM D5185(m)	>5	<1		
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185(m)		2		
Magnesium	ppm	ASTM D5185(m)		12		
Manganese	ppm	ASTM D5185(m)		5		
Molybdenum	ppm	ASTM D5185(m)		2		
Phosphorus	ppm	ASTM D5185(m)		11		
Zinc	ppm	ASTM D5185(m)		32		
Antimony	ppm	ASTM D5185(m)		<1		
THICKENER/S	OAP	method	limit/base	current	history 1	history 2
Aluminum	ppm	ASTM D5185(m)		5		
Barium	ppm	ASTM D5185(m)		<1		
Calcium	ppm	ASTM D5185(m)		38		
Sodium	ppm	ASTM D5185(m)		22		
Lithium	ppm	ASTM D5185(m)		23		
Sulfur	ppm	ASTM D5185(m)		276		
CONTAMINAN	TS	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185(m)	>150	8		
Potassium	ppm	ASTM D5185(m)		0		
GREASE CON	DITION	method	limit/base	current	history 1	history 2
Grease Color		Visual*	Gold	Brown		
Texture		In-house*	Buttery	Buttery		
NLGI Consistency	NLGI Scale	SKF Method*	1	• 4		



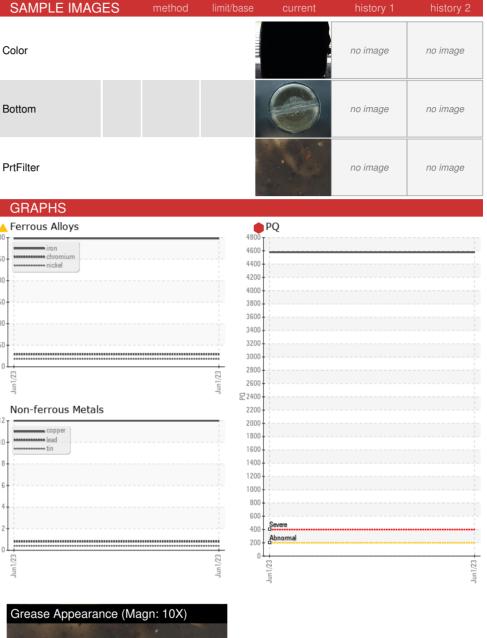
# **GREASE ANALYSIS**



100

50

ppm





: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

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CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No. : PC Received : 28 Jun 2023 Lab Number : 02567155 Diagnosed : 07 Jul 2023 Unique Number : 5604201 Diagnostician : Bill Quesnel Test Package : GRS 1 (Additional Tests: BottomAnalysis) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.