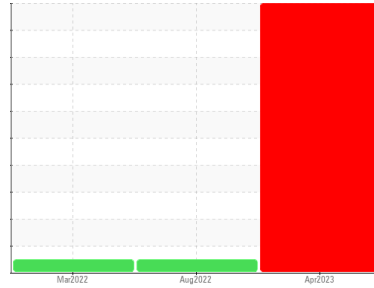


OIL ANALYSIS REPORT



Area
Scoop 6 Yard
Machine Id
LHD6027
Component
Front Left Wheel Hub
Fluid
PETRO CANADA TRAXON 80W90 (4 LTR)

Sample Rating Trend



WATER



DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Wear

PQ levels are abnormal. Copper and lead and iron ppm levels are abnormal. Aluminum ppm levels are noted. Gear wear is indicated. Bearing and/or bushing wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

Contamination

There is a high concentration of water present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number	Client Info		PC0048002	PC0048514	PC0046593
Sample Date	Client Info		22 Apr 2023	15 Aug 2022	25 Mar 2022
Machine Age	hrs	Client Info	5260	3697	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	Changed	N/A
Sample Status			SEVERE	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history 1	history 2
PQ	ASTM D8184*		▲ 2814	---	---
Iron	ppm	ASTM D5185(m) >500	▲ 555	89	136
Chromium	ppm	ASTM D5185(m) >8	4	<1	<1
Nickel	ppm	ASTM D5185(m) >5	2	<1	<1
Titanium	ppm	ASTM D5185(m)	9	<1	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >5	▲ 95	2	1
Lead	ppm	ASTM D5185(m) >5	▲ 9	<1	<1
Copper	ppm	ASTM D5185(m) >50	▲ 286	18	20
Tin	ppm	ASTM D5185(m)	7	<1	<1
Antimony	ppm	ASTM D5185(m) >5	0	<1	0
Vanadium	ppm	ASTM D5185(m)	<1	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

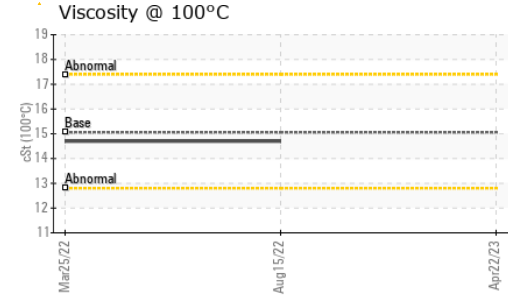
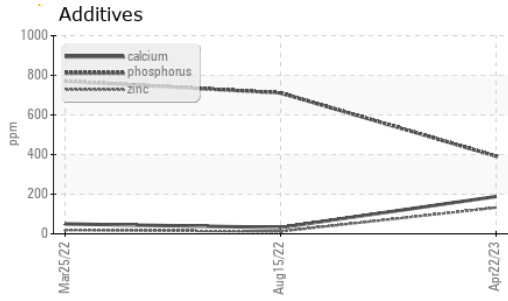
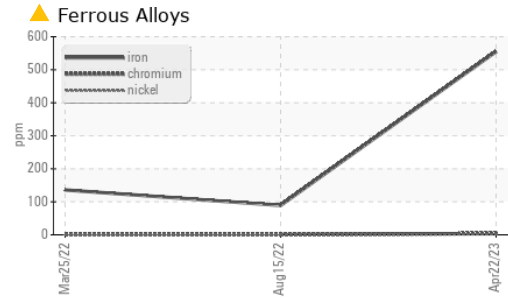
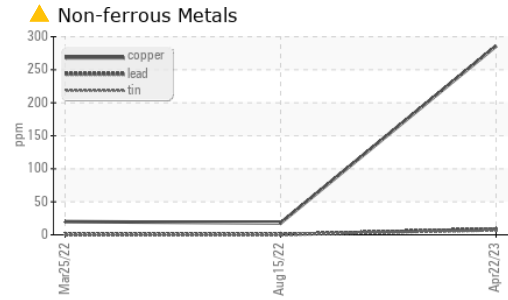
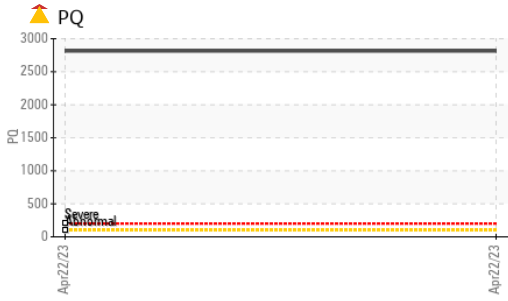
ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185(m) 243	5	41	41
Barium	ppm	ASTM D5185(m) 1	4	0	0
Molybdenum	ppm	ASTM D5185(m)	0	<1	<1
Manganese	ppm	ASTM D5185(m)	14	1	2
Magnesium	ppm	ASTM D5185(m) 2	39	3	1
Calcium	ppm	ASTM D5185(m) 6	188	32	50
Phosphorus	ppm	ASTM D5185(m) 987	392	711	771
Zinc	ppm	ASTM D5185(m) 1	132	12	19
Sulfur	ppm	ASTM D5185(m) 21530	21880	22945	23918
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185(m) >25	▲ 367	8	5
Sodium	ppm	ASTM D5185(m)	37	2	1
Potassium	ppm	ASTM D5185(m) >20	40	3	1
Water	%	ASTM D6304* >0.2	● 9.750	---	---
ppm Water	ppm	ASTM D6304* >2000	● 97505.9	---	---

OIL ANALYSIS REPORT

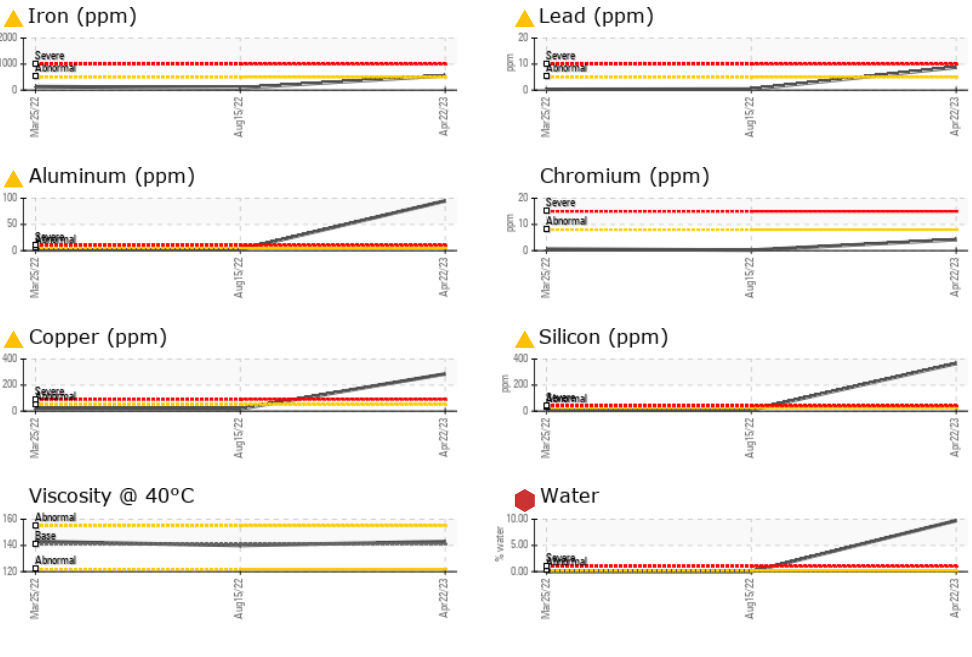


PARAMETER	method	limit/base	current	history 1	history 2
White Metal	scalar	Visual*	NONE	NONE	VLITE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	LIGHT	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	5%	NEG
Free Water	scalar	Visual*		NEG	NEG

PARAMETER	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D7279(m)	141.0	143	143
Visc @ 100°C	cSt	ASTM D7279(m)	15.06	---	14.7
Viscosity Index (VI)	Scale	ASTM D2270*	108	---	101

PARAMETER	method	limit/base	current	history 1	history 2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0048002
Lab Number : 02567839
Unique Number : 5604885
Test Package : MOB 1 (Additional Tests: KF, KV100, PQ, VI)

Lakeshore Gold Timmins West
 Timmins, ON
 CA
 Contact: Adam Koscielak
 adam.koscielak@HFSinclair.com
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.