

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Machine Id **Ad-Hoc HP2 Burst Disk Line** Component

Compressor **REFRIG COMP OIL ISO 32 (--- LTR)**

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) REFRIG COMP OIL ISO 32. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			May2004	Jun2023		
SAMPLE INFORI	MATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		PC	PC	
Sample Date		Client Info		27 Jun 2023	07 May 2004	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METAL	S	method	limit/base	current	history 1	history 2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>50	<1	14	
Chromium	ppm	ASTM D5185(m)	>5	0	<1	
Nickel	ppm	ASTM D5185(m)		0	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>15	<1	0	
Lead	ppm	ASTM D5185(m)	>65	0	0	
Copper	ppm	ASTM D5185(m)	>65	0	<1	
Tin	ppm	ASTM D5185(m)	>10	0	0	
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185(m)	5	0	2	
Barium	ppm	ASTM D5185(m)	5	0	1	
Molybdenum	ppm	ASTM D5185(m)	5	0	0	
Manganese	ppm	ASTM D5185(m)		0	<1	
Magnesium	ppm	ASTM D5185(m)	5	<1	<1	
Calcium	ppm	ASTM D5185(m)	12	<1	<1	
Phosphorus	ppm	ASTM D5185(m)	12	3	92	
Zinc	ppm	ASTM D5185(m)	12	2	<1	
Sulfur	ppm	ASTM D5185(m)	1000	632	212	
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINAN	TS	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185(m)	>35	0	20	
Sodium	ppm	ASTM D5185(m)		<1	2	
Potassium	ppm	ASTM D5185(m)	>20	<1	0	
Water	%	ASTM D6304*	>0.1	0.002		
ppm Water	ppm	ASTM D6304*	>1000	22.4		
FLUID DEGRA	DATION	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.10	0.09	1.04	

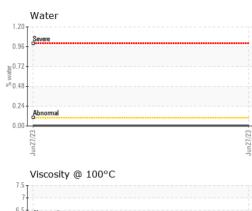


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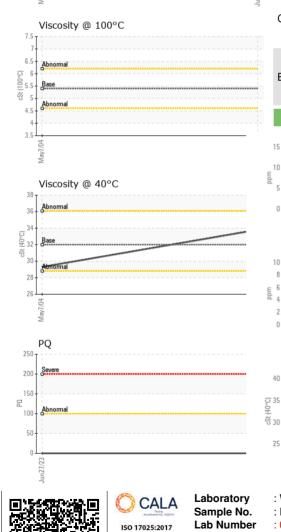
VISUAL

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.







			method	limit/base	current		nistory 2
	White Metal	scalar	Visual*	NONE	NONE	NONE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
	Precipitate	scalar	Visual*	NONE	NONE	NONE	
	Silt	scalar	Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	VLITE	VLITE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
		scalar	Visual*	NORML	NORML	NORML	
	Appearance Odor	scalar	Visual*	NORML	NORML	NORML	
	Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	
	Free Water	scalar	Visual*	>0.1	NEG	NEG	
	Fiee Water	Scalal	VISUAI		NEG	NEG	
	FLUID PROPE	RTIES	method	limit/base	current	history 1	history 2
	Visc @ 40°C	cSt	ASTM D7279(m)	32	33.8	29.3	
	Visc @ 100°C	cSt	ASTM D7279(m)	5.4	5.5		
	Viscosity Index (VI)	Scale	ASTM D2270*	102	97		
		GES	method	limit/base	current	history 1	history 2
	Jun27/23						
	"∃ Color						no image
					(A)		
	Bottom						no image
	GRAPHS						
	- Ferrous Alloys				PQ		
	¹⁵ T			22			
	10 - iron			20	Severe		
	E nickel			18	0 -		
	5+			16	0		
****				14			
	May7/04			2//2 12			
					Abnormal		
	Non-ferrous Meta	ls			0		
	10 8 copper						
					0-		
	E 4			4	0 -		
	2			2	0		
	0.4			1/23			
	May7/04			Jun27/23	Jun27/23		
	Viscosity @ 40°C			-	⊰ Acid Number		
	40 Abnormal			0 00 Number (Mg 100 N	²		
	© 35			- ž	7		
	() 35 - Base () Base 330 - Abnormal			0 per	5		
				uny p	2 Abnormal Base		
	25						
	May7/04			Jun27/23	May7/04		

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