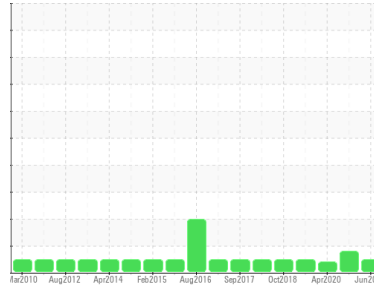


Area
PANDUIT DE COSTA RICA
Machine Id
HPM M137
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 32 (275 GAL)



DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| method | limit/base | current | history 1 | history 2 |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | PC0076601 | PC0030148 | PC0029893 |
| Sample Date | Client Info | 12 Jun 2023 | 17 Jul 2020 | 27 Apr 2020 |
| Machine Age | hrs | Client Info | 9087 | 9087 |
| Oil Age | hrs | Client Info | 0 | 5 |
| Oil Changed | Client Info | Not Changed | Not Changd | Not Changed |
| Sample Status | | NORMAL | ABNORMAL | ABNORMAL |

WEAR METALS

| method | limit/base | current | history 1 | history 2 | |
|-----------|------------|-------------------|--------------|-----------|----|
| Iron | ppm | ASTM D5185(m) >20 | 3 | 2 | <1 |
| Chromium | ppm | ASTM D5185(m) >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) >20 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185(m) >20 | <1 | <1 | 0 |
| Lead | ppm | ASTM D5185(m) >20 | 0 | <1 | <1 |
| Copper | ppm | ASTM D5185(m) >20 | 8 | 14 | 8 |
| Tin | ppm | ASTM D5185(m) >20 | 0 | <1 | 0 |
| Antimony | ppm | ASTM D5185(m) | 0 | 0 | <1 |
| Vanadium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | 0 | <1 | 0 |

ADDITIVES

| method | limit/base | current | history 1 | history 2 | |
|------------|------------|-------------------|--------------|-----------|-----|
| Boron | ppm | ASTM D5185(m) 0 | <1 | <1 | <1 |
| Barium | ppm | ASTM D5185(m) 0 | 0 | 0 | <1 |
| Molybdenum | ppm | ASTM D5185(m) 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) 0 | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) 0 | <1 | <1 | <1 |
| Calcium | ppm | ASTM D5185(m) 50 | 15 | 5 | 46 |
| Phosphorus | ppm | ASTM D5185(m) 330 | 326 | 324 | 348 |
| Zinc | ppm | ASTM D5185(m) 430 | 236 | 320 | 422 |
| Sulfur | ppm | ASTM D5185(m) 760 | 587 | 669 | 737 |
| Lithium | ppm | ASTM D5185(m) | <1 | <1 | <1 |

CONTAMINANTS

| method | limit/base | current | history 1 | history 2 | |
|-----------|------------|-------------------|--------------|-----------|----|
| Silicon | ppm | ASTM D5185(m) >15 | <1 | 2 | 0 |
| Sodium | ppm | ASTM D5185(m) | 0 | <1 | 0 |
| Potassium | ppm | ASTM D5185(m) >20 | 0 | <1 | <1 |

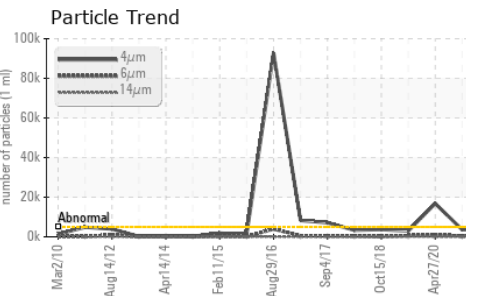
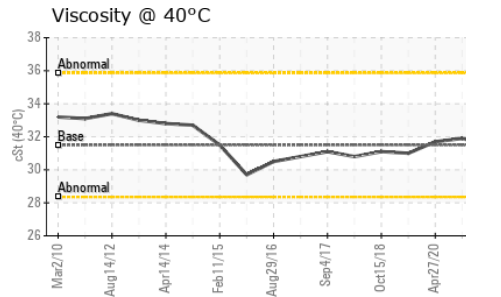
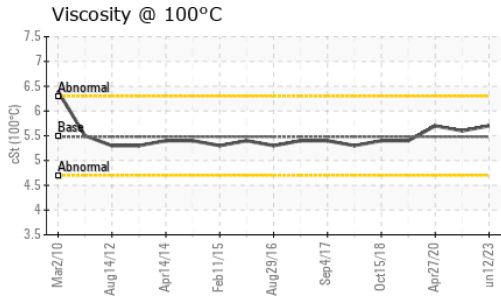
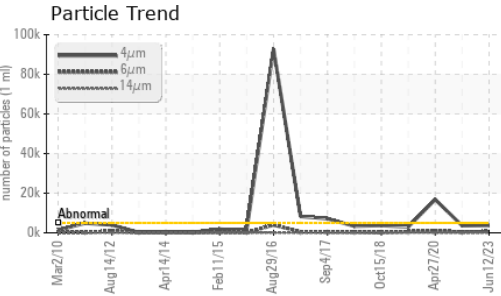
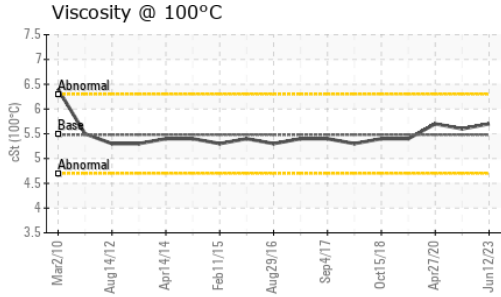
FLUID CLEANLINESS

| method | limit/base | current | history 1 | history 2 |
|-----------------|------------------------|-----------------|-----------|------------|
| Particles >4µm | ASTM D7647 >5000 | 3744 | 3586 | ▲ 16800 |
| Particles >6µm | ASTM D7647 >1300 | 646 | 409 | 945 |
| Particles >14µm | ASTM D7647 >160 | 9 | 3 | 7 |
| Particles >21µm | ASTM D7647 >40 | 2 | 0 | 2 |
| Particles >38µm | ASTM D7647 >10 | 0 | 0 | 0 |
| Particles >71µm | ASTM D7647 >3 | 0 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) >19/17/14 | 19/17/10 | 19/16/9 | ▲ 21/17/10 |

FLUID DEGRADATION

| method | limit/base | current | history 1 | history 2 |
|------------------|--------------------------|-------------|-----------|-----------|
| Acid Number (AN) | mg KOH/g ASTM D974* 0.50 | 0.40 | 0.35 | 0.41 |

OIL ANALYSIS REPORT



| VISUAL | method | limit/base | current | history 1 | history 2 |
|------------------|--------|------------|---------|-----------|-----------|
| White Metal | scalar | Visual* | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.05 | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history 1 | history 2 |
|----------------------|--------|---------------|---------|-----------|-----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 31.5 | 31.5 | 31.9 |
| Visc @ 100°C | cSt | ASTM D7279(m) | 5.48 | 5.7 | 5.6 |
| Viscosity Index (VI) | Scale | ASTM D2270* | 110 | 122 | 114 |

| SAMPLE IMAGES | method | limit/base | current | history 1 | history 2 |
|---------------|--------|------------|---------|-----------|-----------|
| Color | | | | | |
| Bottom | | | | | |

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **INDUSTRIAS del PETROLEO CANAD. SA**
Sample No. : PC0076601 **Received** : 06 Jul 2023
Lab Number : 02568239 **Diagnosed** : 07 Jul 2023
Unique Number : 5605285 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: KV100, TAN Man, VI)
 To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

Contiguo FANAL, frente a la Autopista Bernardo Soto
Grecia, A
Costa Rica
Contact: Erick Bogantes
cotizaciones@lubricantescanada.com
T: 1(115)062-1598
F: 1(115)062-2870