

PROBLEM SUMMARY

Sample Rating Trend

ISO

Framo [450156589]

HPU Deck Machinery Hyd. Power (S/N Sample Tag IH-65202-S1)

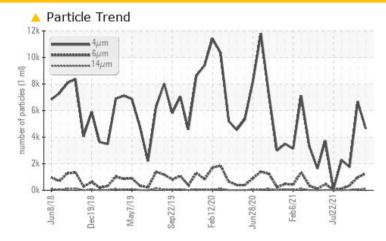
Hydraulic System

CASTROL HYSPIN AWH-M ISO 46 (2200 LTR)





COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MAR 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

| PROBLEMATIC TEST RESULTS | | | | | | | | |
|--------------------------|----------------|--------------------|---------|-----------------|----------|--|--|--|
| Sample Status | | ABI | NORMAL | ATTENTION | NORMAL | | | |
| Particles >6µm | ASTM D7647 > | >640 ^ 1 | 261 | △ 967 | 348 | | | |
| Particles >14µm | ASTM D7647 > | >40 ^ 1 | 03 | △ 68 | 28 | | | |
| Particles >21µm | ASTM D7647 > | >10 | 4 | <u></u> 16 | 10 | | | |
| Oil Cleanliness | ISO 4406 (c) > | >/16/12 🔺 1 | 9/17/14 | <u>20/17/13</u> | 18/16/12 | | | |

Customer Id: TERHAM Sample No.: PC Lab Number: 02568264 Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|------------------|--------|------|---------|--|
| Change Filter | | | ? | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |
| Resample | | | ? | We recommend an early resample to monitor this condition. |
| Contact Required | | | ? | Please contact your representative for information regarding the proper sampling kits for your service. |
| Alert | | | ? | NOTE: We recommend using MAR 3 test kits, |
| Filter Fluid | | | ? | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |

HISTORICAL DIAGNOSIS

08 Apr 2023 Diag: Kevin Marson

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We recommend you service the filters on this component. Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MAR 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.Component wear rates appear to be normal (unconfirmed). There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



30 Apr 2022 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



03 Dec 2021 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MAR 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area

Framo [450156589]

HPU Deck Machinery Hyd. Power (S/N Sample Tag IH-65202-S1)

Component

Hydraulic System

CASTROL HYSPIN AWH-M ISO 46 (2200 LTR)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MAR 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

Wear

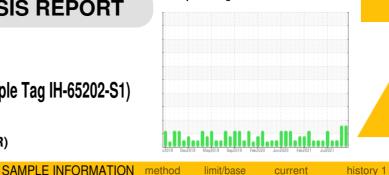
All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



| Sample Number | | Client Info | | PC | PC | PC |
|-----------------|-------|---------------|------------|-------------|--------------|-------------|
| Sample Date | | Client Info | | 06 Jun 2023 | 08 Apr 2023 | 30 Apr 2022 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | ABNORMAL | ATTENTION | NORMAL |
| WEAR METALS | S | method | limit/base | current | history 1 | history 2 |
| PQ | | ASTM D8184* | | 0 | 0 | 0 |
| Iron | ppm | ASTM D5185(m) | >20 | 4 | 3 | 3 |
| Chromium | ppm | ASTM D5185(m) | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | >10 | <1 | 0 | <1 |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | | <1 | <1 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >10 | <1 | 0 | <1 |
| Lead | ppm | ASTM D5185(m) | | 0 | <1 | <1 |
| Copper | ppm | ASTM D5185(m) | >20 | 4 | 4 | 3 |
| Tin | ppm | ASTM D5185(m) | >10 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | | 0 | 0 | <1 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history 1 | history 2 |
| Boron | ppm | ASTM D5185(m) | | <1 | <1 | 0 |
| Barium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | | <1 | <1 | 0 |
| Calcium | ppm | ASTM D5185(m) | | 30 | 29 | 29 |
| Phosphorus | ppm | ASTM D5185(m) | | 345 | 350 | 324 |
| Zinc | ppm | ASTM D5185(m) | | 382 | 371 | 373 |
| Sulfur | ppm | ASTM D5185(m) | | 2452 | 2456 | 2452 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| CONTAMINAN | TS | method | limit/base | current | history 1 | history 2 |
| Silicon | ppm | ASTM D5185(m) | >15 | 2 | 2 | 2 |
| Sodium | ppm | ASTM D5185(m) | | <1 | <1 | 0 |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | <1 | <1 |
| FLUID CLEANL | INESS | method | limit/base | current | history 1 | history 2 |
| Particles >4µm | | ASTM D7647 | | 4643 | 6674 | 1747 |
| Particles >6µm | | ASTM D7647 | >640 | <u> </u> | △ 967 | 348 |
| Particles >14μm | | ASTM D7647 | >40 | 103 | △ 68 | 28 |
| Particles >21µm | | ASTM D7647 | >10 | <u>^</u> 24 | <u></u> 16 | 10 |
| Particles >38µm | | ASTM D7647 | >3 | 0 | 2 | 1 |
| Particles >71μm | | ASTM D7647 | >3 | 0 | 0 | 0 |
| | | | | | | |

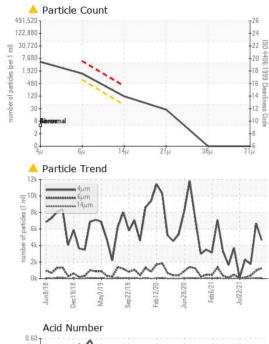
ISO 4406 (c) >--/16/12 **A 19/17/14**

Oil Cleanliness

18/16/12



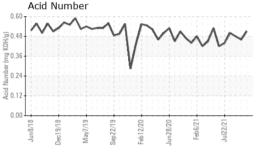
OIL ANALYSIS REPORT



| FLUID DEGRAD | ATION | method | limit/base | current | history 1 | history 2 |
|-------------------------|----------|---------------|------------|---------|-----------|-----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | | 0.51 | 0.46 | 0.48 |
| VISUAL | | method | limit/base | current | history 1 | history 2 |
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.05 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |
| FLUID PROPE | RTIES | method | limit/base | current | history 1 | history 2 |
| Visc @ 40°C | cSt | ASTM D7279(m) | 46.0 | 43.2 | 43.2 | 43.4 |
| Visc @ 100°C | cSt | ASTM D7279(m) | | 7.7 | 7.7 | 7.7 |
| Viscosity Index (VI) | Scale | ASTM D2270* | 150 | 148 | 148 | 147 |

limit/base

current



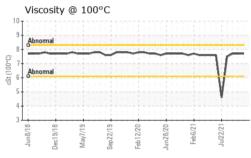
Color

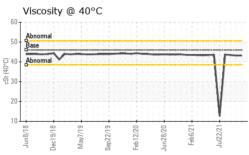


SAMPLE IMAGES



history







CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : PC : 02568264

Received Diagnosed : 5605310

: 07 Jul 2023 Diagnostician : Kevin Marson Test Package : MAR 2 (Additional Tests: KV100, PQ, TAN Man, VI)

: 06 Jul 2023

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

Suncor - Terra Nova Projects Scotia Centre, 235 Water Strret St. John's, NL CA A1C 1B6

Contact: Josh Hynes joshynes@suncor.com T: (709)778-3575

F: (709)724-2835