

## **COOLANT REPORT**

## **Cranes** Crane - Fwd Engine Coolant (62 L Tank) (S/N Sample Tag: MA-04003) Component Coolant Fluic

## **EXTENDED LIFE COOLANT (62 LTR)**

### DIAGNOSIS

#### Recommendation

The fluid is suitable for further service. Resample at the next service interval to monitor.

#### Corrosion

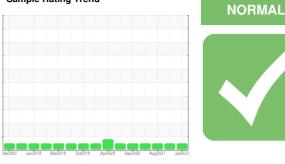
All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

#### **Coolant Condition**

The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.



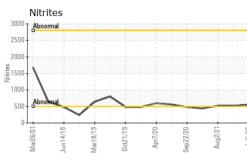
Sample Rating Trend

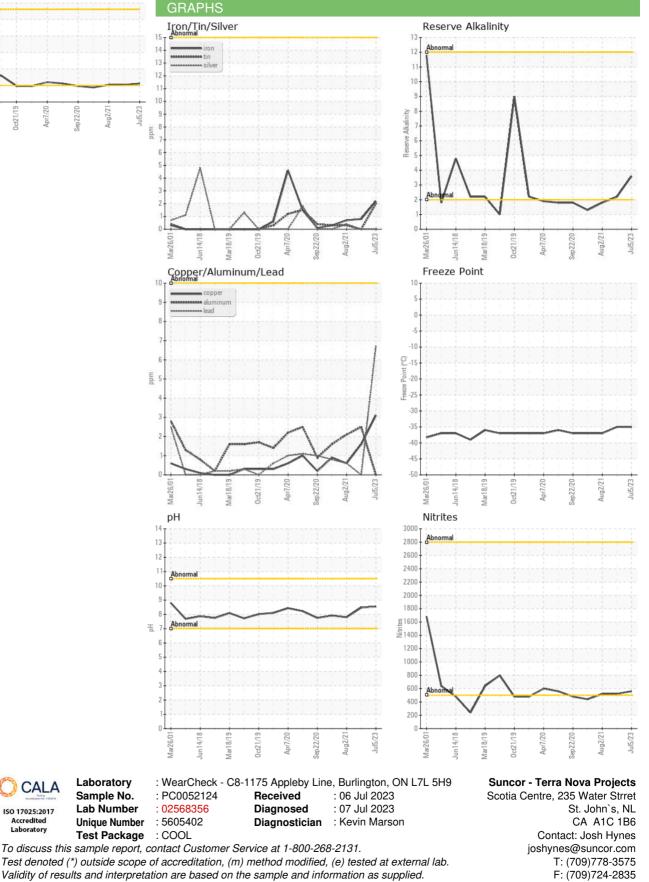


SAMPLE INFOR	ΜΔΤΙΩΝ	method	limit/base	current	history 1	history 2
			mmubase			
Sample Number		Client Info		PC0052124	PC0053006	PC0040503
Sample Date		Client Info		05 Jul 2023	02 May 2023	02 Aug 2021
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history 1	history 2
Specific Gravity		ASTM D1298*		1.068	1.068	1.067
pН	Scale 0-14	ASTM D1287*	9.0	8.55	8.47	7.80
Nitrites	ppm	Alcan Test Kit*		560	520	520
Reserve Alkalinity	Scale 0-20	ASTM D1121*		3.6	2.2	1.8
Percentage Glycol	%	ASTM D3321*	50	50.2	50.4	50.0
Freezing Point	°C	ASTM D3321*	-40	-35	-35	-37
Carboxylate						
CORROSION INH	IBITORS	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185(m)		3	4	3
Phosphorus	ppm	ASTM D5185(m)		10	12	8
Boron	ppm	ASTM D5185(m)		15	18	15
Molybdenum	ppm	ASTM D5185(m)		192	219	215
CORROSION		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185(m)	>15	2	<1	<1
Aluminum	ppm	ASTM D5185(m)	>10	0	2	2
Copper	ppm	ASTM D5185(m)	>10	3	2	<1
Lead	ppm	ASTM D5185(m)	>10	7	0	<1
Tin	ppm	ASTM D5185(m)	>10	2	0	<1
Silver	ppm	ASTM D5185(m)	>10	0	0	<1
Zinc	ppm	ASTM D5185(m)		0	2	2
CARRIER SAL	TS	method	limit/base	current	history 1	history 2
Sodium	ppm	ASTM D5185(m)		2846	3151	2260
Potassium	ppm	ASTM D5185(m)		1990	2952	2307
SCALE POTEN	ITIAL	method	limit/base	current	history 1	history 2
Calcium	ppm	ASTM D5185(m)	>100	8	17	13
Magnesium	ppm	ASTM D5185(m)	>40	4	5	7
Hardness	mg/L CaCO3	In-house*	<75	38	64	
VISUAL		method	limit/base	current	history 1	history 2
Coolant Color		Visual*	Orange/R	Red	Orange	Orange
Coolant Appearance		Visual*	Clear	Clear	Clear	Clear
Color						
Bottom						
:30:45) Rev: 1				Contact/L	ocation: Josh H	ynes - TERHAN



# **COOLANT REPORT**





Report Id: TERHAM [WCAMIS] 02568356 (Generated: 07/07/2023 08:30:49) Rev: 1

CALA

ISO 17025:2017 Accredited Laboratory

Contact/Location: Josh Hynes - TERHAM