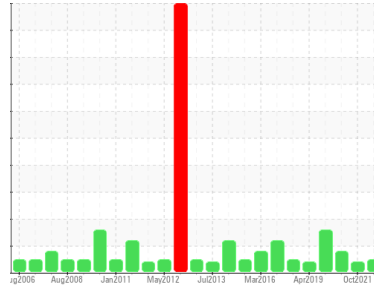


Area
1460
Machine Id
1460-5666-4002 - MIDDLEINGS THICKENER MECH HPU
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX MV 36 (100 LTR)



DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number	Client Info		PC0057979	PC0030033	PC384097
Sample Date	Client Info		25 Jun 2023	20 Oct 2021	23 Jul 2020
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	ATTENTION	ABNORMAL

WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185(m) >20	<1	2	<1
Chromium	ppm	ASTM D5185(m) >20	0	0	0
Nickel	ppm	ASTM D5185(m) >20	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	<1	0
Aluminum	ppm	ASTM D5185(m) >20	0	0	0
Lead	ppm	ASTM D5185(m) >20	0	0	0
Copper	ppm	ASTM D5185(m) >20	<1	<1	<1
Tin	ppm	ASTM D5185(m) >20	0	0	0
Antimony	ppm	ASTM D5185(m)	0	<1	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185(m) 0	<1	1	1
Barium	ppm	ASTM D5185(m) 0	0	0	0
Molybdenum	ppm	ASTM D5185(m) 0	0	0	0
Manganese	ppm	ASTM D5185(m) 1	0	0	0
Magnesium	ppm	ASTM D5185(m) 0	<1	<1	<1
Calcium	ppm	ASTM D5185(m) 135	110	128	128
Phosphorus	ppm	ASTM D5185(m) 236	248	243	234
Zinc	ppm	ASTM D5185(m) 317	311	306	312
Sulfur	ppm	ASTM D5185(m) 561	609	940	634
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185(m) >15	0	<1	0
Sodium	ppm	ASTM D5185(m)	<1	0	<1
Potassium	ppm	ASTM D5185(m) >20	0	<1	<1

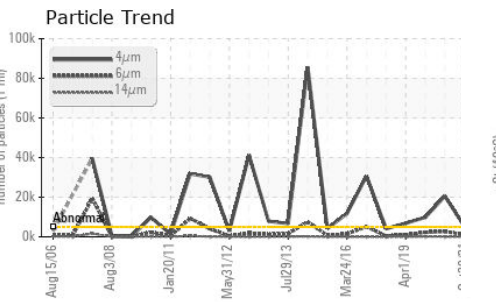
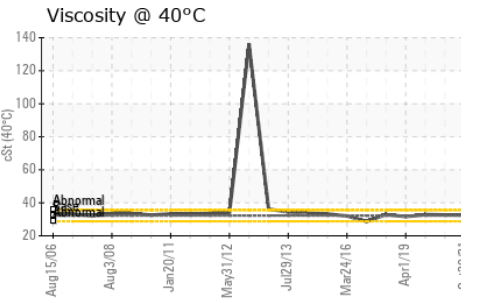
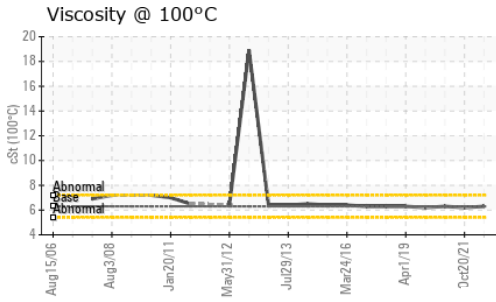
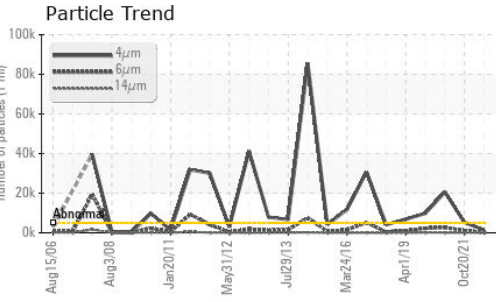
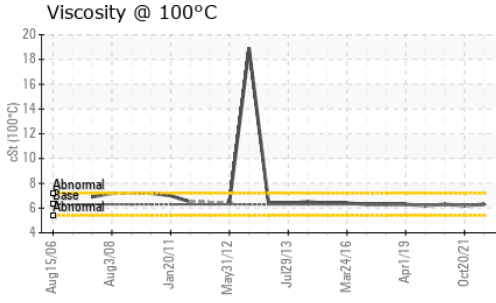
FLUID CLEANLINESS

	method	limit/base	current	history 1	history 2
Particles >4µm	ASTM D7647	>5000	1449	▲ 5218	▲ 20520
Particles >6µm	ASTM D7647	>1300	217	1105	▲ 2686
Particles >14µm	ASTM D7647	>160	11	41	70
Particles >21µm	ASTM D7647	>40	2	7	14
Particles >38µm	ASTM D7647	>10	0	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	18/15/11	▲ 20/17/13	▲ 22/19/13

FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D974* 0.40	0.31	0.39	0.32

OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2	
Visc @ 40°C	cSt	ASTM D7279(m)	32.25	33.5	32.6	32.7
Visc @ 100°C	cSt	ASTM D7279(m)	6.3	6.3	6.2	6.3
Viscosity Index (VI)	Scale	ASTM D2270*	148	140	142	146

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					
Bottom					

GRAPHS	



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0057979 **Received** : 10 Jul 2023
Lab Number : 02568789 **Diagnosed** : 11 Jul 2023
Unique Number : 5605835 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: KV100, VI)

Vale - Voisey's Bay
 Voisey's Bay Mine Site, P.O. Box 7001, Stn. C Happy Valley
 Goose Bay, NL
 CA A0P 1C0
 Contact: Robert Feltham
 robert.feltham@vale.com
 T:
 F: x:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.