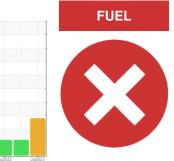


## **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id 722002 Component

**Diesel Engine** Fluid

PETRO CANADA DURON SHP 15W40 (--- GAL)

			May2020	Oct2020 Jun2021	Nov2021 Aug2022	Jul2023	
DIAGNOSIS	SAMPLE INFOR			limit/base		history1	history2
Recommendation	Sample Number		Client Info		GFL0078496	GFL0061954	GFL0057668
We advise that you check the fuel injection system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.	Sample Date		Client Info		18 Jul 2023	26 Oct 2022	09 Aug 2022
	Machine Age	hrs	Client Info		26704	25419	24962
	Oil Age	hrs	Client Info		0	457	600
	Oil Changed		Client Info		N/A	Changed	Changed
Wear	Sample Status				SEVERE	ABNORMAL	ABNORMAL
All component wear rates are normal.	CONTAMINA	TION	method	limit/base	current	history1	history2
Contamination Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.	Glycol		WC Method		NEG	NEG	NEG
	WEAR META	LS	method	limit/base	current	history1	history2
	Iron	ppm	ASTM D5185(m)	>120	29	11	5
	Chromium	ppm	ASTM D5185(m)	>20	<1	0	0
	Nickel	ppm	ASTM D5185(m)	>5	<1	<1	0
Fluid Condition	Titanium	ppm	ASTM D5185(m)	>2	1	1	<1
Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.	Silver	ppm	ASTM D5185(m)	>2	<1	0	0
	Aluminum	ppm	ASTM D5185(m)	>20	13	3	1
	Lead	ppm	ASTM D5185(m)		<1	<1	2
	Copper	ppm	ASTM D5185(m)	>330	3	2	<1
	Tin	ppm	ASTM D5185(m)		<1	<1	<1
	Antimony	ppm	ASTM D5185(m)		0	0	<1
	Vanadium	ppm	ASTM D5185(m)		0	0	0
	Beryllium	ppm	ASTM D5185(m)		0	0	0
	Cadmium	ppm	ASTM D5185(m)		0	0	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185(m)	0	40	1	4
	Barium	ppm	ASTM D5185(m)	0	0	0	0
	Molybdenum	ppm	ASTM D5185(m)	60	24	56	55
	Manganese	ppm	ASTM D5185(m)	0	<1	<1	<1
	Magnesium	ppm	ASTM D5185(m)	1010	319	908	906
	Calcium	ppm	ASTM D5185(m)	1070	1835	1071	1070
	Phosphorus	ppm	ASTM D5185(m)	1150	850	1017	927
	Zinc	ppm	ASTM D5185(m)	1270	953	1132	1138
	Sulfur	ppm	ASTM D5185(m)	2060	2412	2504	2421
	Lithium	ppm	ASTM D5185(m)		<1	<1	<1
	CONTAMINA	NTS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185(m)	>25	6	9	3
	Sodium	ppm	ASTM D5185(m)		5	4	4
	Potassium	ppm	ASTM D5185(m)	>20	32	<1	<1
	Fuel	%	ASTM D7593*	>3.0	<b>6</b> 5.2	4.5	▲ 3.9
	INFRA-RED		method	limit/base	current	history1	history2
	Soot %	%	ASTM D7844*	>4	0.2	0.1	0
	Nitration	Abs/cm	ASTM D7624*	>20	9.4	8.8	8.5
	Sulfation	Abs/.1mm	ASTM D7415*	>30	21.9	20.1	20.3
	FLUID DEGRA		method	limit/base	current	history1	history2
	Ovidation	Abo/ 1mm		. 05	10.0	10.0	10.0

Abs/.1mm ASTM D7414\* >25

19.0

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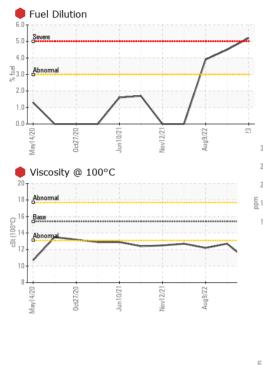
Oxidation

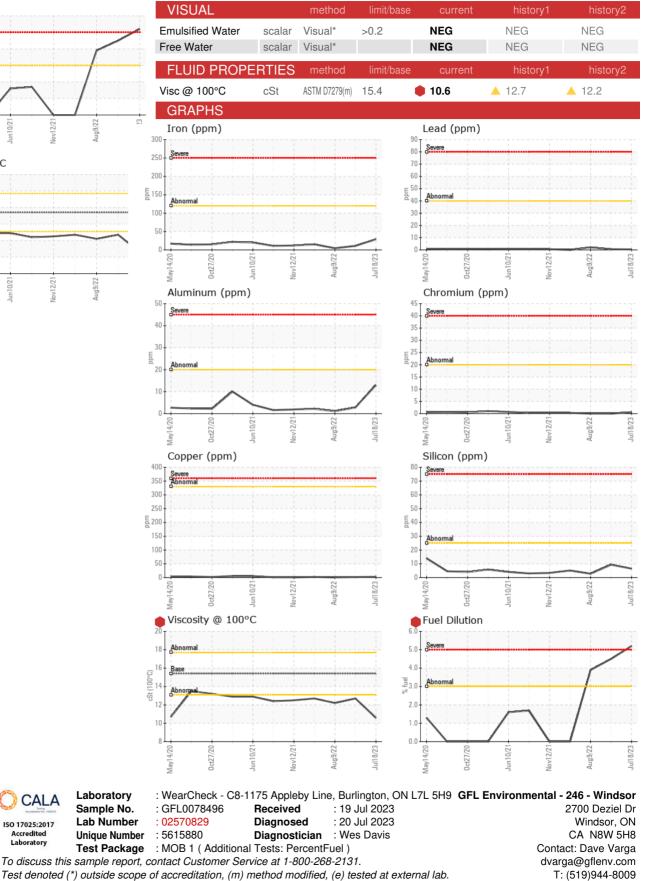
16.0

16.6



## **OIL ANALYSIS REPORT**





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Validity of results and interpretation are based on the sample and information as supplied.

CALA

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Submitted By: Dave Varga Page 2 of 2

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