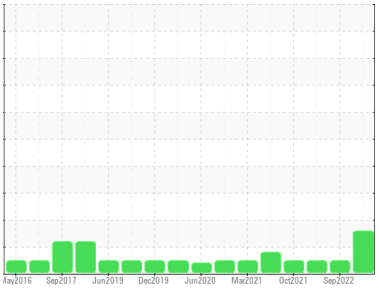
PROBLEM SUMMARY

Sample Rating Trend

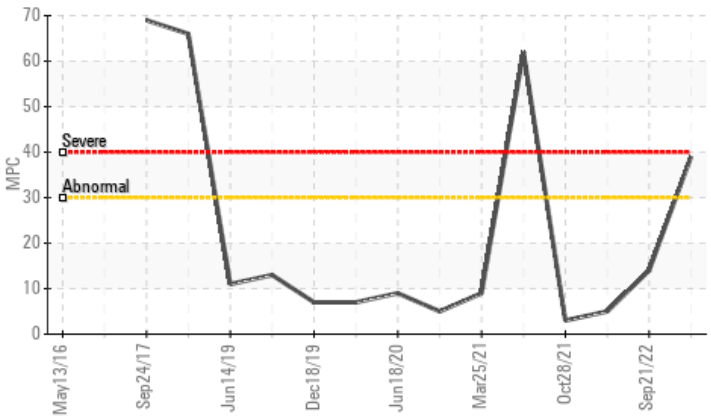


INSOLUBLES

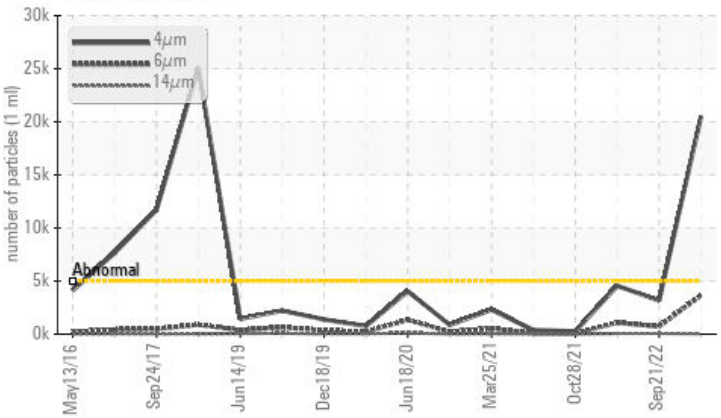
Machine Id
IMM #6 (S/N 2198290)
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 46 (4000 LTR)

COMPONENT CONDITION SUMMARY

▲ Varnish Potential



▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. We recommend that you use electrostatic filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	NORMAL	NORMAL
Particles >4µm		ASTM D7647	>5000	▲ **20518**	3161	4558
Particles >6µm		ASTM D7647	>1300	▲ **3662**	720	1088
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **22/19/12**	19/17/13	19/17/13
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	▲ **39**	14	5

Customer Id: ROPOAK
Sample No.: PC0076956
Lab Number: 02571217
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Contact Required	---	---	?	Please contact your representative for information regarding the proper sampling kits for your service.
Alert	---	---	?	NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.
Filter Fluid	---	---	?	We recommend that you use electrostatic filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level.

HISTORICAL DIAGNOSIS

21 Sep 2022 Diag: Wes Davis

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

10 May 2022 Diag: Wes Davis

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

28 Oct 2021 Diag: Wes Davis

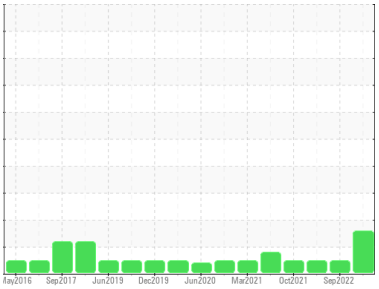
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



INSOLUBLES

Machine Id
IMM #6 (S/N 2198290)
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 46 (4000 LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend that you use electrostatic filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

Wear

Component wear rates appear to be normal (unconfirmed).

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. MPC (Membrane Patch Colorimetry) test indicates a moderate concentration of varnish present.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed). The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PC0076956**	PC0062461	PC0044699
Sample Date		Client Info		**11 Jul 2023**	21 Sep 2022	10 May 2022
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**0**	3	0
Oil Changed		Client Info		**N/A**	Changed	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	**<1**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**<1**	0	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>20	**0**	0	0
Lead	ppm	ASTM D5185(m)	>20	**0**	0	0
Copper	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>20	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

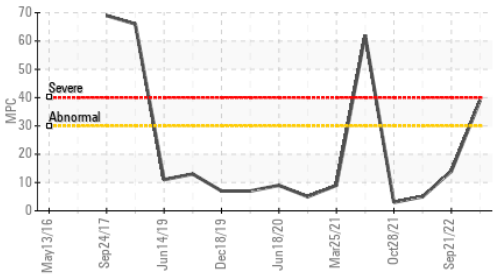
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**<1**	<1	<1
Barium	ppm	ASTM D5185(m)	0	**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)	0	**0**	0	0
Magnesium	ppm	ASTM D5185(m)	0	**1**	0	0
Calcium	ppm	ASTM D5185(m)	50	**38**	38	40
Phosphorus	ppm	ASTM D5185(m)	330	**359**	345	333
Zinc	ppm	ASTM D5185(m)	430	**402**	382	402
Sulfur	ppm	ASTM D5185(m)	760	**742**	723	716
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**0**	0	0
Sodium	ppm	ASTM D5185(m)		**0**	0	0
Potassium	ppm	ASTM D5185(m)	>20	**<1**	0	<1

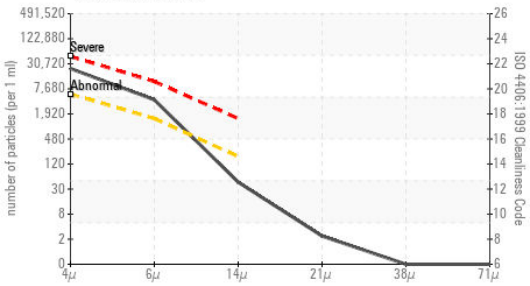
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **20518**	3161	4558
Particles >6µm		ASTM D7647	>1300	▲ **3662**	720	1088
Particles >14µm		ASTM D7647	>160	**39**	64	63
Particles >21µm		ASTM D7647	>40	**2**	18	9
Particles >38µm		ASTM D7647	>10	**0**	1	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **22/19/12**	19/17/13	19/17/13

OIL ANALYSIS REPORT

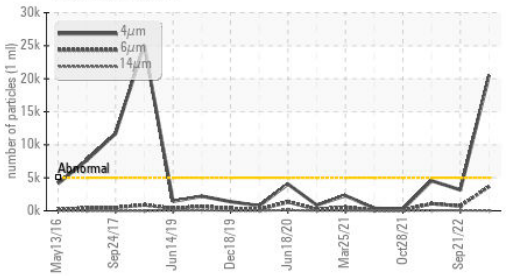
Varnish Potential



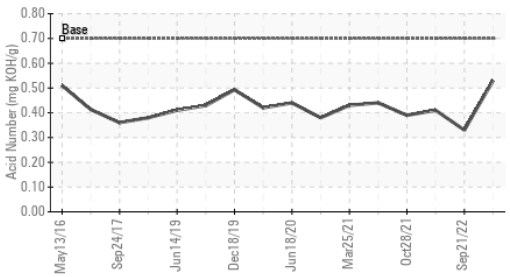
Particle Count



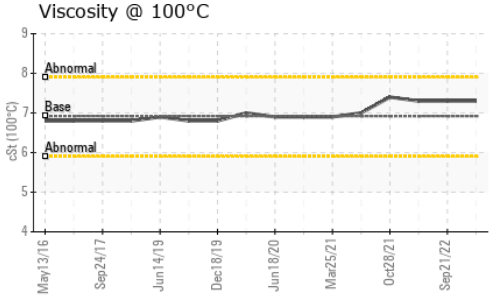
Particle Trend



Acid Number



Viscosity @ 100°C

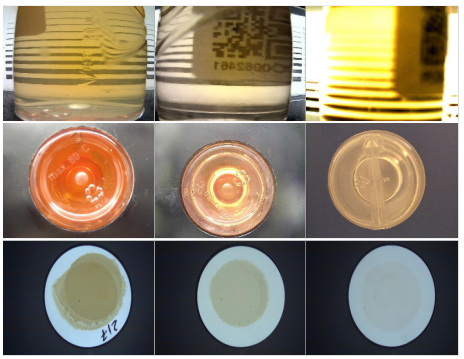


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	**0.53**	0.33	0.41
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	▲ **39**	14	5

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**VLITE**	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	**45.3**	45.7	45.6
Visc @ 100°C	cSt	ASTM D7279(m)	6.92	**7.3**	7.3	7.3
Viscosity Index (VI)	Scale	ASTM D2270*	104	**123**	121	122

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
MPC					



ISO 17025:2017 Accredited Laboratory

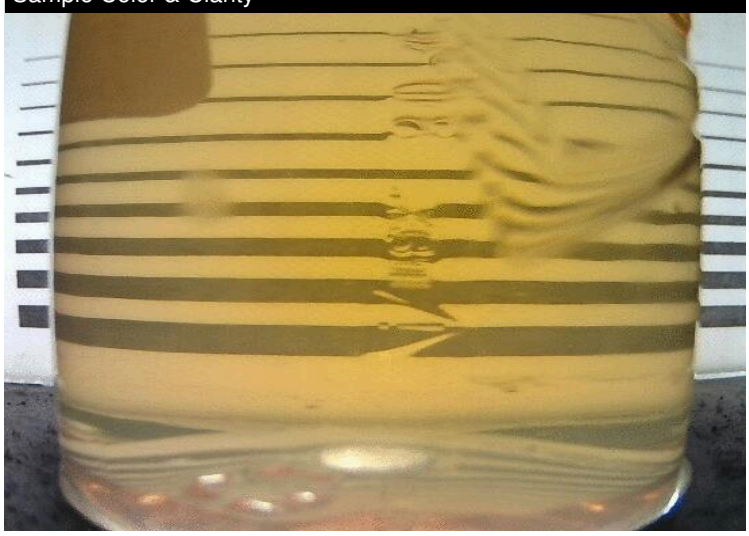
Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0076956 **Received** : 20 Jul 2023
Lab Number : 02571217 **Diagnosed** : 21 Jul 2023
Unique Number : 5616268 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: KV100, MPC, TAN Man, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

ROPAK PACKAGING CANADA
2240 WYECROFT RD
OAKVILLE, ON
CA L6L 6M1
Contact: Frank Maio
Frank.Maio@mauserpackaging.com
T: (905)465-9019
F:

MPC (Varnish Test)

Sample Color & Clarity



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