

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend



 $\mathbf{X}$ 

### Machine Id OR917

Component Diesel Engine Fluid

## DIESEL ENGINE OIL SAE 5W40 (--- GAL)

## DIAGNOSIS

#### Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

#### 🛡 Wear

Iron ppm levels are severe. Cylinder, crank, or cam shaft wear is indicated.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

			Oct2019	Jul2023		
SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0078063	PC0021370	
Sample Date		Client Info		11 Jul 2023	08 Oct 2019	
Machine Age	hrs	Client Info		7510	5917	
Oil Age	hrs	Client Info		500	5473	
Oil Changed		Client Info		Changed	Changed	
Sample Status				SEVERE	NORMAL	
CONTAMINA	TION	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	
Glycol		WC Method		NEG	NEG	
WEAR META	LS	method	limit/base	current	history1	history2
PQ		ASTM D8184*		15		
Iron	ppm	ASTM D5185(m)	>100	<b>e</b> 313	33	
Chromium	ppm	ASTM D5185(m)	>20	10	14	
Nickel	ppm	ASTM D5185(m)	>4	<1	<1	
Titanium	ppm	ASTM D5185(m)		<1	<1	
Silver	ppm	ASTM D5185(m)	>3	0	0	
Aluminum	ppm	ASTM D5185(m)	>20	9	8	
Lead	ppm	ASTM D5185(m)	>40	2	<1	
Copper	ppm	ASTM D5185(m)	>330	11	4	
Tin	ppm	ASTM D5185(m)	>15	2	1	
Antimony	ppm	ASTM D5185(m)		0	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	250	33	46	
Barium	ppm	ASTM D5185(m)	10	0	0	
Molybdenum	ppm	ASTM D5185(m)	100	62	68	
Manganese	ppm	ASTM D5185(m)		4	<1	
Magnesium	ppm	ASTM D5185(m)	450	1209	1159	
Calcium	ppm	ASTM D5185(m)	3000	948	1061	
Phosphorus	ppm	ASTM D5185(m)	1150	1135	1062	
Zinc	ppm	ASTM D5185(m)	1350	1350	1303	
Sulfur	ppm	ASTM D5185(m)	4250	2692	2843	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINA	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	17	14	
Sodium	ppm	ASTM D5185(m)	>44	6	4	
Potassium	ppm	ASTM D5185(m)	>20	1	1	
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0.5	0.5	
Nitration	Abs/cm	ASTM D7624*	>20	12.8	12.0	
Sulfation	Abs/.1mm	ASTM D7415*	>30	24.3	24.7	



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350 -	Ferrous Alloys	FLUID DEGRA		method	limit/base	current	history1	history2
300-	iron	Oxidation		ASTM D7414*	>25	23.9	21.5	
250 - - 200 -	nickel	VISUAL		method	limit/base	current	history1	history2
E 150-		Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
100 - 50 -		Free Water	scalar	Visual*		NEG	NEG	
0		FLUID PROPE	RTIES	method	limit/base	current	history1	history2
	0ct8/19 Juli 1,/23	Visc @ 40°C	cSt	ASTM D7279(m)	91	90.8	86.6	
	Viscosity @ 40°C	Visc @ 100°C	cSt	ASTM D7279(m)	14.4	14.1	13.8	
<sup>115</sup>	· -	Viscosity Index (VI)	Scale	ASTM D2270*	164	159	163	
110- 105-	Abnormal	GRAPHS Iron (ppm)				Load (nnm)		
- 00 CC) - 20 CC) - 00 CC)		350 T			100	Lead (ppm)		
55 90-	Base	300 - 250		-	80	Severe G		
85 - 80 -	Ahnomal	200 - Severe			60 ਵਿ			
75	Abnormal + 61 E	150 - Abnormal			40	Abnormal		
	0ct8/19 Jull 1/23	50			20			
	PQ	0 oct8/19			0 0	0ct8/19		Jul11/23
250					Jul			lul
200-	Severe	Aluminum (ppm)			50	Chromium (p	pm)	
150- 문		40 Severe			40	Severe		
100-	Abnormal	30 Abnormal			30 E			
50-		a Abnormal			<sup>읍</sup> 20	Abnormal		
0	/23 +	10	<u></u>		10			
	1/23 Unit 1/23	0ct8/19				0ct8/19		Jul11/23
	PQ	000			Jult	Octi		Jult
250-		Copper (ppm)			80	Silicon (ppm)		
200-	beener	300 Severe			60			
150- 문	Abnormal							
100-	- Control International Cont	200			<u>특</u> 40	Abnormal		
50-		100			20			
01	- 52/1 MuL				0	6		23
		0ct8/19			Jul11/23	0ct8/19		Jul11/23 -
		Viscosity @ 100°C			C 0	Soot %		
		18 17 Abnormal			6.0 5.0	Severe		
		16 0 15			4.0 8 <sup>2</sup>	Abnormal		
		60 15 Base						
		13 - Abnormal			2.0			
		11			0.0	6 6		23
		0ct8/19			Jul11/23	0ct8/1		Jul11/23
	Laboratory Sample No. Liso 17025:2017 Accredited Laboratory Unique Number Test Package To discuss this sample report, of Test denoted (*) outside scope Validity of results and interpreta	: 02571848 : 5616899 : MOB 1 (Additional contact Customer Serv. of accreditation, (m) m	Received Diagnose Diagnose Tests: KV ice at 1-8 ethod mo	l : 25 d ed : 26 d ician : Kew /40, PQ, VI ) <i>00-268-213</i> <i>odified, (e) te</i>	Jul 2023 Jul 2023 /in Marson 1. sted at exterr	nal lab.	151 F Contact: S sab	286-Shoring & Foundations Ram Forest Rd, Stouffville, ON CA L4A 2G8 hannon Abbott obott@gipi.com (905)750-5900 F:

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