

Machine Id  
**CAHEHPU518110 DRILLING HPU UNIT**

Component  
**Hydraulic System**

Fluid  
**MOBIL DTE EXCEL ISO 32 (--- GAL)**

**DIAGNOSIS**

**Recommendation**

Resample at the next service interval to monitor.  
NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

**Wear**

All component wear rates are normal.

**Contamination**

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PC13847881</b>	PP13612532	PP13611927
Sample Date	Client Info			<b>17 May 2023</b>	21 Jun 2021	07 Jun 2021
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<b>1</b>	<1	<1
Chromium	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185(m)	>10	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m)	>10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

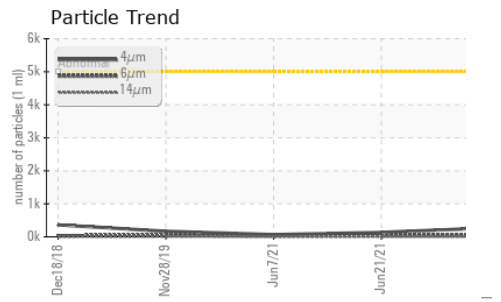
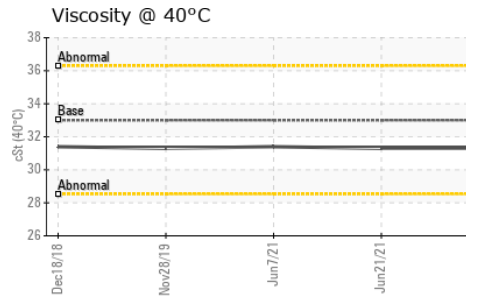
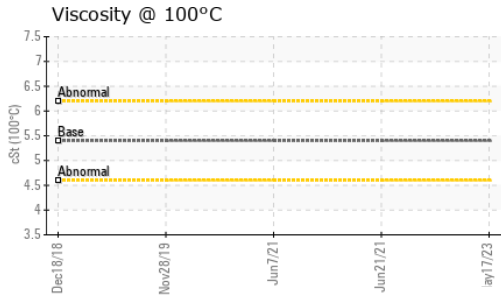
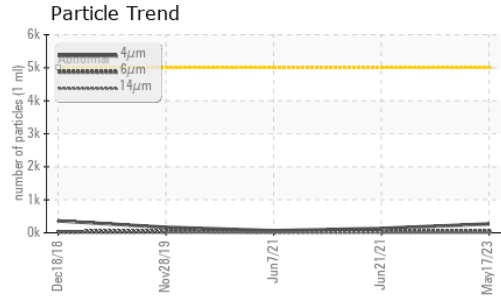
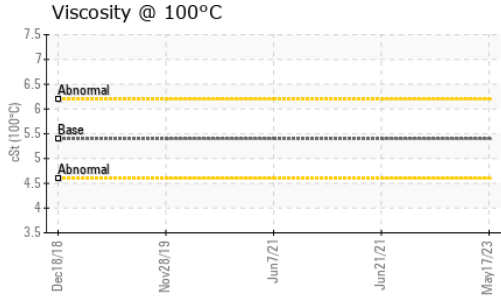
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Barium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Calcium	ppm	ASTM D5185(m)		<b>100</b>	111	111
Phosphorus	ppm	ASTM D5185(m)		<b>476</b>	470	469
Zinc	ppm	ASTM D5185(m)		<b>13</b>	11	11
Sulfur	ppm	ASTM D5185(m)		<b>1347</b>	1437	1433
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>5</b>	10	10
Sodium	ppm	ASTM D5185(m)		<b>1</b>	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>269</b>	134	66
Particles >6µm		ASTM D7647	>1300	<b>40</b>	35	26
Particles >14µm		ASTM D7647	>160	<b>4</b>	4	5
Particles >21µm		ASTM D7647	>40	<b>2</b>	1	2
Particles >38µm		ASTM D7647	>10	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>15/12/9</b>	14/12/9	13/12/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	.2	<b>0.06</b>	0.05	0.04

# OIL ANALYSIS REPORT

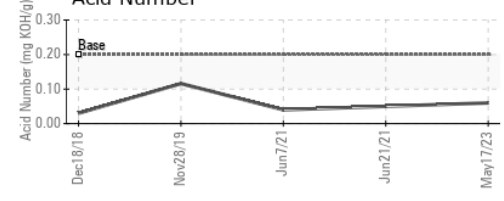
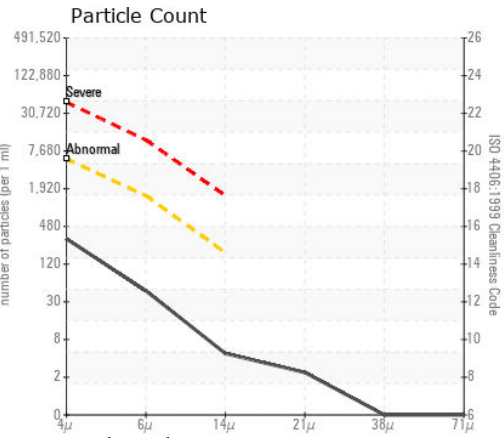
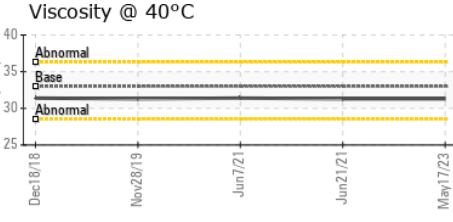
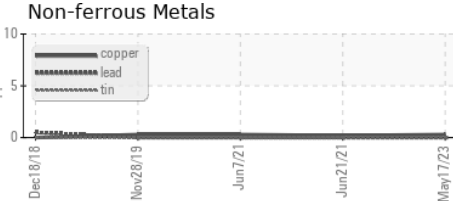
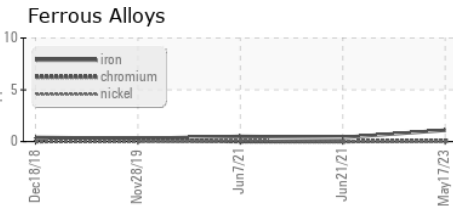


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	33.0	31.3	31.4
Visc @ 100°C	cSt	ASTM D7279(m)	5.4	6.3	---
Viscosity Index (VI)	Scale	ASTM D2270*	97	157	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PC13847881  
**Lab Number** : 02573739  
**Unique Number** : 5618790  
**Test Package** : MAR 2 ( Additional Tests: KV100, VI )

**ExxonMobil Canada East Ltd.**  
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*To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.*