

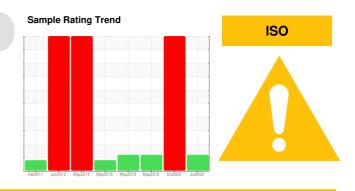
PROBLEM SUMMARY

Fwd Machinery Space [450164930]

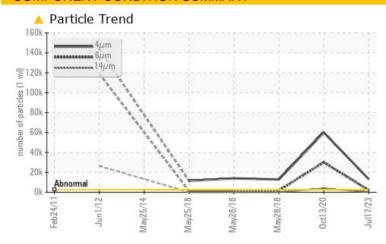
Thruster Aft Center - Steering Tube Seal (S/N Sample Tag CL-06001-S5)

Component Steering

CASTROL ALPHA SP150 (35 LTR)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

PROBLEMATIC T	EST RESULTS			
Sample Status		ABNORMAI	L SEVERE	ABNORMAL
Particles >4μm	ASTM D7647 >25	00 A 13177	• 60000	<u>▲</u> 14028
Particles >6µm	ASTM D7647 >64	0 A 2174	30000	<u>^</u> 2000
Oil Cleanliness	ISO 4406 (c) >18	/16/13 🔺 21/18/13	23/22/19	2 1/18/14

Customer Id: TERHAM Sample No.: PC Lab Number: 02573835 Test Package: MAR 2

To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	MISSED	Aug 03 2023	?	We recommend you service the filters on this component.
Resample	MISSED	Aug 03 2023	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

WATER



13 Oct 2020 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. We recommend that you drain the fluid from the component if this has not already been done. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. Please note that the fluid was too thick to perform some of the normal laboratory tests.PQ levels are abnormal. Iron ppm levels are abnormal. Water Water and ppm water contamination levels are severe. Particles >14µm are severely high. Particles >21 µm are severely high. Particles >38 µm are severely high. Particles >6 µm are severely high. Particles >4 µm are severely high. Particles >71µm are abnormally high. Lithium (Li) level severe at 66ppm.. indicates possible grease contamination. There is a high concentration of water present in the fluid. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The fluid is no longer serviceable due to the presence of contaminants.



28 May 2018 Diag: Wes Davis





We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. Particles >4μm are abnormally high. Particles >6μm are abnormally high. Particles >14µm are notably high. The water content is negligible. The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.

view report

28 May 2018 Diag: Wes Davis



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Particles >14µm are notably high. The water content is negligible. The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.





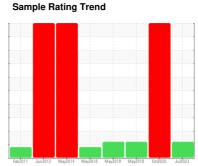
OIL ANALYSIS REPORT

Fwd Machinery Space [450164930]

Thruster Aft Center - Steering Tube Seal (S/N Sample Tag CL-06001-S5)

Steering

CASTROL ALPHA SP150 (35 LTR)





DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the fluid.

Fluid Condition

The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

		Feb2011 J	un2012 May2014 May20	18 May2018 May2018 Oct2020	Jul2023	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC	PC	PC
Sample Date		Client Info		17 Jul 2023	13 Oct 2020	28 May 2018
Machine Age	days	Client Info		0	0	0
Oil Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	SEVERE	ABNORMAL
WEAR METALS	;	method	limit/base	current	history1	history2
PQ		ASTM D8184*		8	<u>^</u> 200	0
Iron	ppm	ASTM D5185(m)	>50	5	4 3	<1
Chromium	ppm	ASTM D5185(m)	>15	0	5	0
Nickel	ppm	ASTM D5185(m)	>5	0	2	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>5	0	3	0
Lead	ppm	ASTM D5185(m)	>10	0	1	0
Copper	ppm	ASTM D5185(m)	>50	<1	1	<1
Tin	ppm	ASTM D5185(m)	>5	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
					,	
Boron	ppm	ASTM D5185(m)		4	3	6
	ppm ppm	ASTM D5185(m) ASTM D5185(m)	4			
Barium		. ,	4	4	3	6
Barium Molybdenum	ppm	ASTM D5185(m)	4	4 0	3	6
Barium Molybdenum Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m)	4	4 0 0	3 0 • 544	6 0 0
Barium Molybdenum Manganese Magnesium	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	4	4 0 0 0	3 0 • 544 <1	6 0 0
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	4	4 0 0 0 0 <1	3 0 ▲ 544 <1 16	6 0 0 0 <1
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	4 4 330	4 0 0 0 0 <1 1	3 0 ▲ 544 <1 16 176	6 0 0 0 <1 <1
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	4 4 330	4 0 0 0 0 <1 1 1 334	3 0 ▲ 544 <1 16 176 ▲ 102	6 0 0 0 <1 <1 <1 328
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	4 4 330	4 0 0 0 0 <1 1 334 4	3 0 ▲ 544 <1 16 176 ▲ 102 30	6 0 0 0 <1 <1 <1 328
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	4 4 330	4 0 0 0 0 <1 1 1 334 4 7584	3 0 ▲ 544 <1 16 176 ▲ 102 30 ▲ 1664	6 0 0 0 <1 <1 328 3 7765
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	4 4 330 4	4 0 0 0 <1 1 334 4 7584	3 0 ▲ 544 <1 16 176 ▲ 102 30 ▲ 1664 ● 66	6 0 0 0 <1 <1 <1 328 3 7765
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	4 4 330 4 limit/base	4 0 0 0 <1 1 334 4 7584 <1	3 0 ▲ 544 <1 16 176 ▲ 102 30 ▲ 1664 ♠ 66 history1	6 0 0 0 <1 <1 <1 328 3 7765 <1
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium	ppm	ASTM D5185(m) Method ASTM D5185(m)	4 4 330 4 limit/base	4 0 0 0 <1 1 1 334 4 7584 <1 current	3 0 ▲ 544 <1 16 176 ▲ 102 30 ▲ 1664 ● 66 history1	6 0 0 0 0 <1 <1 328 3 7765 <1 history2 3
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium	ppm	ASTM D5185(m) MASTM D5185(m) MASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	4 4 330 4 limit/base >15	4 0 0 0 0 <1 1 1 334 4 7584 <1 current 2 <1	3 0 ▲ 544 <1 16 176 ▲ 102 30 ▲ 1664 ● 66 history1 5 146	6 0 0 0 0 <1 <1 328 3 7765 <1 history2 3 3 3
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium	ppm	ASTM D5185(m)	4 4 330 4 limit/base >15 >20	4 0 0 0 <1 1 1 334 4 7584 <1 current 2 <1	3 0 ▲ 544 <1 16 176 ▲ 102 30 ▲ 1664 ● 66 history1 5 146 4	6 0 0 0 <1 <1 328 3 7765 <1 history2 3 3
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI	ppm	ASTM D5185(m) Method ASTM D5185(m)	4	4 0 0 0 0 <1 1 1 334 4 7584 <1 current 2 <1 <1 <1 current	3 0 ▲ 544 <1 16 176 ▲ 102 30 ▲ 1664 ♠ 66 history1 5 146 4	6 0 0 0 <1 <1 <1 328 3 7765 <1 history2 3 <1 history2 14028
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >6µm	ppm	ASTM D5185(m) MASTM D5185(m) MASTM D5185(m) MASTM D5185(m) ASTM D5185(m)	4 4 330 4 limit/base >15 >20 limit/base >2500	4 0 0 0 0 <1 1 334 4 7584 <1 current 2 <1 <1	3 0 ▲ 544 <1 16 176 ▲ 102 30 ▲ 1664 ♠ 66 history1 5 146 4 history1 ♠ 60000	6 0 0 0 <1 <1 328 3 7765 <1 history2 3 <1 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm	ppm	ASTM D5185(m) ASTM D7647 ASTM D7647	4	4 0 0 0 0 <1 1 1 334 4 7584 <1 current 2 <1 <1 current 4 13177 13177 2174 75	3 0	6 0 0 0 0 <1 <1 328 3 7765 <1 history2 3 3 <1 history2 14028 2000 114
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >14µm Particles >21µm	ppm	ASTM D5185(m) METHOD METHOD METHOD ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	4	4 0 0 0 <1 1 334 4 7584 <1 current 2 <1 <1 current ▲ 13177 ▲ 13177	3 0 ▲ 544 <1 16 176 ▲ 102 30 ▲ 1664 ● 66 history1 5 146 4 history1 ● 60000 ● 30000 ● 3750 ● 480	6 0 0 0 0 <1 <1 <1 328 3 7765 <1 history2 3 3 <1 history2 ▲ 14028 ▲ 2000
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm	ASTM D5185(m) Method ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	4	4 0 0 0 0 <1 1 1 334 4 7584 <1 current 2 <1 <1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	3 0	6 0 0 0 0 <1 <1 <1 328 3 7765 <1 history2 3 3 <1 history2 14028 2000 114 26
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANT Silicon Sodium Potassium FLUID CLEANLI Particles >4µm Particles >14µm Particles >21µm	ppm	ASTM D5185(m) METHOD METHOD METHOD ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	4	4 0 0 0 0 <1 1 1 334 4 7584 <1 current 2 <1 <1 turrent 4 13177 114	3 0 ▲ 544 <1 16 176 ▲ 102 30 ▲ 1664 ● 66 history1 5 146 4 history1 ● 60000 ● 3750 ● 480 ● 60	6 0 0 0 <1 <1 328 3 7765 <1 history2 3 3 <1 history2 ▲ 14028 ▲ 2000 ▲ 114 26 0



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory Sample No. Lab Number **Unique Number**

: PC : 02573835

Received Diagnosed Diagnostician : Kevin Marson : 5618886

: 02 Aug 2023

: 03 Aug 2023

Test Package : MAR 2 (Additional Tests: KV100, PQ, PrtCount, VI) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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