

## **PROBLEM SUMMARY**

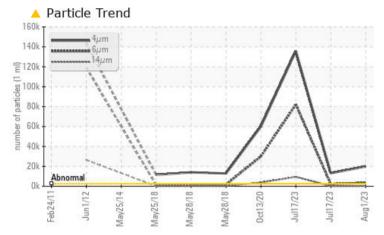
## Find Machinery Space [450164930]

Thruster Aft Center - Steering Tube Seal (S/N Sample Tag CL-06001-S5) Steering

Fluid

## CASTROL ALPHA SP150 (35 LTR)

## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS						
Sample Status		ABNORMAL	SEVERE	ABNORMAL		
Particles >4µm	ASTM D7647 >2500	<u> </u>	135697	<b>1</b> 3177		
Particles >6µm	ASTM D7647 >640	<b>A</b> 3368	82068	<b>A</b> 2174		
Particles >14µm	ASTM D7647 >80	<u> </u>	9511	75		
Oil Cleanliness	ISO 4406 (c) >18/16	6/13 🔺 <b>21/19/14</b>	• 24/24/20	🔺 21/18/13		

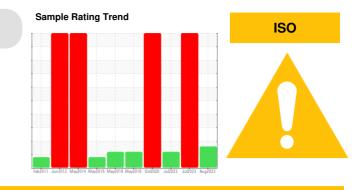
Customer Id: TERHAM Sample No.: PC Lab Number: 02573836 Test Package: MAR 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com



RECOMMEND	RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description			
Change Filter			?	We recommend you service the filters on this component.			
Resample			?	We recommend an early resample to monitor this condition.			

## HISTORICAL DIAGNOSIS



## 17 Jul 2023 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We recommend that you drain the fluid from the component if this has not already been done. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. Iron and nickel ppm levels are abnormal. Lithium (Li) level abnormal at 8ppm., indicates possible grease contamination. There is a high amount of particulates (2 to 100 microns in size) present in the fluid. Additive levels indicate the addition of a different brand, or type of fluid. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.



view report

#### 17 Jul 2023 Diag: Kevin Marson



We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the fluid. The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## WATER System.



# **13 Oct 2020 Diag: Kevin Marson** Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. We recommend that you drain the fluid from the component if this has not already been done. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. Please note that the fluid was too thick to perform some of the normal laboratory tests.PQ levels are abnormal. Iron ppm levels are abnormal. Water Water and ppm water contamination levels are severe. Particles >14µm are severely high. Particles >21µm are severely high. Particles >38µm are severely high. Particles >6µm are severely high. Particles >71µm are abnormally high. Lithium (Li) level severe at 66ppm., indicates possible grease contamination. There is a high concentration of water present in the fluid. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The fluid is no longer serviceable due to the presence of contaminants.

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## **OIL ANALYSIS REPORT**

## **Fwd Machinery Space [450164930]** Machine Id **Thruster Aft Center - Steering Tube Seal (S/N Sample Tag CL-06001-S5)** Component

Steering Fluid

## CASTROL ALPHA SP150 (35 LTR)

## DIAGNOSIS

#### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

#### Wear

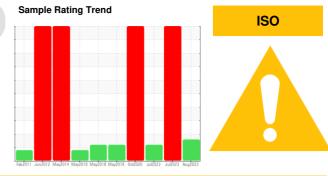
All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the fluid.

### Fluid Condition

The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



SAMPLE INFOR	MATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		PC	PC	PC	
Sample Date		Client Info		01 Aug 2023	17 Jul 2023	17 Jul 2023	
Machine Age	days	Client Info	0		0	0	
Oil Age	days	Client Info	0		0	0	
Oil Changed		Client Info	N/A		N/A	N/A	
Sample Status			ABNORMAL		SEVERE	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2	
PQ		ASTM D8184*		17	11	8	
Iron	ppm	ASTM D5185(m)	>50	6	<b>6</b> 3	5	
Chromium	ppm	ASTM D5185(m)	>15	0	9	0	
Nickel	ppm	ASTM D5185(m)	>5	0	<u> </u>	0	
Titanium	ppm	ASTM D5185(m)		0	0	0	
Silver	ppm	ASTM D5185(m)		0	0	0	
Aluminum	ppm	ASTM D5185(m)	>5	<1	<1	0	
Lead	ppm	ASTM D5185(m)	>10	0	0	0	
Copper	ppm	ASTM D5185(m)	>50	<1	<1	<1	
Tin	ppm	ASTM D5185(m)	>5	0	0	0	
Antimony	ppm	ASTM D5185(m)		0	<1	0	
Vanadium	ppm	ASTM D5185(m)		0	0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	0	
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		4	2	4	
Barium	ppm	ASTM D5185(m)	4	0	0	0	
Molybdenum	ppm	ASTM D5185(m)		0	3	0	
Manganese	ppm	ASTM D5185(m)		0	1	0	
Magnesium	ppm	ASTM D5185(m)	4	<1	2	<1	
Calcium	ppm	ASTM D5185(m)	4	1	<u> </u>	1	
Phosphorus	ppm	ASTM D5185(m)	330	330	247	334	
Zinc	ppm	ASTM D5185(m)	4	4	<u> </u>	4	
Sulfur	ppm	ASTM D5185(m)		7551	8156	7584	
Lithium	ppm	ASTM D5185(m)		<1	<u> </u>	<1	
CONTAMINAN	TS	method	limit/base	current	history1	history2	
CONTAMINAN Silicon	ITS ppm	method ASTM D5185(m)			history1 10	<mark>history2</mark> 2	
				current			
Silicon	ppm	ASTM D5185(m)	>15	current 2	10	2	
Silicon Sodium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>15	current 2 <1	10 6	2 <1	
Silicon Sodium Potassium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>15 >20	current 2 <1 <1	10 6 <1	2 <1 <1	
Silicon Sodium Potassium FLUID CLEANI	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) Method	>15 >20 limit/base	current 2 <1 <1 current	10 6 <1 history1	2 <1 <1 history2	
Silicon Sodium Potassium FLUID CLEANI Particles >4µm	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D7647	>15 >20 limit/base >2500	current           2           <1           <1           current           19886	10 6 <1 history1 • 135697	2 <1 <1 history2 ▲ 13177	
Silicon Sodium Potassium FLUID CLEANI Particles >4µm Particles >6µm	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>Method</b> ASTM D7647 ASTM D7647	>15 >20 limit/base >2500 >640 >80	current           2           <1           <1           urrent           0           19886           3368	10 6 <1 history1 • 135697 • 82068	2 <1 <1 history2 ▲ 13177 ▲ 2174	
Silicon Sodium Potassium FLUID CLEANI Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>Method</b> ASTM D7647 ASTM D7647 ASTM D7647	>15 >20 limit/base >2500 >640 >80	2         <1         <1         <1         3368         ● 91	10 6 <1 <b>history1</b> ● 135697 ● 82068 ● 9511	2 <1 <1 history2 ▲ 13177 ▲ 2174 75	
Silicon Sodium Potassium FLUID CLEANI Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>15 >20 limit/base >2500 >640 >80 >20 >4	2         <1         <1         <1         0         0         0         19886         ▲ 3368         ●1         18	10 6 <1 history1 135697 82068 9511 2539	2 <1 <1 history2 ▲ 13177 ▲ 2174 75 14	



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0 70 0.60 (B/H0) 0.50 Ê 0.40 Acid Number 0.10 0.00

## **OIL ANALYSIS REPORT**

A Particle Count	FLUID DEGRAI		method	limit/base	current	history1	history2
880 - +24	Acid Number (ANI)		ASTM D974*		0.47	0.58	0.47
720 Severe 22 20 400 Annormal 20 400 920 480 120 400 14 14 among 14 14 14 among 14 14 14 among 14 14 14 14 14 14 14 14 14 14 14 14 14	VISUAL		method	limit/base	current	history1	history2
920 480	White Metal	scalar	Visual*	NONE	NONE	VLITE	NONE
120	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
30 + 12 2	Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
	Silt	scalar	Visual*	NONE	NONE	NONE	NONE
0 + 1 + 1 + 1 + 1 + 1 + 1 + 1 + 1 + 1 +	Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Particle Trend	Sand/Dirt	scalar	Visual*	NONE	NONE	VLITE	NONE
60k T	Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
40k - 4μm 6μm	Odor	scalar	Visual*	NORML	NORML	NORML	NORML
20k	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
80k	Free Water	scalar	Visual*		NEG	NEG	NEG
60k 40k	FLUID PROPE	RTIES	method	limit/base	current	history1	history2
20k Abnormal	Visc @ 40°C	cSt	ASTM D7279(m)	150.0	140	149	141
OK	Visc @ 100°C	cSt	ASTM D7279(m)	14.5	13.9	14.5	14.0
Feb24/11 Jun1/12 May25/14 May25/18 May28/18 May28/18 Jul17/23 Jul17/23 Jul17/23 Aug1/23 Aug1/23	Viscosity Index (VI)	Scale	ASTM D2270*	95	95	95	95
Acid Number	SAMPLE IMAG	BES	method	limit/base	current	history1	history2
Heib24/11	Bottom						
Viscosity @ 100°C	PrtFilter				no image	no image	no image
Viscosity @ 40°C							

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Laboratory CALA Sample No. : PC Received : 02 Aug 2023 Lab Number : 02573836 Diagnosed : 03 Aug 2023 ISO 17025:2017 Accredited Laboratory Unique Number : 5618887 Diagnostician : Kevin Marson Test Package : MAR 2 (Additional Tests: KV100, PQ, PrtCount, VI) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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