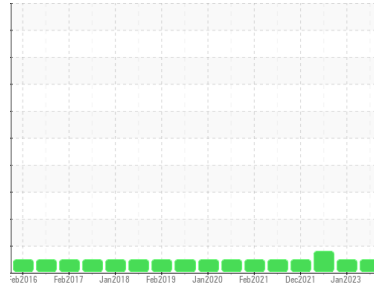


Machine Id
20007915 ICING OAKES (S/N A-12-09-23748)

Component
Hydraulic System

Fluid
PETRO CANADA PURITY FG HYDRAULIC AW 68 (200 LTR)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION method limit/base current history1 history2

Sample Number	Client Info	PC0058592	PC0058606	PC0058608
Sample Date	Client Info	01 Aug 2023	18 Jan 2023	31 Aug 2022
Machine Age	hrs	31000	30000	63000
Oil Age	hrs	7000	6000	23000
Oil Changed	Client Info	Not Chngd	Not Chngd	Not Chngd
Sample Status		NORMAL	NORMAL	ATTENTION

WEAR METALS method limit/base current history1 history2

Iron	ppm	ASTM D5185(m)	>20	11	11	11
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	0	0
Lead	ppm	ASTM D5185(m)	>20	0	<1	0
Copper	ppm	ASTM D5185(m)	>20	2	2	2
Tin	ppm	ASTM D5185(m)	>20	<1	<1	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES method limit/base current history1 history2

Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		<1	<1	<1
Magnesium	ppm	ASTM D5185(m)		0	<1	0
Calcium	ppm	ASTM D5185(m)		<1	0	0
Phosphorus	ppm	ASTM D5185(m)		476	462	416
Zinc	ppm	ASTM D5185(m)		33	36	37
Sulfur	ppm	ASTM D5185(m)		454	468	459
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

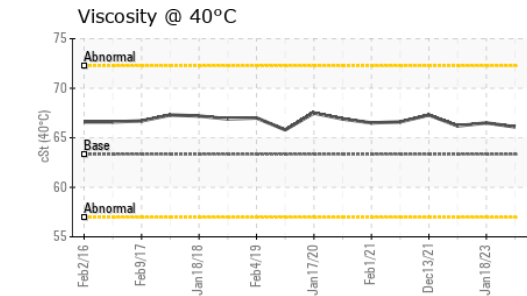
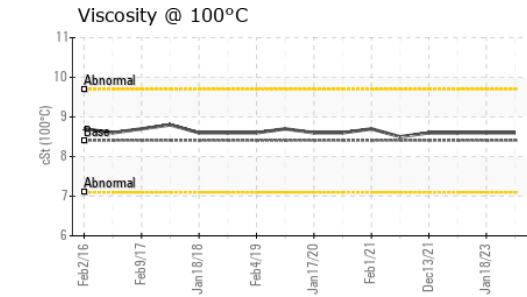
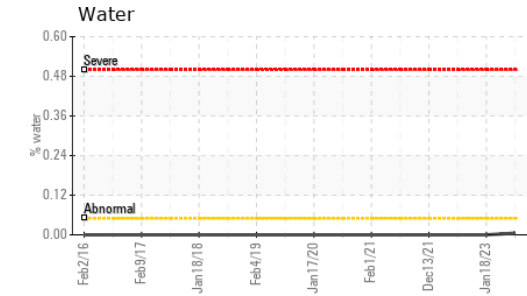
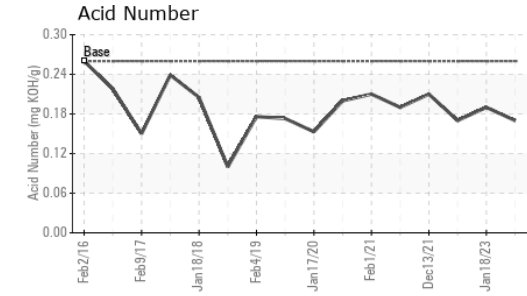
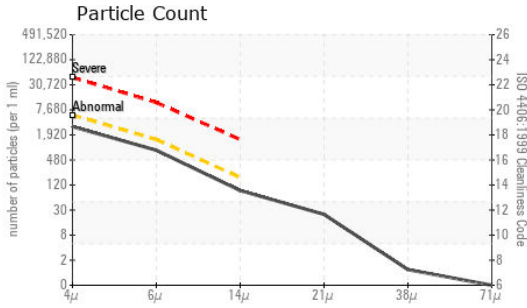
CONTAMINANTS method limit/base current history1 history2

Silicon	ppm	ASTM D5185(m)	>15	2	2	2
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	0	0
Water	%	ASTM D6304*	>0.05	0.005	---	---
ppm Water	ppm	ASTM D6304*	>500	58.9	---	---

FLUID CLEANLINESS method limit/base current history1 history2

Particles >4µm	ASTM D7647	>5000	2652	1267	▲ 5894
Particles >6µm	ASTM D7647	>1300	722	316	702
Particles >14µm	ASTM D7647	>160	78	13	25
Particles >21µm	ASTM D7647	>40	21	3	5
Particles >38µm	ASTM D7647	>10	1	0	1
Particles >71µm	ASTM D7647	>3	0	0	1
Oil Cleanliness	ISO 4406 (c)	>19/17/14	19/17/13	17/15/11	▲ 20/17/12

OIL ANALYSIS REPORT

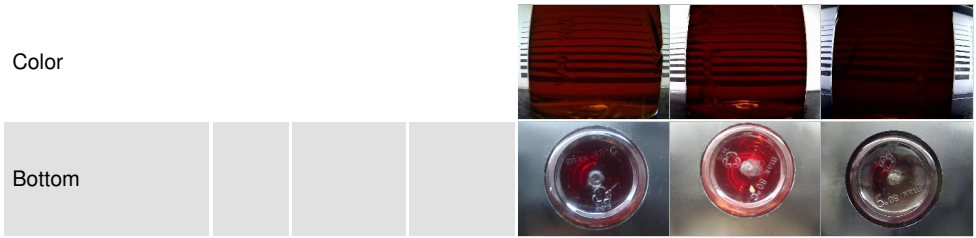


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.26	0.17	0.19	0.17

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	.2%	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	63.34	66.1	66.5	66.2
Visc @ 100°C	cSt	ASTM D7279(m)	8.409	8.6	8.6	8.6
Viscosity Index (VI)	Scale	ASTM D2270*	102	100	99	100

SAMPLE IMAGES method limit/base current history1 history2



Color

Bottom



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0058592
Lab Number : **02574217**
Unique Number : 5619268
Test Package : IND 2 (Additional Tests: KF, KV100, VI)
Received : 04 Aug 2023
Diagnosed : 08 Aug 2023
Diagnostician : Kevin Marson
*To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.*

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