

PROBLEM SUMMARY

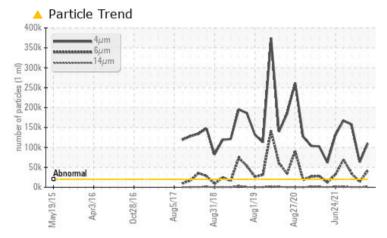
Area Cranes Crane - Mid - Hois

Crane - Mid - Hoisting Winch (S/N Sample Tag MA-04002-S5) Gearbox

Fluid

PETRO CANADA GEARLUBE TOS 80W90 (26 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS							
Sample Status			ABNORMAL	NORMAL	SEVERE		
Particles >14µm	ASTM D7647	>640	🔺 1891	367	569		
Particles >21µm	ASTM D7647	>160	4 39	53	71		
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<u> </u>	23/21/16	<u> </u>		

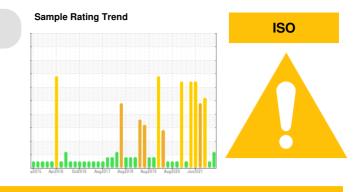
Customer Id: TERHAM Sample No.: PC0040135 Lab Number: 02575150 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	We recommend an early resample to monitor this condition.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

HISTORICAL DIAGNOSIS





NORMAL



02 May 2023 Diag: Revin Marson

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

05 Oct 2021 Diag: Kevin Marson

DEGRADATION

We recommend that you drain the oil from the component if this has not already been done. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Additive levels indicate the addition of a different brand, or type of oil. The high AN level of the oil indicates the presence of oxipolymerized products. The AN level is much higher than the recommended limit. The oil is no longer serviceable.

02 Aug 2021 Diag: Kevin Marson

DEGRADATION



We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.All component wear rates are normal. Particles >14µm are abnormally high. Particles >21µm are notably high. Additive levels indicate the addition of a different brand, or type of oil. The high AN level of the oil indicates the presence of oxi-polymerized products. The AN level is much higher than the recommended limit. The oil is no longer serviceable.





OIL ANALYSIS REPORT

Sample Number

hrs

hrs

Sample Date

Machine Age

Oil Changed

Sample Status

WEAR METALS

Oil Age

PQ

Iron

Nickel

Chromium

Area Cranes Crane - Mid - Hoisting Winch (S/N Sample Tag MA-04002-S5) Component Gearbox Fluic

PETRO CANADA GEARLUBE TOS 80W90 (26 LTR)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Wear

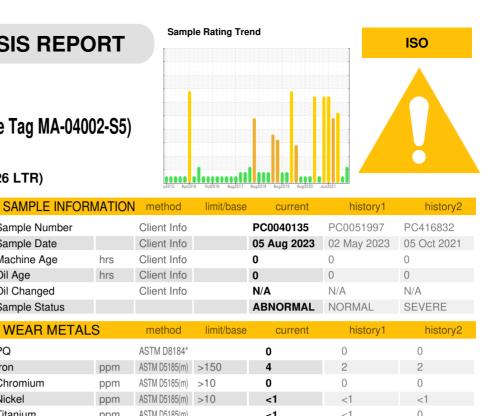
All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



	10 10					
Titanium	ppm	ASTM D5185(m)		<1	<1	0
Silver	ppm	ASTM D5185(m)		0	<1	<1
Aluminum	ppm	ASTM D5185(m)	>5	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>65	0	<1	<1
Copper	ppm	ASTM D5185(m)	>80	<1	0	<1
Tin	ppm	ASTM D5185(m)	>8	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	240	236	245	149
Barium	ppm	ASTM D5185(m)	1	0	0	<1
Molybdenum	ppm	ASTM D5185(m)	0.0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	2	2	1	3
Calcium	ppm	ASTM D5185(m)	6	8	5	1 44
Phosphorus	ppm	ASTM D5185(m)	1000	1068	1090	622
Zinc	ppm	ASTM D5185(m)	3	35	20	15
Sulfur	ppm	ASTM D5185(m)	19400	21916	24329	🔺 11297
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	5	4	2
Sodium	ppm	ASTM D5185(m)		<1	<1	<1

FLUID CLEANL	INESS	method	limit/base	current	history1	history2
ppm Water	ppm	ASTM D6304*	>2000	1606.9		
Water	%	ASTM D6304*	>0.2	0.160		
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Shicon	ppm	ASTIVI DSTOS(III)	>20	5	4	2

I LOID OLLANLINESS	methou	iiiiii base	current	Thistory	mstoryz
Particles >4µm	ASTM D7647	>20000	109767	63266	🔺 157548
Particles >6µm	ASTM D7647	>5000	41608	13600	▲ 34568
Particles >14µm	ASTM D7647	>640	<u> </u>	367	569
Particles >21µm	ASTM D7647	>160	<u> </u>	53	71
Particles >38µm	ASTM D7647	>40	12	1	0
Particles >71µm	ASTM D7647	>10	0	1	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	A 24/23/18	23/21/16	24/22/16

23/21/16 24/22/16 Contact/Location: Josh Hynes - TERHAM



491,520 122,880

(TE 1000) (TE 1000)

350 (Im 300

- 250k

a 100 50

60.0 ,50.0 KOH 40.0 30.0 ₽ 20.0 Acid 10.0 0.0 Mav19/1

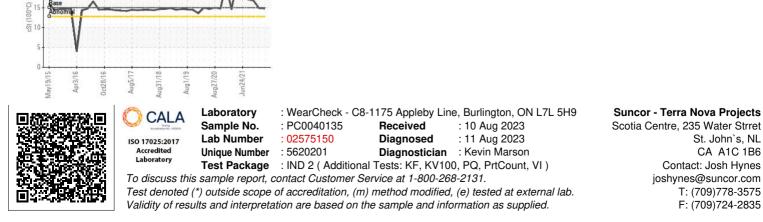
May19/1

2 20 Viscosity @ 100°C

2.00 1.50 water 1.00 0.50 Al 0.00

OIL ANALYSIS REPORT

Particle Count	_{т26} F	LUID DEGRAD	ATION	method	limit/base	current	history1	history2
	-24 Ac	d Number (AN)	mg KOH/g	ASTM D974*	1.5	1.45	1.64	21.0
0 Abnormal	-22 8	VISUAL	0 0	method	limit/base	current	history1	history2
	18 1999 WH	hite Metal	scalar	Visual*	NONE	NONE	NONE	NONE
		ellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
	12 Pre	ecipitate	scalar	Visual*	NONE	NONE	NONE	NONE
	10 code Sil		scalar	Visual*	NONE	NONE	NONE	NONE
	De De	ebris	scalar	Visual*	NONE	VLITE	VLITE	VLITE
and construction construction construction	^{38μ} 71μ Sa	and/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Particle Trend		pearance	scalar	Visual*	NORML	NORML	NORML	NORML
4µm		dor	scalar	Visual*	NORML	NORML	NORML	NORML
•••••••••••••••••••••••••••••••••••••		nulsified Water	scalar	Visual*	>0.2	.2%	NEG	NEG
	∧ Fre	ee Water	scalar	Visual*		NEG	NEG	NEG
N		LUID PROPE	RTIES	method	limit/base	current	history1	history2
		sc @ 40°C	cSt	ASTM D7279(m)	140.3	142	141	197
Abnormal	and a second sec	sc @ 40 C sc @ 100°C	cSt	ASTM D7279(m)	15.05	14.8	14.9	16.8
May19/15 Apr3/16 Oct28/16 Aug5/17 Aug1/18 Aug1/19	4	scosity Index (VI)	Scale	ASTM D7273(III) ASTM D2270*	109	14.0	106	89
Aa Au Au								
Acid Number	S	SAMPLE IMAG	ES	method	limit/base	current	history1	history2
	Co	olor						
	AIN							
							0	
						68/1		
Base	Во	ottom						
	4/21						1 m	
May19/15 Apr3/16 0cr28/16 Aug5/17 Aug31/18 Aug1/19	Aug27/20 Jun24/21							
Water								
I and a second								
Severe								
To Alexandra de la compa								



ug31/18

ud5/1

ua1/19

Contact/Location: Josh Hynes - TERHAM