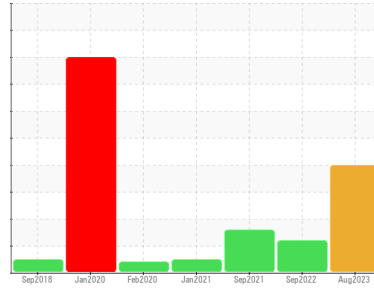




Machine Id  
**DOPPSTADT 93-13**

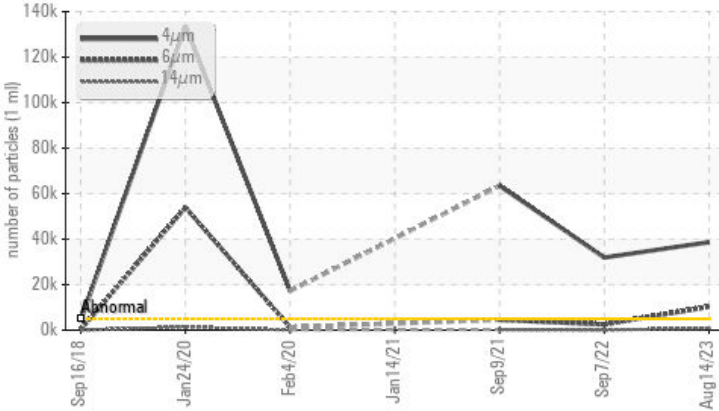
Component  
**Hydraulic System**

Fluid  
**PETRO CANADA HYDREX AW 46 (120 LTR)**



**COMPONENT CONDITION SUMMARY**

**Particle Trend**



**RECOMMENDATION**

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

**PROBLEMATIC TEST RESULTS**

Sample Status	ASTM D7647	SEVERE	ABNORMAL	SEVERE
Particles >4µm	>5000	▲ 38654	▲ 31919	● 63465
Particles >6µm	>1300	● 10273	▲ 2516	▲ 4556
Particles >14µm	>160	▲ 771	34	▲ 198
Particles >21µm	>40	▲ 205	8	54
Oil Cleanliness	ISO 4406 (c) >19/17/14	● 22/21/17	▲ 22/19/12	● 23/19/15

Customer Id: EQU MID  
Sample No.: PC0061424  
Lab Number: 02576439  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Wes Davis +1 905-569-8600 x223  
[wesd@wearcheck.ca](mailto:wesd@wearcheck.ca)

To change component or sample information:  
Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

## HISTORICAL DIAGNOSIS

### 07 Sep 2022 Diag: Kevin Marson

ISO



The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm and oil cleanliness are abnormally high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



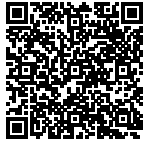
### 09 Sep 2021 Diag: Wes Davis

ISO



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. Particles >4µm are severely high. Particles >6µm are abnormally high. Particles >14µm are notably high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 14 Jan 2021 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MOB 2 test kits, this testkit includes Particle Count to determine the ISO cleanliness of the fluid. All component wear rates are normal. There is no indication of any contamination in the component (unconfirmed). The condition of the oil is acceptable for the time in service.

view report

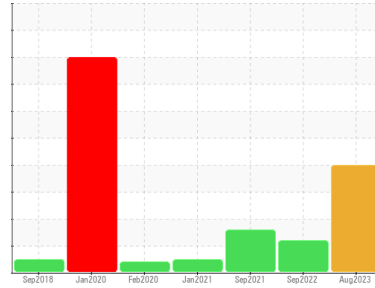




Machine Id  
**DOPPSTADT 93-13**

Component  
**Hydraulic System**

Fluid  
**PETRO CANADA HYDREX AW 46 (120 LTR)**



**DIAGNOSIS**

**Recommendation**

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

**Wear**

All component wear rates are normal.

**Contamination**

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

**SAMPLE INFORMATION**

method	limit/base	current	history1	history2	
Sample Number	Client Info	<b>PC0061424</b>	PC0052728	PC0010384	
Sample Date	Client Info	<b>14 Aug 2023</b>	07 Sep 2022	09 Sep 2021	
Machine Age	hrs	Client Info	<b>8297</b>	7681	5256
Oil Age	hrs	Client Info	<b>2000</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	Not Changd	Not Changd	
Sample Status		<b>SEVERE</b>	ABNORMAL	SEVERE	

**WEAR METALS**

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m) >20	<b>5</b>	3	4
Chromium	ppm	ASTM D5185(m) >10	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185(m) >10	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	<b>&lt;1</b>	0	<1
Aluminum	ppm	ASTM D5185(m) >10	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185(m) >10	<b>&lt;1</b>	1	1
Copper	ppm	ASTM D5185(m) >75	<b>32</b>	28	42
Tin	ppm	ASTM D5185(m) >10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>&lt;1</b>	0	0

**ADDITIVES**

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m) 0	<b>&lt;1</b>	<1	<1
Barium	ppm	ASTM D5185(m) 0	<b>0</b>	0	1
Molybdenum	ppm	ASTM D5185(m) 0	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185(m) 0	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185(m) 0	<b>48</b>	51	22
Calcium	ppm	ASTM D5185(m) 50	<b>26</b>	23	41
Phosphorus	ppm	ASTM D5185(m) 330	<b>300</b>	300	294
Zinc	ppm	ASTM D5185(m) 430	<b>333</b>	328	343
Sulfur	ppm	ASTM D5185(m) 760	<b>728</b>	718	819
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1

**CONTAMINANTS**

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185(m)	<b>3</b>	<1	<1
Potassium	ppm	ASTM D5185(m) >20	<b>5</b>	<1	<1

**FLUID CLEANLINESS**

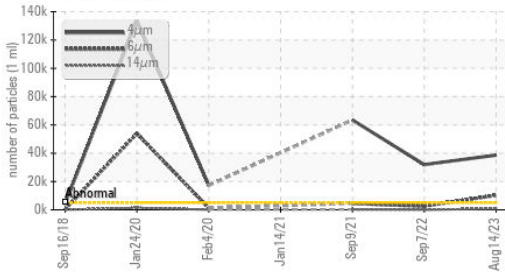
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>38654</b>	31919	63465
Particles >6µm	ASTM D7647 >1300	<b>10273</b>	2516	4556
Particles >14µm	ASTM D7647 >160	<b>771</b>	34	198
Particles >21µm	ASTM D7647 >40	<b>205</b>	8	54
Particles >38µm	ASTM D7647 >10	<b>6</b>	0	1
Particles >71µm	ASTM D7647 >3	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>22/21/17</b>	22/19/12	23/19/15

**FLUID DEGRADATION**

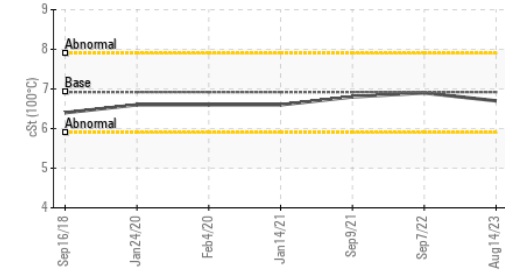
method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974* 0.70	<b>0.34</b>	0.28	0.26

# OIL ANALYSIS REPORT

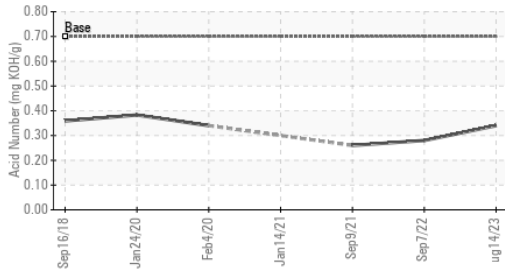
## Particle Trend



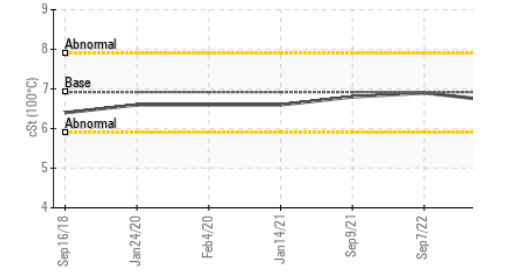
## Viscosity @ 100°C



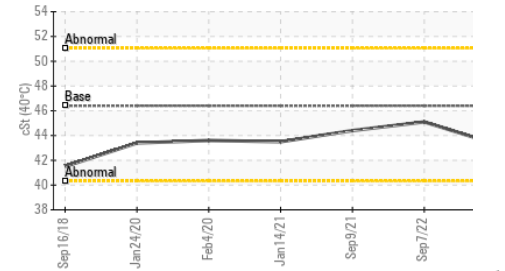
## Acid Number



## Viscosity @ 100°C



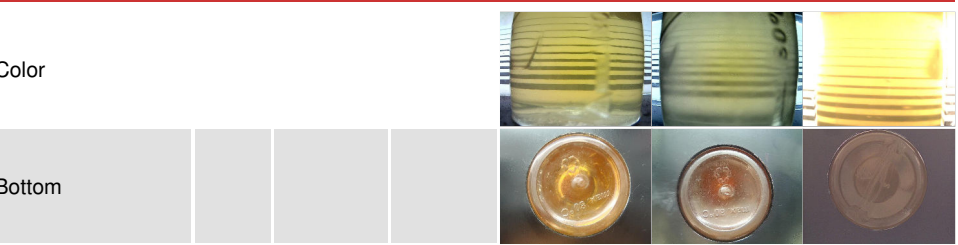
## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

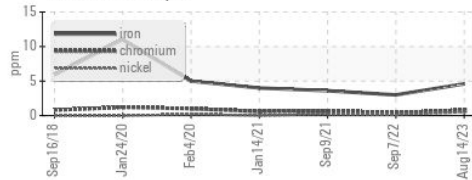
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D2729(m)	46.4	43.3	45.1
Visc @ 100°C	cSt	ASTM D2729(m)	6.92	6.7	6.8
Viscosity Index (VI)	Scale	ASTM D2270*	104	107	108

## SAMPLE IMAGES

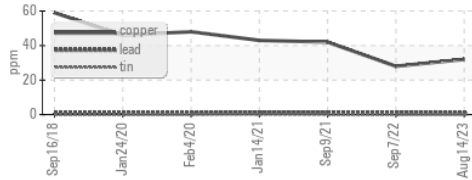


## GRAPHS

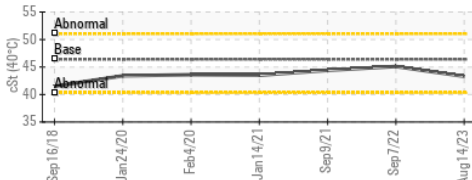
### Ferrous Alloys



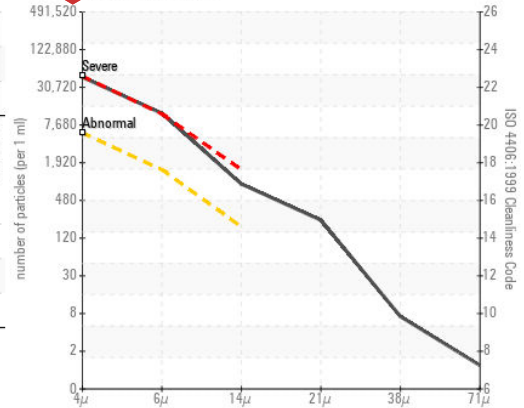
### Non-ferrous Metals



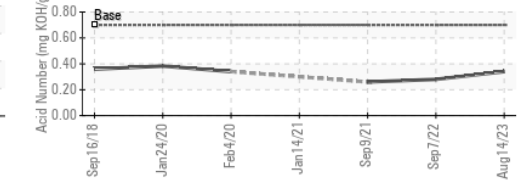
### Viscosity @ 40°C



### Particle Count



### Acid Number



ISO 17025:2017  
Accredited  
Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **TRUCK AND EQUIPMENT SOLUTION**  
**Sample No.** : PC0061424 **Received** : 17 Aug 2023  
**Lab Number** : 02576439 **Diagnosed** : 18 Aug 2023  
**Unique Number** : 5629499 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: KV100, VI )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

2 BERTRAM INDUSTRIAL PKWY.  
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