

PROBLEM SUMMARY





Machine Id CATERPILLAR 826H 0426 (S/N CAT0826HKAWF00226) Component Hydraulic System Fluid PETRO CANADA PRODURO TO-4 SAE 10W (80 GAL)

COMPONENT CONDITION SUMMARY









RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

THODELWATE		HLOULI	0			
Sample Status				ABNORMAL	SEVERE	SEVERE
Particles >4µm		ASTM D7647	>5000	<u> </u>	5 7823	b 53683
Particles >6µm		ASTM D7647	>1300	6 5819	▲ 5255	3 087
Particles >14µm		ASTM D7647	>160	<u> </u>	<u> </u>	22
Particles >21µm		ASTM D7647	>40	<u> </u>	43	3
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u> </u>	23/20/15	• 23/19/12
Visc @ 40°C	cSt	ASTM D7279(m)	35.38	48.1	4 3.1	43.3
Visc @ 100°C	cSt	ASTM D7279(m)	6.28	<u> </u>	<u> </u>	

Customer Id: EQUMID Sample No.: PC0061427 Lab Number: 02576440 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

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Action	Status	Date	Done By	Description
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample			?	We recommend an early resample to monitor this condition.
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

30 May 2022 Diag: Kevin Marson

ISO

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation.All component wear rates are normal. Oil Cleanliness are severely high. Particles >4µm are severely high. Particles >6µm are abnormally high. Particles >14µm are notably high. Viscosity of sample indicates oil is within SAE 75W80 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



14 Nov 2016 Diag: Bill Quesnel



Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation. We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. DISCLAIMER: Interpretation of laboratory tests is based on sample, as received from client. Source of sample and sampling technique cannot be verified.Light concentration of visible metal present. Particles >4µm are severely high. Oil Cleanliness is severe. Particles >6µm are abnormally high. Light concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



24 Mar 2016 Diag: Wes Davis



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. Particles >4µm are severely high. Particles >6µm are abnormally high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT



Machine Io CATERPILLAR 826H 0426 (S/N CAT0826HKAWF00226) Component **Hydraulic System** PETRO CANADA PRODURO TO-4 SAE 10W (80 GAL)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within SAE 75W80 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sample Number		Client Info		PC0061427	PC0022919	WC383107
Sample Date		Client Info		11 Aug 2023	30 May 2022	14 Nov 2016
Machine Age	hrs	Client Info		14257	13726	10835
Oil Age	hrs	Client Info		500	0	0
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Sample Status				ABNORMAL	SEVERE	SEVERE
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	3	9	7
Chromium	ppm	ASTM D5185(m)	>10	0	<1	<1
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	<1	<1
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>10	<1	1	1
Lead	ppm	ASTM D5185(m)	>10	<1	1	<1
Copper	ppm	ASTM D5185(m)	>75	2	4	2
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	2
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	1	8	16	7
Barium	ppm	ASTM D5185(m)	0	0	0	<1
Molybdenum	ppm	ASTM D5185(m)	1	2	6	3
Manganese	ppm	ASTM D5185(m)	1	0	<1	<1
Magnesium	ppm	ASTM D5185(m)	1	21	70	25
Calcium	ppm	ASTM D5185(m)	2864	1470	2207	3190
Phosphorus	ppm	ASTM D5185(m)	987	726	889	1041
Zinc	ppm	ASTM D5185(m)	1162	804	1039	1201
Sulfur	ppm	ASTM D5185(m)	3713	2333	3376	4664
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	2	4	3
Sodium	ppm	ASTM D5185(m)		6	1	3
Potassium	ppm	ASTM D5185(m)	>20	24	2	0
FLUID CLEANL	INESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	A 30471	• 57823	• 53683
Particles >6µm		ASTM D7647	>1300	<u> </u>	<u> </u>	3 087
Particles >14µm		ASTM D7647	>160	<u> </u>	2 03	22
Particles >21µm		ASTM D7647	>40	<u> </u>	43	3
Particles >38µm		ASTM D7647	>10	3	2	0
Particles >71µm		ASTM D7647	>3	0	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 22/20/16	23/20/15	• 23/19/12
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	3.32	1.10	1.38	2.22

Report Id: EQUMID [WCAMIS] 02576440 (Generated: 08/21/2023 09:08:33) Rev: 1

Contact/Location: Julie Holden - EQUMID



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	VLITE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	🔺 LIGHT
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	35.38	48.1	43.1	43.3
Visc @ 100°C	cSt	ASTM D7279(m)	6.28	<u> </u>	<u> </u>	
Viscosity Index (VI)	Scale	ASTM D2270*	128	116	121	
SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Color						
Bottom						
PrtFilter				no image	no image	

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 TRUCK AND EQUIPMENT SOLUTION : PC0061427 Received : 17 Aug 2023 2 BERTRAM INDUSTRIAL PKWY. : 02576440 Diagnosed : 21 Aug 2023 MIDHURST, ON Accredited Laboratory Unique Number : 5629500 Diagnostician : Kevin Marson CA L9X 1L2 Test Package : IND 2 (Additional Tests: KV100, VI) Contact: Julie Holden To discuss this sample report, contact Customer Service at 1-800-268-2131. parts@tesbarrie.com Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (705)792-7620 Validity of results and interpretation are based on the sample and information as supplied. F: (705)725-5425

Contact/Location: Julie Holden - EQUMID