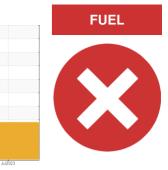


OIL ANALYSIS REPORT

Sample Rating Trend



KME E7 Component **Diesel Engine**

CASTROL 15W40 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check the fuel injection system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

Metal levels are typical for a new component breaking in.

Contamination

There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

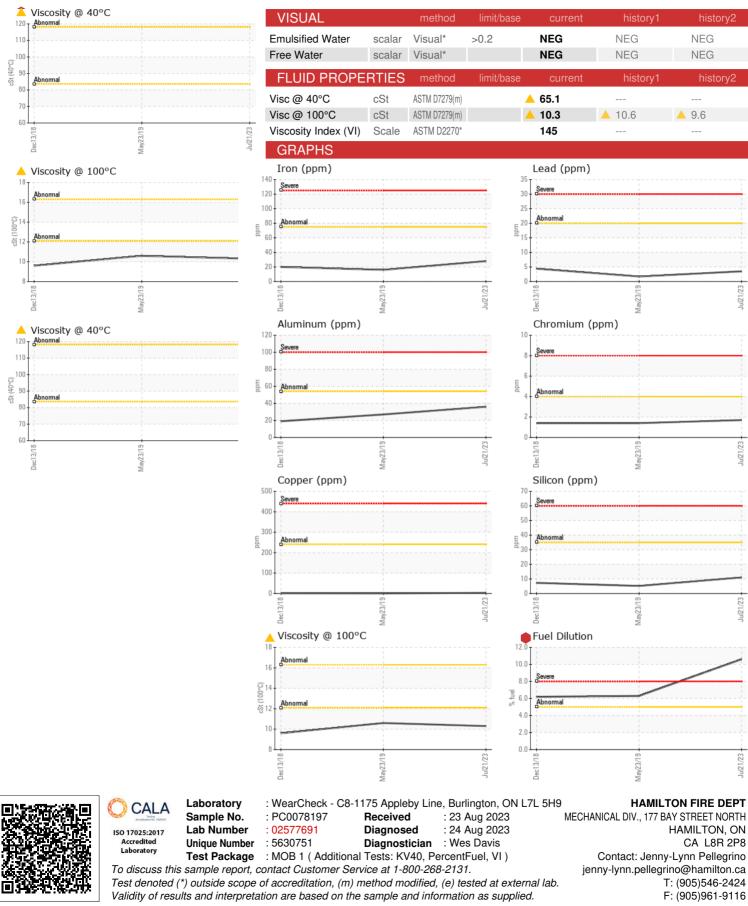
Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0078197	WC0310375	WC112818
Sample Date		Client Info		21 Jul 2023	23 May 2019	13 Dec 2018
Machine Age	kms	Client Info		115767	94325	0
Oil Age	kms	Client Info		0	5000	0
Oil Changed		Client Info		Changed	Changed	N/A
Sample Status				SEVERE	ABNORMAL	ABNORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Glycol		WC Method		NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>75	28	16	20
Chromium	ppm	ASTM D5185(m)	>4	2	1	1
Nickel	ppm	ASTM D5185(m)	>5	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	>2	<1	0	0
Silver	ppm	ASTM D5185(m)	>2	<1	0	0
Aluminum	ppm	ASTM D5185(m)	>54	36	27	19
Lead	ppm	ASTM D5185(m)	>20	4	2	4
Copper	ppm	ASTM D5185(m)	>240	3	<1	1
Tin	ppm	ASTM D5185(m)	>5	<1	0	<1
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	<1	<1
			Directs //energy			history2
ADDITIVES		method	limit/base	current	history1	nistoryz
ADDITIVES Boron	ppm	ASTM D5185(m)	limit/base	5	history1 3	<1
	ppm ppm		limi/base			
Boron		ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	5	3	<1 0 50
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	limil/base	5 0	3	<1 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		5 0 51	3 0 54	<1 0 50
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		5 0 51 <1 806 962	3 0 54 <1	<1 0 50 <1 762 911
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		5 0 51 <1 806 962 893	3 0 54 <1 851 955 932	<1 0 50 <1 762 911 ▲ 729
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		5 0 51 <1 806 962 893 1023	3 0 54 <1 851 955 932 1107	<1 0 50 <1 762 911 ^ 729 968
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		5 0 51 <1 806 962 893 1023 2300	3 0 54 <1 851 955 932 1107 2563	<1 0 50 <1 762 911 729 968 2351
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		5 0 51 <1 806 962 893 1023	3 0 54 <1 851 955 932 1107	<1 0 50 <1 762 911 ^ 729 968
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	5 0 51 <1 806 962 893 1023 2300	3 0 54 <1 851 955 932 1107 2563	<1 0 50 <1 762 911 729 968 2351
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		5 0 51 <1 806 962 893 1023 2300 <1 <u>current</u>	3 0 54 <1 851 955 932 1107 2563 0 <u>history1</u> 5	<1 0 50 <1 762 911 ▲ 729 968 2351 0 2351 0 +istory2 7
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	5 0 51 <1 806 962 893 1023 2300 <1 current	3 0 54 <1 851 955 932 1107 2563 0 history1	<1 0 50 <1 762 911 ▲ 729 968 2351 0 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m)	limit/base	5 0 51 <1 806 962 893 1023 2300 <1 <u>current</u>	3 0 54 <1 851 955 932 1107 2563 0 <u>history1</u> 5	<1 0 50 <1 762 911 ▲ 729 968 2351 0 2351 0 +istory2 7
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >35 >406 >20	5 0 51 <1 806 962 893 1023 2300 <1 Current 11 10	3 0 54 <1 851 955 932 1107 2563 0 history1 5 3	<1 0 50 <1 762 911 ▲ 729 968 2351 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >35 >406 >20	5 0 51 <1 806 962 893 1023 2300 <1 Current 11 10 6	3 0 54 <1 851 955 932 1107 2563 0 history1 5 3 4	<1 0 50 <1 762 911 ▲ 729 968 2351 0 0 ► history2 7 3 3 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >35 >406 >20 >5	5 0 51 <1 806 962 893 1023 2300 <1 Current 11 10 6 10.6	3 0 54 <1 851 955 932 1107 2563 0 history1 5 3 4 4 ▲ 6.3	<1 0 50 <1 762 911 ▲ 729 968 2351 0 ¥istory2 7 3 3 3 € 6.2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm TS ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >35 >406 >20 >5 limit/base >3	5 0 51 <1 806 962 893 1023 2300 <1 current 11 10 6 • 10.6	3 0 54 <1 851 955 932 1107 2563 0 history1 5 3 4 4 ▲ 6.3	<1 0 50 <1 762 911 ▲ 729 968 2351 0 ► history2 7 3 3 3 ▲ 6.2 ► history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >35 >406 >20 >5 limit/base >3	5 0 51 <1 806 962 893 1023 2300 <1 current 11 10 6 • 10.6 current 0.1	3 0 54 <1 851 955 932 1107 2563 0 history1 5 3 4 4 ▲ 6.3	<1 0 50 <1 762 911 ↓ 729 968 2351 0 ↓ 100 ↓ 10
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7593*	Imit/base >35 >406 >20 >5 Imit/base >3 >20	5 0 51 <1 806 962 893 1023 2300 <1 current 11 10 6 10.6 current 0.1 9.7	3 0 54 <1 851 955 932 1107 2563 0 history1 5 3 4 6.3 kistory1 0.1 7.7	<1 0 50 <1 762 911 729 968 2351 0 10 10 10 10 10 10 10 10 10
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7593*	Imit/base >35 >406 >20 >5 Imit/base >32 >32 >32 >30	5 0 51 <1 806 962 893 1023 2300 <1 current 11 10 6 10.6 current 0.1 9.7 21.0	3 0 54 ≤1 851 955 932 1107 2563 0 history1 5 3 4 4 6.3 history1 0.1 7.7 18.9	<1 0 50 <1 762 911 729 968 2351 0 68 2351 0 68 2351 0 68 2351 0 68 2351 0 68 2351 0 68 2351 0 68 2351 0 68 2351 0 68 2351 0 7 3 3 3 4 6.2 history2 0.2 7.9 19.1



OIL ANALYSIS REPORT



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