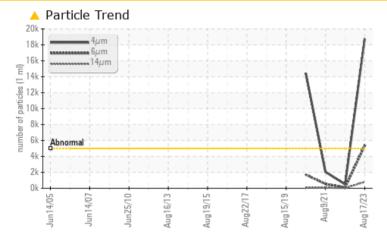


PROBLEM SUMMARY

Machine Id METAL BRAKE 01441 Component

Hydraulic System Fluid PETRO CANADA HYDREX AW 46 (40 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS								
Sample Status			ABNORMAL	NORMAL	NORMAL			
Particles >4µm	ASTM D7647	>5000	<u> </u>	492	2051			
Particles >6µm	ASTM D7647	>1300	6 5380	87	541			
Particles >14µm	ASTM D7647	>160	<u> </u>	13	65			
Particles >21µm	ASTM D7647	>40	<u> </u>	4	20			
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<u> </u>	16/14/11	18/16/13			

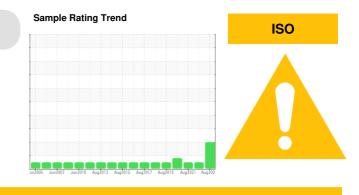
Customer Id: TRI123WIN Sample No.: PC0076084 Lab Number: 02578304 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	We recommend an early resample to monitor this condition.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

HISTORICAL DIAGNOSIS



08 Aug 2022 Diag: Wes Davis



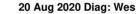
Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

09 Aug 2021 Diag: Wes Davis

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





20 Aug 2020 Diag: Wes Davis

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm are notably high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Machine Id METAL BRAKE 01441

Hydraulic System Fluid PETRO CANADA HYDREX AW 46 (40 GAL)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Wear

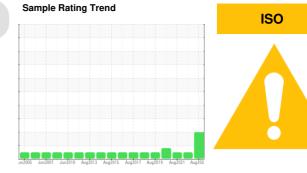
All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0076084	PC267828	PC267821
Sample Date		Client Info		17 Aug 2023	08 Aug 2022	09 Aug 2021
Machine Age	yrs	Client Info		0	0	0
Oil Age	yrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Not Changd	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	3	2	2
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	<1
Aluminum	ppm	ASTM D5185(m)	>10	<1	<1	0
Lead	ppm	ASTM D5185(m)	>10	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>75	27	27	25
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)		<1	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		1	1	1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	0	1
Barium	ppm	ASTM D5185(m)	0	1	<1	<1
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	50	129	133	126
Phosphorus	ppm	ASTM D5185(m)	330	264	244	256
Zinc	ppm	ASTM D5185(m)	430	329	316	320
Sulfur	ppm	ASTM D5185(m)	760	606	616	585
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	<u>>20</u>	_	6	<1
Sodium			220	<1	0	
Soulum	ppm	ASTM D5185(m)		<1 <1	<1	0
Potassium	ppm ppm	ASTM D5185(m) ASTM D5185(m)				
	ppm	ASTM D5185(m)		<1	<1	0
Potassium	ppm	ASTM D5185(m)	>20	<1 <1	<1 0	0 <1
Potassium FLUID CLEANI Particles >4µm	ppm	ASTM D5185(m)	>20 limit/base >5000	<1 <1 current	<1 0 history1	0 <1 history2
Potassium FLUID CLEANI Particles >4μm Particles >6μm	ppm	ASTM D5185(m) method ASTM D7647	>20 limit/base >5000	<1 <1 current 18758	<1 0 history1 492	0 <1 history2 2051
Potassium FLUID CLEANI Particles >4µm Particles >6µm Particles >14µm	ppm	ASTM D5185(m) method ASTM D7647 ASTM D7647	>20 limit/base >5000 >1300 >160	<1 <1 current 18758 5380	<1 0 <u>history1</u> 492 87	0 <1 history2 2051 541
Potassium FLUID CLEANI	ppm	ASTM D5185(m) method ASTM D7647 ASTM D7647 ASTM D7647	>20 limit/base >5000 >1300 >160	<1 <1 current 18758 5380 791	<1 0 history1 492 87 13	0 <1 2051 541 65
Potassium FLUID CLEANI Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm	ASTM D5185(m) Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>20 limit/base >5000 >1300 >160 >40 >10	<1 <1 current 18758 5380 5380 791 259	<1 0 history1 492 87 13 4	0 <1 2051 541 65 20
Potassium FLUID CLEANI Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm	ASTM D5185(m) Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>20 limit/base >5000 >1300 >160 >40 >10	<1 <1 current 18758 5380 5380 791 259 9	<1 0 history1 492 87 13 4 1	0 <1 2051 541 65 20 1
Potassium FLUID CLEANI Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm	ppm _INESS	ASTM D5185(m) method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c)	>20 limit/base >5000 >1300 >160 >40 >10 >3	<1 <1 current 18758 5380 5380 791 259 9 1	<1 0 history1 492 87 13 4 1 1 1	0 <1 2051 541 65 20 1 0

Acid Number (AN) mg KOH/g

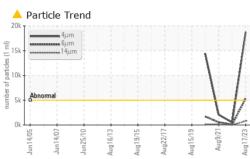
mg KOH/g ASTM D974* 0.70

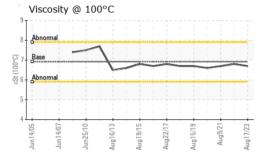
0.29 0.23 0.21 Contact/Location: Bob Friesen - TRI123WIN

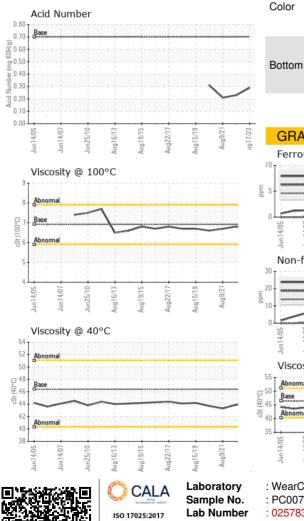
Page 3 of 4



OIL ANALYSIS REPORT



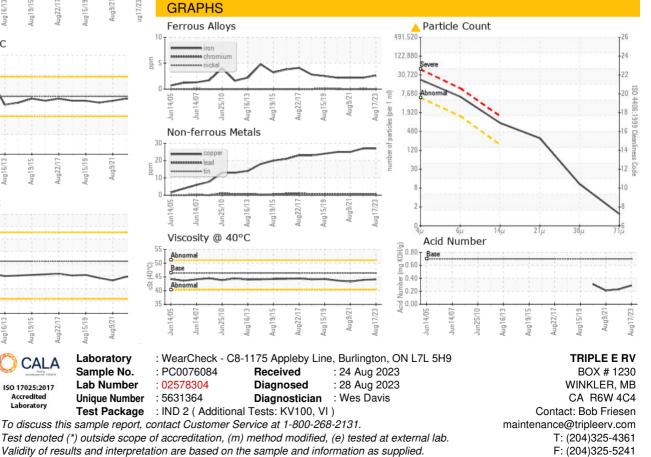




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	44.1	43.9	43.3
Visc @ 100°C	cSt	ASTM D7279(m)	6.92	6.7	6.8	6.7
Viscosity Index (VI)	Scale	ASTM D2270*	104	104	109	107
SAMPLE IMAGES		method	limit/base	current	history1	history2
					23	







Report Id: TRI123WIN [WCAMIS] 02578304 (Generated: 08/28/2023 08:11:46) Rev: 1

Contact/Location: Bob Friesen - TRI123WIN