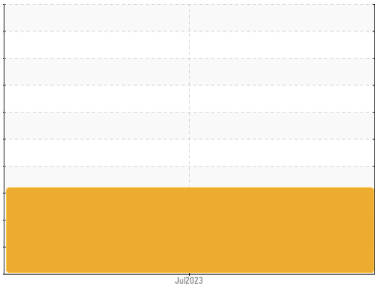
PROBLEM SUMMARY

Area
1460
Machine Id
1460-5411-4053 - HG Ni CONCENTRATE THICKENER U/F PUMP
Component
Pump
Fluid
PETRO CANADA SYNDURO SHB ISO 68 (32 Oz)

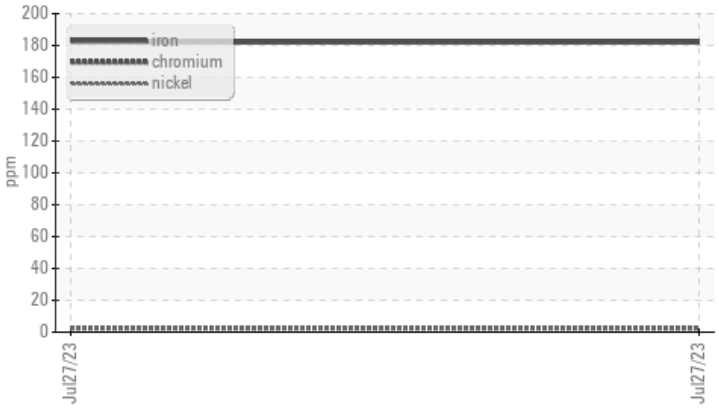
Sample Rating Trend



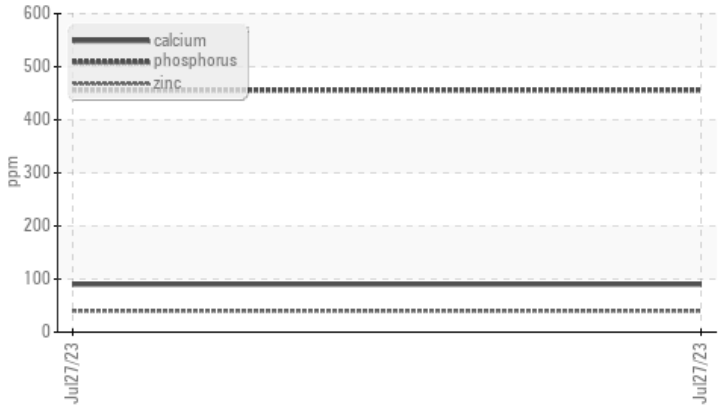
WEAR

COMPONENT CONDITION SUMMARY

▲ Ferrous Alloys



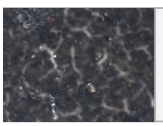
▲ Additives



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	---	---
Iron	ppm	ASTM D5185(m)	>90	▲ **182**	---	---
Titanium	ppm	ASTM D5185(m)	>3	▲ **3**	---	---
Calcium	ppm	ASTM D5185(m)	5.0	▲ **90**	---	---
Phosphorus	ppm	ASTM D5185(m)	100	▲ **456**	---	---
Zinc	ppm	ASTM D5185(m)	5.0	▲ **40**	---	---
Lithium	ppm	ASTM D5185(m)		▲ **33**	---	---
PrtFilter					*no image*	*no image*

Customer Id: INCVOS
Sample No.: PC0077339
Lab Number: 02578554
Test Package: IND 3

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

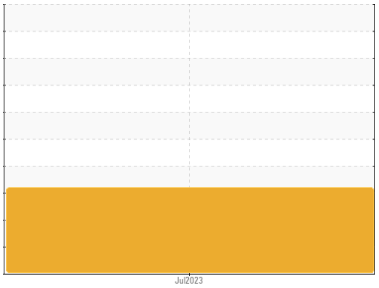
RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Check Fluid Source	---	---	?	Confirm the source of the lubricant being utilized for top-up/fill.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
1460
Machine Id
1460-5411-4053 - HG Ni CONCENTRATE THICKENER U/F PUMP
Component
Pump
Fluid
PETRO CANADA SYNDURO SHB ISO 68 (32 Oz)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Wear

Iron and titanium ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

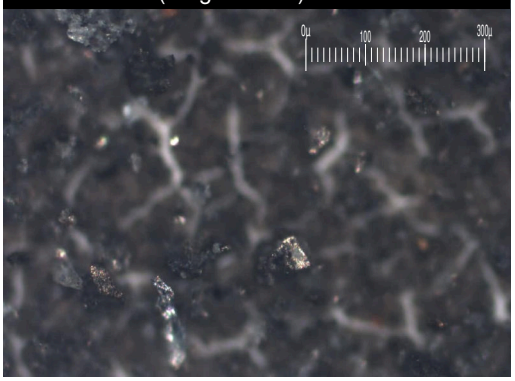
Contamination

Lithium (Li) level abnormal at 33ppm., indicates possible grease contamination.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Particle Filter (Magn: 100 x)



SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PC0077339**	---	---
Sample Date		Client Info		**27 Jul 2023**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**ABNORMAL**	---	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	---	---
Iron	ppm	ASTM D5185(m)	>90	▲ **182**	---	---
Chromium	ppm	ASTM D5185(m)	>5	**2**	---	---
Nickel	ppm	ASTM D5185(m)	>5	**3**	---	---
Titanium	ppm	ASTM D5185(m)	>3	▲ **3**	---	---
Silver	ppm	ASTM D5185(m)	>3	**0**	---	---
Aluminum	ppm	ASTM D5185(m)	>7	**4**	---	---
Lead	ppm	ASTM D5185(m)	>12	**0**	---	---
Copper	ppm	ASTM D5185(m)	>30	**4**	---	---
Tin	ppm	ASTM D5185(m)	>9	**0**	---	---
Antimony	ppm	ASTM D5185(m)		**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---
Beryllium	ppm	ASTM D5185(m)		**0**	---	---
Cadmium	ppm	ASTM D5185(m)		**0**	---	---

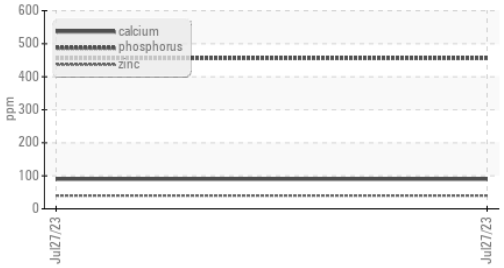
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**3**	---	---
Barium	ppm	ASTM D5185(m)	5.0	**2**	---	---
Molybdenum	ppm	ASTM D5185(m)	0	**0**	---	---
Manganese	ppm	ASTM D5185(m)		**2**	---	---
Magnesium	ppm	ASTM D5185(m)	5.0	**4**	---	---
Calcium	ppm	ASTM D5185(m)	5.0	▲ **90**	---	---
Phosphorus	ppm	ASTM D5185(m)	100	▲ **456**	---	---
Zinc	ppm	ASTM D5185(m)	5.0	▲ **40**	---	---
Sulfur	ppm	ASTM D5185(m)	1900	**2153**	---	---
Lithium	ppm	ASTM D5185(m)		▲ **33**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>60	**7**	---	---
Sodium	ppm	ASTM D5185(m)		**3**	---	---
Potassium	ppm	ASTM D5185(m)	>20	**<1**	---	---

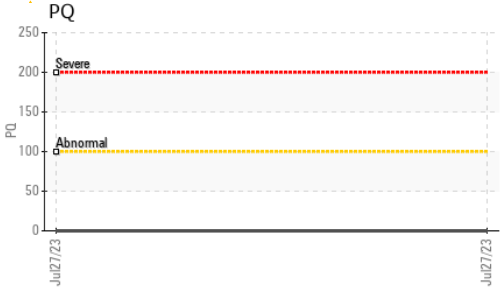
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	**1002830**	---	---
Particles >6µm	ASTM D7647	>1300	**164061**	---	---
Particles >14µm	ASTM D7647	>160	**432**	---	---
Particles >21µm	ASTM D7647	>40	**15**	---	---
Particles >38µm	ASTM D7647	>10	**0**	---	---
Particles >71µm	ASTM D7647	>3	**0**	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	**27/25/16**	---	---

OIL ANALYSIS REPORT

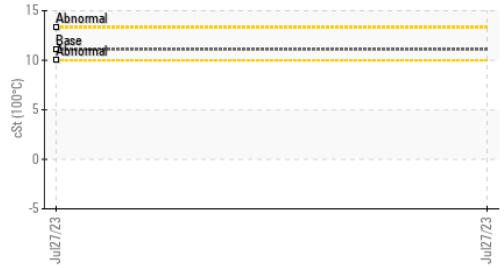
Additives



PQ

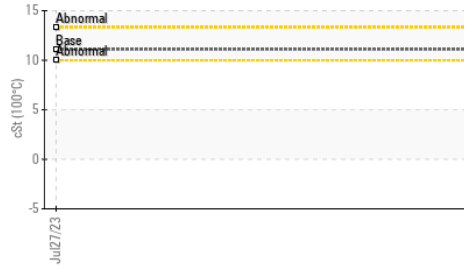


Viscosity @ 100°C



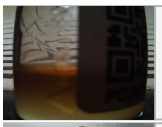
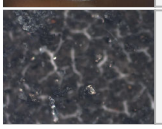
PQ

Viscosity @ 100°C



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.3	**0.42**	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**LIGHT**	---	---
Yellow Metal	scalar	Visual*	NONE	**VLITE**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**NONE**	---	---
Debris	scalar	Visual*	NONE	**VLITE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	**NORML**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---
Emulsified Water	scalar	Visual*		**NEG**	---	---
Free Water	scalar	Visual*		**NEG**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*
PrtFilter				*no image*	*no image*

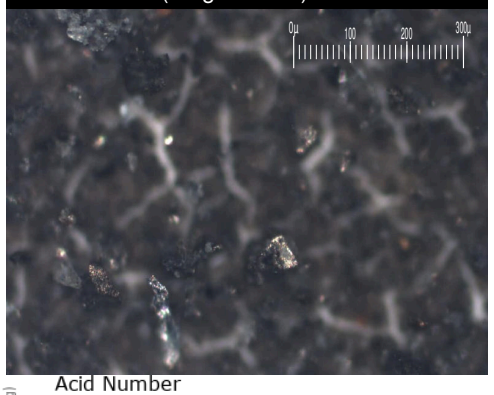
GRAPHS

Ferrous Alloys

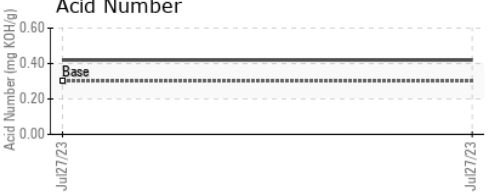
Non-ferrous Metals

Viscosity @ 40°C

Particle Filter (Magn: 100 x)



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory	: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9			**Vale - Voisey`s Bay**
Sample No.	: PC0077339	**Received**	: 25 Aug 2023	Voisey's Bay Mine Site, P.O. Box 7001, Stn. C Happy Valley
Lab Number	: 02578554	**Diagnosed**	: 30 Aug 2023	Goose Bay, NL
Unique Number	: 5631614	**Diagnostician**	: Kevin Marson	CA A0P 1C0
Test Package	: IND 3 (Additional Tests: Bottom, BottomAnalysis, FilterPatch, KV100, PrtCount, PrtFilter, TAN Man)			Contact: Robert Feltham

To discuss this sample report, contact Customer Service at 1-800-268-2131. robert.feltham@vale.com

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T:

Validity of results and interpretation are based on the sample and information as supplied. F: x: