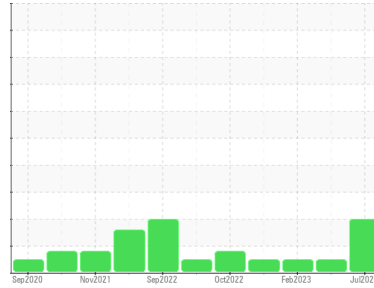


PROBLEM SUMMARY

Sample Rating Trend



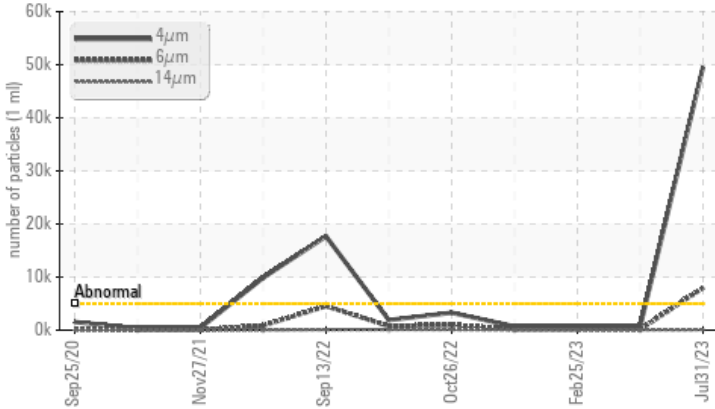
Machine Id
DR140

Component
Hydraulic System

Fluid
PETRO CANADA HYDREX MV 46 (--- GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	NORMAL	NORMAL
Particles >4µm	ASTM D7647	>5000	🔴 49559	657	632
Particles >6µm	ASTM D7647	>1300	🟡 7957	132	182
Oil Cleanliness	ISO 4406 (c)	>19/17/14	🔴 23/20/13	17/14/11	16/15/11

Customer Id: GFL286
Sample No.: PC0077040
Lab Number: 02578823
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

03 Apr 2023 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The condition of the oil is acceptable for the time in service.

view report



25 Feb 2023 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



16 Dec 2022 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

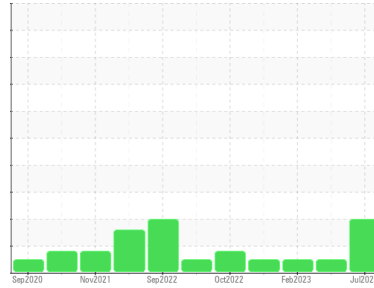




Machine Id
DR140

Component
Hydraulic System

Fluid
PETRO CANADA HYDREX MV 46 (--- GAL)



DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PC0077040	PC0061587	PC0070060
Sample Date	Client Info	31 Jul 2023	03 Apr 2023	25 Feb 2023
Machine Age	hrs	15545	15287	15090
Oil Age	hrs	0	0	0
Oil Changed	Client Info	Not Changed	Not Changed	Not Changed
Sample Status		SEVERE	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m) >20	3	4	4
Chromium	ppm	ASTM D5185(m) >10	0	0	0
Nickel	ppm	ASTM D5185(m) >10	<1	0	0
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >10	<1	<1	<1
Lead	ppm	ASTM D5185(m) >10	<1	<1	<1
Copper	ppm	ASTM D5185(m) >75	<1	<1	<1
Tin	ppm	ASTM D5185(m) >10	0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m) 0	<1	<1	<1
Barium	ppm	ASTM D5185(m) 0	0	0	0
Molybdenum	ppm	ASTM D5185(m) 0	0	0	0
Manganese	ppm	ASTM D5185(m) 1	0	0	0
Magnesium	ppm	ASTM D5185(m) 0	<1	<1	1
Calcium	ppm	ASTM D5185(m) 50	3	1	1
Phosphorus	ppm	ASTM D5185(m) 330	576	604	604
Zinc	ppm	ASTM D5185(m) 430	17	17	17
Sulfur	ppm	ASTM D5185(m) 760	1359	1389	1469
Lithium	ppm	ASTM D5185(m)	2	<1	<1

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >20	<1	<1	<1
Sodium	ppm	ASTM D5185(m)	2	2	2
Potassium	ppm	ASTM D5185(m) >20	<1	<1	0

FLUID CLEANLINESS

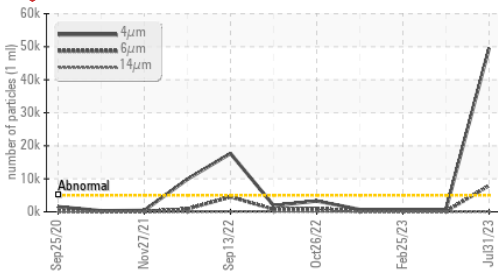
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	49559	657	632
Particles >6µm	ASTM D7647 >1300	7957	132	182
Particles >14µm	ASTM D7647 >160	60	15	12
Particles >21µm	ASTM D7647 >40	12	4	3
Particles >38µm	ASTM D7647 >10	3	0	0
Particles >71µm	ASTM D7647 >3	3	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	23/20/13	17/14/11	16/15/11

FLUID DEGRADATION

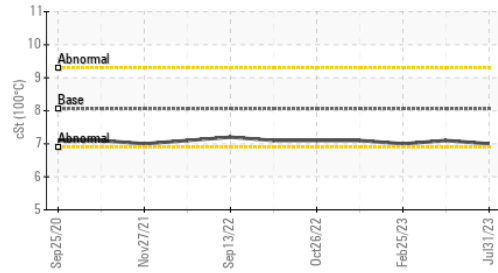
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974* 0.70	0.11	0.07	0.07

OIL ANALYSIS REPORT

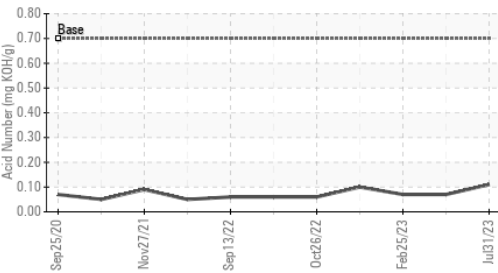
Particle Trend



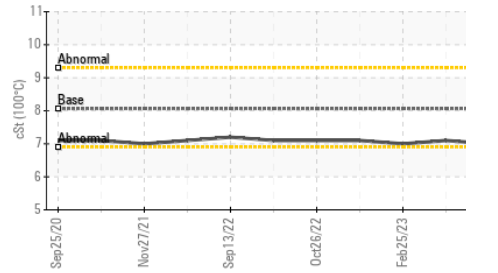
Viscosity @ 100°C



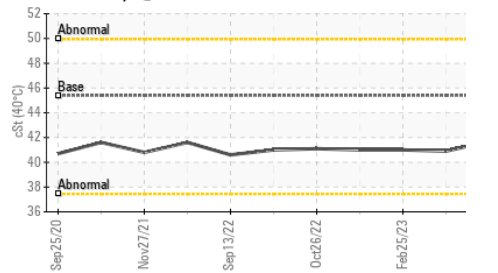
Acid Number



Viscosity @ 100°C



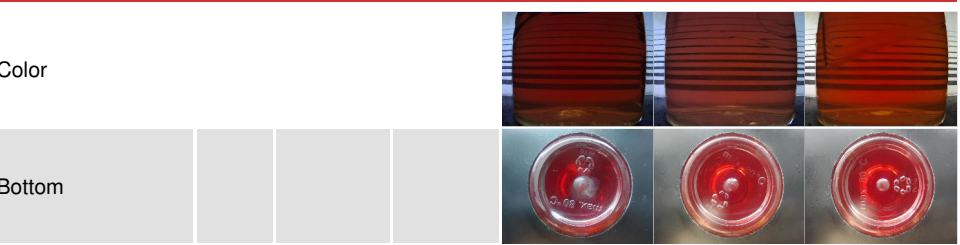
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

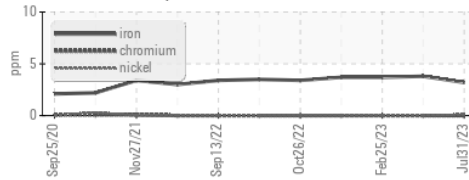
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	45.4	41.7	40.9
Visc @ 100°C	cSt	ASTM D7279(m)	8.06	7	7
Viscosity Index (VI)	Scale	ASTM D2270*	151	127	135

SAMPLE IMAGES

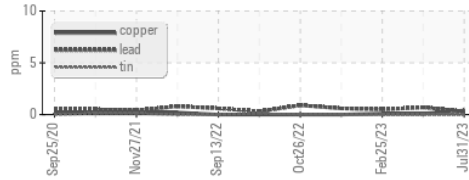


GRAPHS

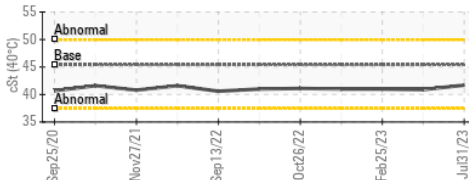
Ferrous Alloys



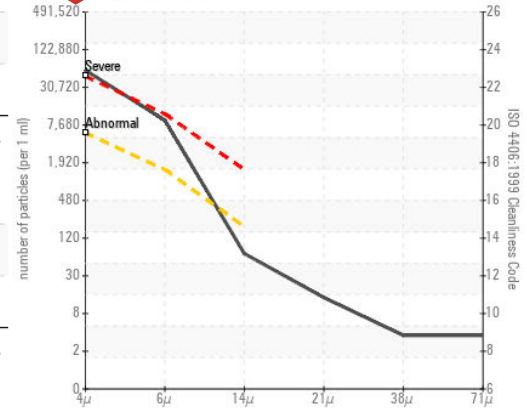
Non-ferrous Metals



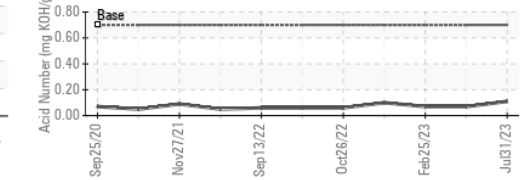
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Green Infrastructure and Partners Inc (GIPI) - 286 - Shoring & Foundations
Sample No. : PC0077040 **Received** : 28 Aug 2023 **151 Ram Forest Rd,**
Lab Number : 02578823 **Diagnosed** : 29 Aug 2023 **Stouffville, ON**
Unique Number : 5631883 **Diagnostician** : Wes Davis **CA L4A 2G8**
Test Package : IND 2 (Additional Tests: KV100, TAN Man, VI) **Contact: Shannon Abbott**
sabbott@gipi.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.