

PROBLEM SUMMARY

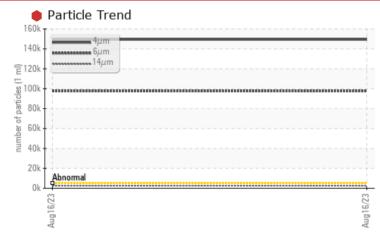
Sample Rating Trend



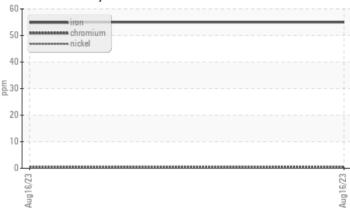
Machine Id DR169 KDK Component Hydraulic System

DEXRON III (--- LTR)

COMPONENT CONDITION SUMMARY



Ferrous Alloys



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) DEXRON III. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

THOBELWATIO FEOTHEOGETO										
Sample Status				SEVERE						
Iron	ppm	ASTM D5185(m)	>20	<u> </u>						
Particles >4µm		ASTM D7647	>5000	🛑 149369						
Particles >6µm		ASTM D7647	>1300	97626						
Particles >14µm		ASTM D7647	>160	e 2617						
Particles >21µm		ASTM D7647	>40	<u> </u>						
Oil Cleanliness		ISO 4406 (c)	>19/17/14	e 24/24/19						
White Metal	scalar	Visual*	NONE	🔺 LIGHT						
Silt	scalar	Visual*	NONE	🔺 light						
PrtFilter					no image	no image				

Customer Id: GFL286 Sample No.: PC0062393 Lab Number: 02578836 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED ACTIONS									
Action	Status	Date	Done By	Description					
Resample			?	Resample in 30-45 days to monitor this situation.					
Alert			?	The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) DEXRON III. Please confirm.					
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.					
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.					
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.					
Check For Visual Metal			?	We advise that you check for visible metal particles in the oil.					

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



Machine Id DR169 KDK Component Hydraulic System Fluid DEXRON III (--- LTR)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) DEXRON III. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

🔺 Wear

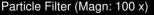
Light concentration of visible metal present. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. There is a moderate amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.





				Aug2023		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0062393		
Sample Date		Client Info		16 Aug 2023		
Machine Age	hrs	Client Info		13758		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				SEVERE		
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		8		
Iron	ppm	ASTM D5185(m)	>20	<u> </u>		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)	,	<1		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>10	2		
Lead		ASTM D5185(m)		2 <1		
	ppm		>10 >75			
Copper	ppm	ASTM D5185(m)		19		
Tin	ppm	ASTM D5185(m)	>10	1		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		99		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		<1		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)		3		
Calcium	ppm	ASTM D5185(m)		88		
Phosphorus	ppm	ASTM D5185(m)		242		
Zinc	ppm	ASTM D5185(m)		22		
Sulfur	ppm	ASTM D5185(m)		790		
Lithium	ppm	ASTM D5185(m)		2		
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	12		
Sodium	ppm	ASTM D5185(m)	-	2		
Potassium	ppm	ASTM D5185(m)	>20	2		
FLUID CLEANI		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1 49369		
		ASTM D7647		97626		
Particles >6um						
			>160	2617		
Particles >14µm		ASTM D7647	>160 >40	2617		
Particles >14μm Particles >21μm		ASTM D7647 ASTM D7647	>40	<u> </u>		
Particles >14μm Particles >21μm Particles >38μm		ASTM D7647 ASTM D7647 ASTM D7647	>40 >10	▲ 150 1		
Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness		ASTM D7647 ASTM D7647	>40 >10	<u> </u>		



OIL ANALYSIS REPORT

491,520	Particle Count				T26	FLUID DEGRA	DATION	method	limit/base	÷	current	history1	history2
122,880	Severe				-24	Acid Number (AN)		ASTM D974*			0.90		
(m 30,720 7,680 1,920 480 120 30 30 8	Abnormal				-22 ISO 4406	VISUAL		method	limit/base	è	current	history1	history2
1,920 September 480					-20 1999 Cle	White Metal	scalar	Visual*	NONE		LIGHT		
100 100					14 1	Yellow Metal	scalar	Visual*	NONE		VLITE		
30 and	1		/		-12 sc Code	Precipitate	scalar	Visual*	NONE		NONE		
≓ 8 2					-8	Silt	scalar	Visual*	NONE		LIGHT		
04	4μ <u>6</u> μ	14µ	21µ	38µ	71µ	Debris	scalar	Visual*	NONE		NONE		
	Particle Trend					Sand/Dirt	scalar	Visual*	NONE		NONE		
160k						Appearance	scalar	Visual*	NORML		NORML		
140k						Odor Emulsified Water	scalar	Visual* Visual*	NORML >0.1		NORML NEG		
barticles 80k						Free Water	scalar scalar	Visual*	>0.1		NEG		
d jo aquinu						FLUID PROPE	RTIES	method	limit/base	¢	current	history1	history2
20k	Abnormal					Visc @ 40°C	cSt	ASTM D7279(m)	26.0		29.9		
Ok	Abnormal					Visc @ 100°C	cSt	ASTM D7279(m)	5.5		6.3		
	Aug 16/23				Aug16/23	Viscosity Index (VI)	Scale	ASTM D2270*	155		168		
	Ferrous Alloys					SAMPLE IMAG	ies	method	limit/base)	current	history1	history2
60 50 40 톰_30	iron chromium nickel					Color						no image	no image
20 10 0					Aug16/23	Bottom						no image	no image
1.0	Acid Number				Augi	PrtFilter						no image	no image
8.0.8 3.0 Winnber (mg KOH(d) 2.0 2.0 0.0	-	0°C			Aug16/23								
8	Abnormal	U-C											
(5-001) tçs 4 3	Base Abnormal												
	Aug 16/23				Aug16/23								
		ISO 1702 Accree Labor To dis Test d	dited atory cuss this enoted (*	*) outside s	lo. ber mber cage bort, c	: 02578836	Received Diagnose Diagnose BottomAnaly ice at 1-8 ethod mo	l : 28 / ed : 30 / ician : Kev /sis, FILTERPA 00-268-213 odified, (e) te	Aug 2023 Aug 2023 vin Marson .TCH, KV100, I 1. ested at exte	PQ, P ernal	rtFilter, TAN Man,	151 R S VI)Contact: SH sabl	am Forest Rd, Stouffville, ON CA L4A 2G8