

# **OIL ANALYSIS REPORT**

# Sample Rating Trend

### **VISUAL METAL**



# **KUBOTA R420 OR88**

Component **Diesel Engine** 

PARTS MASTER 5W30 (--- LTR)

#### **DIAGNOSIS**

#### Recommendation

We advise that you check all areas where contaminants can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. DISCLAIMER: Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified.

#### Wear

Light concentration of visible metal present.

#### Contamination

Light concentration of visible dirt/debris present in the oil.

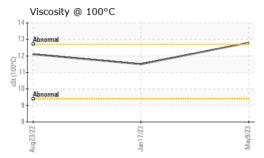
#### **Fluid Condition**

Viscosity of sample indicates oil is within SAE 40 range, advise investigate. The oil is no longer serviceable due to the presence of contaminants.

		Aug2022 Jan2023 May2023				
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		GFL0082112	GFL0057871	GFL0057931
Sample Date		Client Info		09 May 2023	17 Jan 2023	23 Aug 2022
Machine Age	hrs	Client Info		4321	0	4201
Oil Age	hrs	Client Info		0	500	600
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				ABNORMAL	NORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	1.3
Glycol		WC Method		NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	6	2	4
Chromium	ppm	ASTM D5185(m)	>20	<1	<1	0
Nickel	ppm	ASTM D5185(m)	>4	0	0	0
Titanium	ppm	ASTM D5185(m)		<1	0	<1
Silver	ppm	ASTM D5185(m)	>3	0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	2	<1	2
Lead	ppm	ASTM D5185(m)	>40	0	0	0
Copper	ppm	ASTM D5185(m)	>330	1	<1	<1
Tin	ppm	ASTM D5185(m)	>15	1	0	0
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		6	11	47
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		55	54	41
Manganese	ppm	ASTM D5185(m)		<1	0	<1
Magnesium	ppm	ASTM D5185(m)		924	881	572
Calcium	ppm	ASTM D5185(m)		1017	1067	1499
Phosphorus	ppm	ASTM D5185(m)		997	1017	843
Zinc	ppm	ASTM D5185(m)		1144 2492	1099	900
Sulfur	ppm	ASTM D5185(m)			2449	2214
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	5	3	4
Sodium	ppm	ASTM D5185(m)		5	2	4
Potassium	ppm	ASTM D5185(m)	>20	<1	0	<1
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0	0	0.1
Nitration	Abs/cm	ASTM D7624*	>20	5.1	4.9	5.6
Sulfation	Abs/.1mm	ASTM D7415*	>30	19.0	18.0	22.2
FLUID DEGRAD	OATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*	>25	13.4	14.1	18.2



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	▲ VLITE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	▲ LIGHT		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
<b>Emulsified Water</b>	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
					,	,
Visc @ 100°C	cSt	ASTM D7279(m)		12.8	11.5	12.1

Visc @ 100°C	cSt	ASTM D7279(m)	12.8	11.5	12.1
GRAPHS					
Iron (ppm)  250 200 Severe 100 Abnomal	Jan 17/23	Mark 202	Lead (ppm)  100  80  Severe  40  Abnormal	Jan17/23	May9.23
Aluminum (ppm	-	N	Chromium (		May
40 - Bevere 30 - Abnormal			30 - Abnomal		
Aug23/22	Jan17/23	M 30 00 20	4	Jan17/23	May9/23 +
Copper (ppm)			Silicon (ppm	1)	
300 - State   State			60 - E 40 - Abnormal		
Aug23/22	Jan17/23	M 30,000	4	Jan 17/23 +-	May9/23 -
Viscosity @ 100°	C		Soot %  5.0  Sewere  4.0		-
2001) 11 Abnormal	Jan 17/23 +	Man, 072	84.0 Abnormal	Jan17/23	May9/23



**CALA** ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number : 5632371

: GFL0082112 : 02579311

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received Diagnosed

: 01 Sep 2023 Diagnostician : Kevin Marson

Test Package : MOB 1 ( Additional Tests: BottomAnalysis, FILTERPATCH, Visual )

: 30 Aug 2023

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

GFL Environmental - 527

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