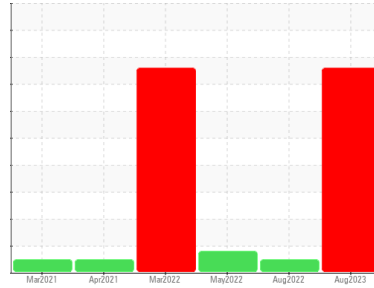




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
501030

Component
Diesel Engine

Fluid
PETRO CANADA DURON XL SYN BLEND 15W40 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend that you drain the oil from the component if this has not already been done. Oil and filter change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Wear

Aluminum ppm levels are severe. Light concentration of visible metal present. Piston wear is indicated.

Contamination

There is a moderate concentration of dirt present in the oil. High amount of ingressed dirt has caused abrasive wear to the component.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | GFL0084357 | GFL0057776 | GFL0052666 |
| Sample Date | Client Info | | 28 Aug 2023 | 11 Aug 2022 | 17 May 2022 |
| Machine Age | kms | Client Info | 178494 | 675 | 393 |
| Oil Age | kms | Client Info | 0 | 675 | 393 |
| Oil Changed | Client Info | | Changed | Changed | Changed |
| Sample Status | | | SEVERE | NORMAL | ABNORMAL |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|--------|-----------|------------|----------------|----------|----------|
| Fuel | WC Method | >5 | <1.0 | <1.0 | <1.0 |
| Glycol | WC Method | | NEG | 0.0 | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 | |
|-----------|--------|---------------|---------|--------------|----------|----|
| Iron | ppm | ASTM D5185(m) | >100 | 66 | 11 | 13 |
| Chromium | ppm | ASTM D5185(m) | >20 | 4 | <1 | 1 |
| Nickel | ppm | ASTM D5185(m) | >4 | 2 | 0 | <1 |
| Titanium | ppm | ASTM D5185(m) | | <1 | <1 | 0 |
| Silver | ppm | ASTM D5185(m) | >3 | <1 | <1 | <1 |
| Aluminum | ppm | ASTM D5185(m) | >20 | 153 | 23 | 62 |
| Lead | ppm | ASTM D5185(m) | >40 | 6 | 0 | <1 |
| Copper | ppm | ASTM D5185(m) | >330 | 35 | 4 | 5 |
| Tin | ppm | ASTM D5185(m) | >15 | 2 | <1 | <1 |
| Antimony | ppm | ASTM D5185(m) | | 0 | <1 | 0 |
| Vanadium | ppm | ASTM D5185(m) | | <1 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 | |
|------------|--------|---------------|---------|--------------|----------|------|
| Boron | ppm | ASTM D5185(m) | 1 | 150 | 6 | 7 |
| Barium | ppm | ASTM D5185(m) | 1 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 60 | 79 | 57 | 59 |
| Manganese | ppm | ASTM D5185(m) | 1 | 2 | <1 | <1 |
| Magnesium | ppm | ASTM D5185(m) | 1010 | 465 | 917 | 981 |
| Calcium | ppm | ASTM D5185(m) | 1070 | 1409 | 1138 | 1069 |
| Phosphorus | ppm | ASTM D5185(m) | 1150 | 1011 | 964 | 1033 |
| Zinc | ppm | ASTM D5185(m) | 1270 | 1231 | 1176 | 1227 |
| Sulfur | ppm | ASTM D5185(m) | 2060 | 2163 | 2548 | 2595 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |

CONTAMINANTS

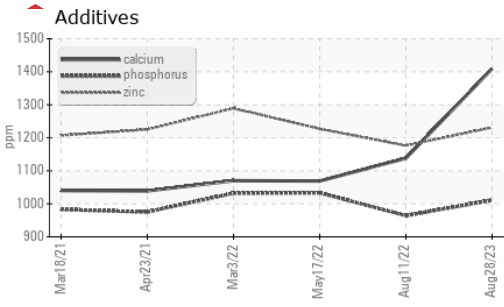
| | method | limit/base | current | history1 | history2 | |
|-----------|--------|---------------|---------|-----------|----------|----|
| Silicon | ppm | ASTM D5185(m) | >25 | 36 | 6 | 11 |
| Sodium | ppm | ASTM D5185(m) | | 3 | 2 | 1 |
| Potassium | ppm | ASTM D5185(m) | >20 | 4 | 8 | 2 |

INFRA-RED

| | method | limit/base | current | history1 | history2 | |
|-----------|----------|-------------|---------|-------------|----------|------|
| Soot % | % | ASTM D7844* | >3 | 0.7 | 0.3 | 0.1 |
| Nitration | Abs/cm | ASTM D7624* | >20 | 8.1 | 6.9 | 6.7 |
| Sulfation | Abs./1mm | ASTM D7415* | >30 | 23.5 | 19.8 | 20.6 |



OIL ANALYSIS REPORT

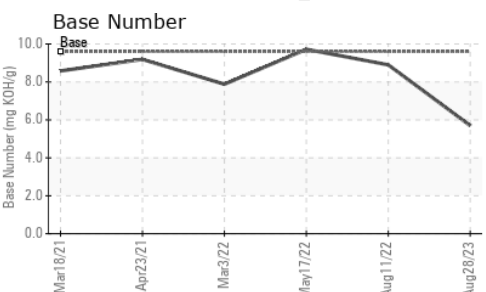
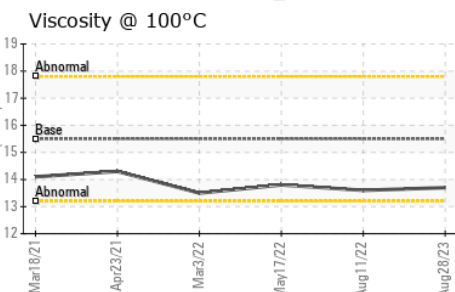
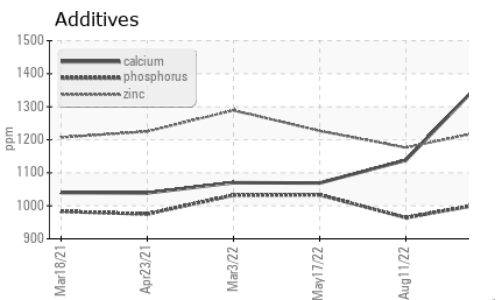
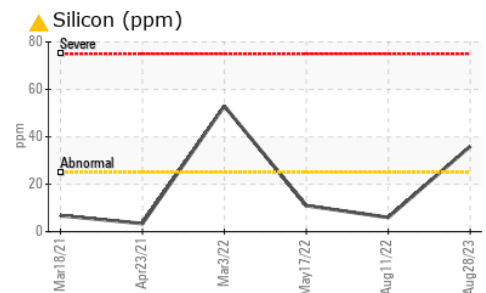
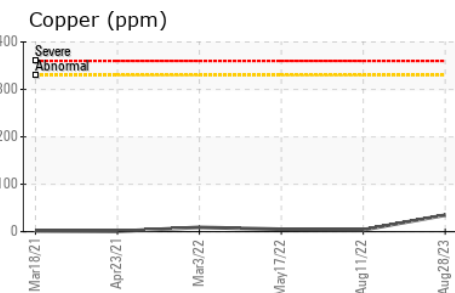
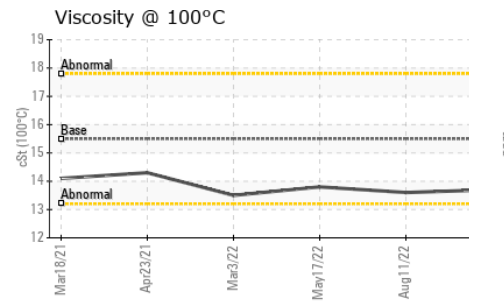
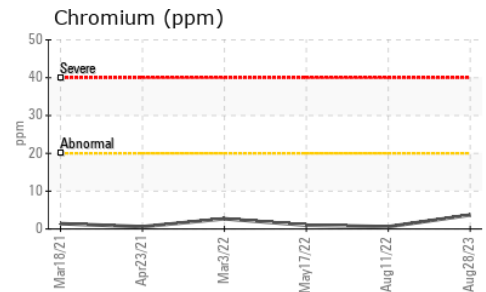
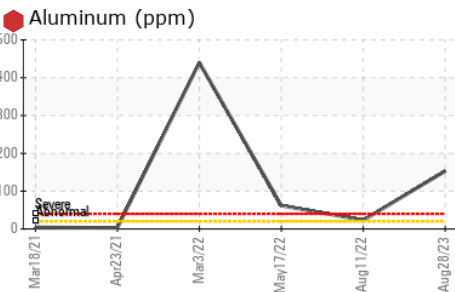
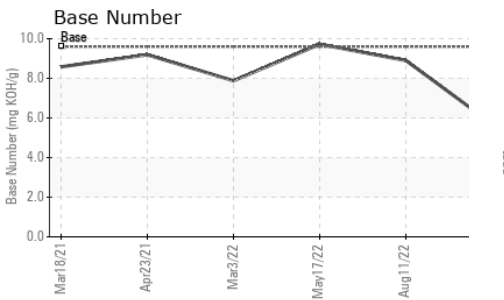
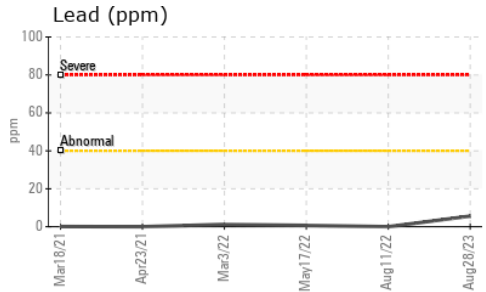
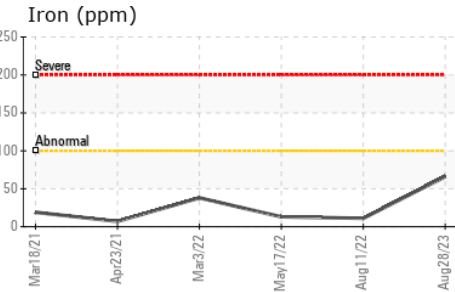
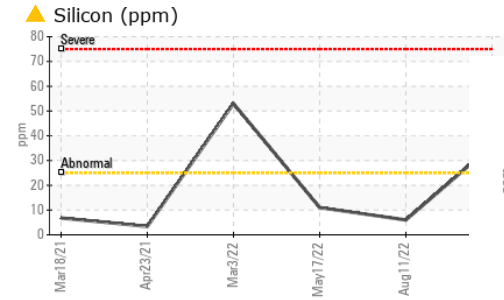


| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|-------------|------------|-------------|----------|----------|
| Oxidation | Abs./1mm | ASTM D7414* | >25 | 16.0 | 14.6 | 14.0 |
| Base Number (BN) | mg KOH/g | ASTM D2896* | 9.6 | 5.70 | 8.90 | 9.72 |

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|------------|----------|----------|
| Emulsified Water | scalar | Visual* | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|------------------|-----|---------------|------------|-------------|----------|----------|
| Visc @ 100°C | cSt | ASTM D7279(m) | 15.5 | 13.7 | 13.6 | 13.8 |

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 GFL Environmental - 550 - Rocky View County
Sample No. : GFL0084357 **Received** : 08 Sep 2023
Lab Number : 02581111 **Diagnosed** : 12 Sep 2023
Unique Number : 5642176 **Diagnostician** : Kevin Marson
Test Package : MOB 2 (Additional Tests: BottomAnalysis, FILTERPATCH)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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